FITOK









Concise Catalog

- © General Instrumentation Valves and Fittings
- Medium & High Pressure Valves and Fittings
- O High Purity & Ultra High Purity Products
- Sampling Systems

FITOK Concise Catalog

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Medium & High Pressure Fittings

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General Instrumentation Valves and Fittings

Fittings

6 Series Tube Fittings



- Sizes range from 1/16" to 2" and 2 mm to 50 mm
- O Diverse materials and configurations are available
- Precision machined components ensure perfect deformation of the ferrules and tubing
- Hardened threads and smoothed surface finishes extend fitting life and prevent sticking of the matching threads
- Female nut threads are silver-plated to minimize the friction with body threads
- Radius junction design for elbows provides smooth flow path
- © Every fitting is marked with size, material and heat number
- Fittings are easy to disconnect and retighten

Configuration	Fitting Type	Example
	Male Connector	SS-CM-ML12-NS8
	Bulkhead Male Connector	S4-BCM-FL8-AN8
	Thermocouple Connector	S1-TCM-FL8-NS8
	Female Connector	B-CF-FL8-RG6
	Bulkhead Female Connector	CS-BCF-ML12-NS8
	Union	M-U-FL12
	Bulkhead Union	HC-BU-ML10
	Male Elbow	T-LM-FL8-NS8

Configuration	Fitting Type	Example
	Positionable Male Elbow	TI-LP-ML14-ST14
	Female Elbow	PA-LF-FL8-NS8
	Union Elbow	INC-LU-FL8
	Bulkhead Union Elbows	SS-BBLU-FL4
	Male Run Tee	A20-TMT-FL8-NS8
	Male Branch Tee	D5-TTM-ML16-NS8
	Positionable Male Run Tee	SS-TPT-FL8-ST14
	Positionable Male Branch Tee	A65-TTP-FL8-PP8
	Female Run Tee	SS-TFT-FL8-NS8
	Female Branch Tee	SS-TTF-ML12-NS8
	Union Tee	SS-TTT-FL6
	Union Cross	SS-C-FL8
	Сар	SS-TC-FL8
	Plug	SS-TP-ML12
	Nut+Ferrules	SS-NFR-FL8

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Configuration	Fitting Type	Example
	Reducer	SS-R-FL8-MT12
	Insert for Soft Plastic Tubing	SS-IN-8-6
over 25 mm	Port Connector	SS-P-FL4
over 25 mm	Male Adapter	SS-AM-FT8-RT8
over 25 mm	Female Adapter	SS-AF-MT12-NS8
	Flange Adapter	SS-FA-FL6-F8-300
	Weld Connector	SS-CW-FL8-TS8
	Weld Elbow	SS-LW-FL8-PB8
	Lapped Flange Connector	SS-LFC-FL6A
	Calibration Fitting	SS-FC-FL4-1428
	Dielectric Fitting	SS-DF-FL6
11111	Nut-Ferrule Set	SS-NFS-FL6
	Ferrule Set	SS-FRS-FL6
	45° Male Elbow	SS-VM-FL5-NS2
	45° Adjustable Male Elbow	SS-VP-FL16-ST21
	Vent Protector	SS-VPF-NS12

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37° Flared Tube Fittings



- \bigcirc Fittings are designed and manufactured in compliance with SAE J514
- \odot Sizes range from 1/8" to 2" and 3 mm to 50 mm
- 316 stainless steel, aluminum, brass, and carbon steel materials are available
- Hardened threads and smoothed surface finishes extend fitting life and prevent sticking of the matching threads
- Radius junction design for elbows provides smooth flow path
- © Every fitting is marked with size, material and heat number
- Female nut threads are silver-plated to minimize the friction with body threads
- O Fittings are easy to disconnect and retighten

Configuration	Fitting Type	Example
	Sleeve	SS-SL-AN8
	Nut	AL-N-AN8
	Male Connector	B-CM-AN8-NS8
	Female Connector	CS-CF-AN8-RT6
	Union	SS-U-AN8
	Reducing Adapter	SS-RA-AN8-AN4
	Bulkhead Union	SS-BU-AN6
	Tube Plug	SS-TP-AN6
	Tube Cap	SS-TC-AN6
	Tube Cap	SS-TC-AN6

Configuration	Fitting Type	Example
	Male Elbow	SS-LM-AN8-NS4
	Positionable Male Elbow	SS-LP-AN10-ST14
The state of the s	45° Male Elbow	SS-VM-AN8-NS6
	Female Elbow	SS-LF-AN8-NS6
	Union Elbow	SS-LU-AN4
	Male Branch Tee	SS-TTM-AN8-NS4
	Male Run Tee	SS-TMT-AN8-RT4
	Female Branch Tee	SS-TTF-AN8-RT4
	Female Run Tee	SS-TFT-AN8-NS4
	Union Tee	SS-TTT-AN8
	Union Cross	SS-C-AN12

6 Series Pipe Fittings

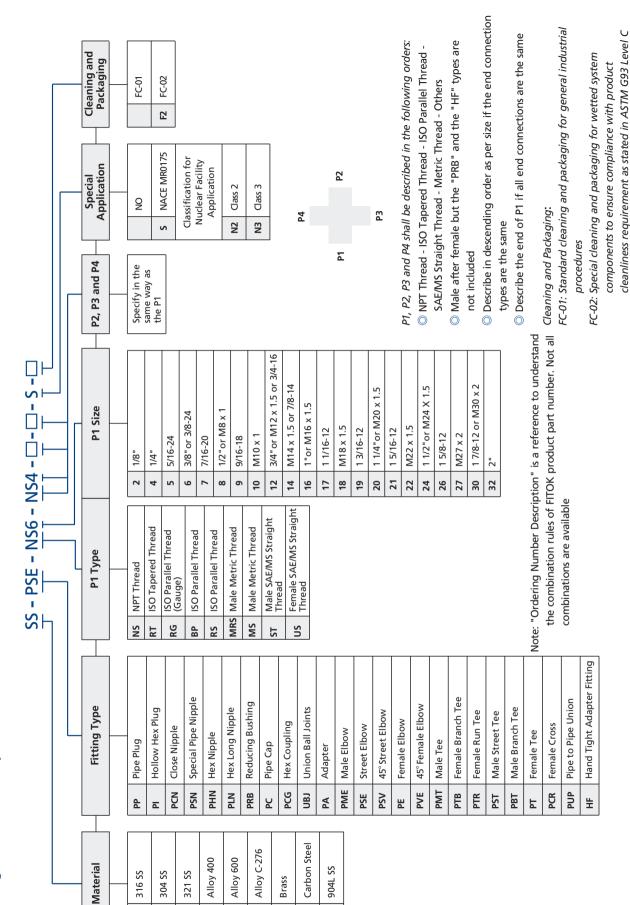


- O Sizes range from 1/16" to 2"
- Materials include stainless steel, alloy 400, alloy 600, brass, and carbon steel
- End connections with NPT, ISO/BSP, SAE, and metric threads are available
- Hardened threads and smoothed surface finishes extend fitting life and prevent sticking of the matching threads
- Radius junction design for elbows provides smooth flow path
- © Every fitting is marked with size, material and heat number

Configuration	Fitting Type	Example
	Pipe Plug	SS-PP-MRS14
	Hollow Hex Plug	S4-PI-NS4
	Close Nipple	S1-PCN-RT6
	Special Pipe Nipple	M-PSN-NS6-2
	Hex Nipple	INC-PHN-NS8-RP8
	Hex Long Nipple	B-PLN-NS6-3
	Reducing Bushing	CS-PRB-NS8-RT4
	Pipe Cap	SS-PC-NS4
	Hex Coupling	SS-PCG-NS12-NS8
	Union Ball Joint	SS-UBJ-NS4

Configuration	Fitting Type	Example
	Adapter	SS-PA-NS8-ST12
	Male Elbow	SS-PME-NS6
	Street Elbow	SS-PSE-RT6-RT4
	45° Street Elbow	SS-PSV-NS6-NS4
	Female Elbow	SS-PE-NS6
	45° Female Elbow	SS-PVE-NS6
	Male Tee	SS-PMT-NS4
	Female Branch Tee	SS-PTB-NS6
	Female Run Tee	SS-PTR-RT6
	Male Street Tee	SS-PST-NS6
	Male Branch Tee	SS-PBT-NS6
	Female Tee	SS-PT-RT8
	Female Cross	SS-PCR-NS6
	Pipe to Pipe Union	SS-PUP-MS20-NS4
	Hand Tight Adapter Fitting	SS-HF-MS20

Ordering Number Description



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6 Series Weld Fittings

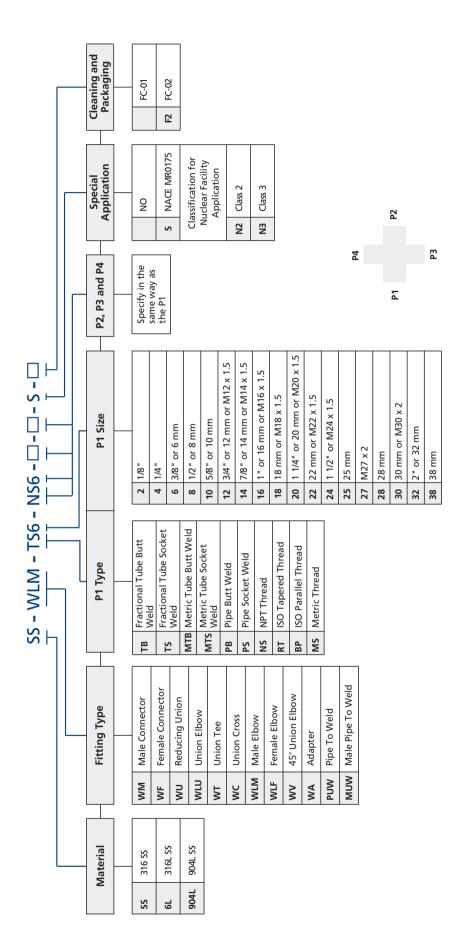


- \odot Sizes range from 1/8" to 2" and 6 mm to 38 mm
- 316 stainless steel material is standard; other materials are available on request
- Radius junction design for elbows provides smooth flow path
- © Every fitting is marked with size, material and heat number

Configuration	Fitting Type	Example
	Tube Butt Weld Male Connector	SS-WM-TB12-NS8
	Tube Butt Weld Female Connector	SS-WF-MTB14-NS8
	Tube Butt Weld Reducing Union	SS-WU-MTB20-MTB14
	Tube Butt Weld Union Elbow	SS-WLU-TB8
	Tube Butt Weld Union Tee	SS-WT-MTB14
	Tube Butt Weld Union Cross	SS-WC-MTB12
	Tube Socket Weld Male Connector	SS-WM-TS8-NS8
	Tube Socket Weld Female Connector	SS-WF-MTS14-NS4
	Tube Socket Weld Male Elbow	SS-WLM-TS6-NS6
	Tube Socket Weld Female Elbow	SS-WLF-TS8-NS8

Configuration	Fitting Type	Example
	Tube Socket Weld Union	SS-WU-TS8
	Tube Socket Weld Reducing Union	SS-WU-TS12-TS8
	Tube Socket Weld Union Elbow	SS-WLU-MTS14
	Tube Socket Weld Union 45° Elbow	SS-WV-TS8
	Tube Socket Weld Union Tee	SS-WT-MTS14
	Tube Socket Weld Union Cross	SS-WC-TS8
	Pipe Butt Weld Male Connector	SS-WM-PB6-NS6
	Pipe Butt Weld Female Connector	SS-WF-PB8-NS8
	Pipe Socket Weld Male Connector	SS-WM-PS6-NS6
	Pipe Socket Weld Female Connector	SS-WF-PS8-NS8
	Pipe Socket Weld Union	SS-WU-PS8
	Tube to Tube Weld Adapter	SS-WA-TB8-TS6
	Pipe to Tube Weld Adapter	SS-WA-PB8-TS8
	Pipe to Weld End Union	SS-PUW-MS20-MTB14
	Male Pipe to Weld End Union	SS-MUW-NS8-MTB14

Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

P1, P2, P3 and P4 shall be described in the following orders:

- Pipe thread connection type after weld connection type ("PUW" and "MUW" excluded)
- Pipe Butt Weld Tube Butt Weld Pipe Socket Weld Tube Socket Weld Others
 - Describe in descending order as per size if the end connection types are the same
 Describe the end of P1 if all end connections are the same
 - Cleaning and Packaging:

FC-01: Standard cleaning and packaging for general industrial procedures FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C

Calibration Hoses and Fittings

- Assembly and disassembly without requirement for a wrench or thread sealant
- Flexible hoses with small inside diameter and low internal volume
- Variety of adapters to connect with wide range of calibration devices
- Mix-interchangeable with other main brands
- Every assembly is factory tested with pure water at 1.5 times the maximum working pressure

Quick-test Hoses

QH Series

- Working pressure up to: 6900 psig (475 bar)
- Working temperature: -10°F to 140°F (-23°C to 60°C)
- O Hose outside diameter: 0.2" (5 mm)
- O Hose inside diameter: 0.08" (2 mm)
- End connection materials: 316 SS, 304 SS



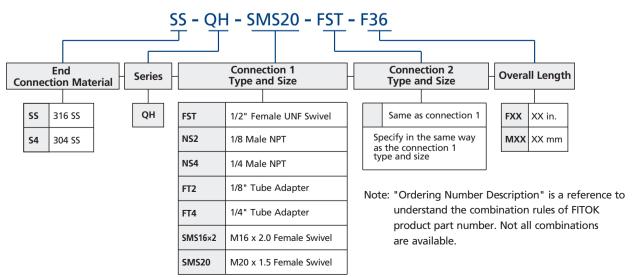


Hose Ends

FST End	1/2-20 UNF	NS2 End	1/8-27 NPT
SMS16×2 End	M16×2.0	NS4 End	1/4-18 NPT
SMS20 End	M20×1.5	FT2 End	1/8" Tube Adapter
FT4 End	1/4" Tube Adapter		

Types and sizes listed are standard. Other types and sizes are available upon request.

Ordering Number Description



Quick-test Adapters and Fittings

QT Series

O Working pressure up to:

Without valve: 5000 psig (345 bar) With valve: 3000 psig (207 bar)

O Working temperature:

Fluorocarbon FKM seal: -10°F to 400°F (-23°C to 204°C)

Buna N seal: -10°F to 250°F (-23°C to 121°C)

- O Materials: 316 SS, 304 SS
- Optional check valves and protective caps available

Configuration	Fitting Type	Example
	Male NPT Adapters	SS-QT-NS4-ST
	Female NPT Adapters	SS-QT-FNS4-ST
	Male BSPT Adapters, with valve	SS-QT-RT4-ST-V
	Female BSPT Adapters, with cap	SS-QT-FRT4-ST-PC
	Male BSPP Adapters	SS-QT-RS2-ST
	Female BSPP Adapters	SS-QT-RG4-ST
	Male NPT Quick-test Gauge Adapters	SS-QT-NS4-FST
	Female NPT Quick-test Gauge Adapters	SS-QT-FNS4-FST
	Female BSPP Quick-test Gauge Adapters	SS-QT-RG4-FST
	Quick-test Hose Unions	SS-QT-ST-ST
	Quick-test Tube Adapters	SS-QT-QL4-ST
	Hand Tight Female NPT Quick-test Gauge Adapters	SS-QT-QNS8-ST

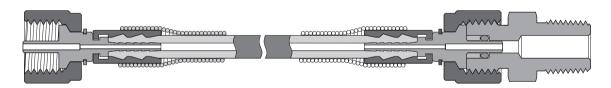
Configuration	Fitting Type	Example
	DP Transmitter Calibration Adapters	SS-QT-CH-ST
	Quick-test Tees	SS-QT-ST-ST-ST
	Male High Pressure Adapters	SS-QT-60HP-ST
	DP Transmitter Calibration Adapters	SS-QT-CH-FL4
	Hand Tight Adapters	SS-QT-MS20-MS14

High Pressure Quick-test Hose Assemblies

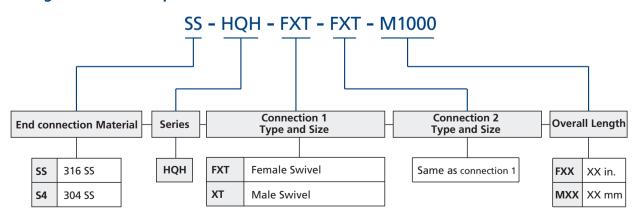
HQH Series

- O Working pressure up to: 10000 psig (690 bar)
- Working temperature: -40°F to 140°F (-40°C to 60°C)
- Outer diameter of hose: 0.24" (6 mm)

- O Inner diameter of hose: 0.08" (2 mm)
- O Hose end materials: 316 SS, 304 SS
- O Fluid media: water, petroleum based oils, air, inert gas



Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

High Pressure Quick-test Fittings

HQT Series

- O Working pressure up to: 690 bar (10000 psig)
- Working temperature:

FKM Seal: -10°F to 400°F (-23°C to 204°C) NBR Seal: -10°F to 250°F (-23°C to 121°C)

- O Materials: 316 SS, 304 SS
- Convenient connection: No wrench or thread sealant required for assembly or disassembly
- This kind of fitting is not applicable to use with FITOK QH series Quick-test Hose, please use with FITOK HQH series Quick-test Hose

Configuration	Fitting Type	Example
	Male NPT Adapter	SS-HQT-NS4-XT
	Male NPT Quick-test Gauge Adapters	SS-HQT-NS4-FXT
	Female NPT Adapters	SS-HQT-FNS4-XT
	Male BSPP Adapters	SS-HQT-RS4-XT
	High Pressure Male Adapters	SS-HQT-60HP-XT
	Quick-test Unions	SS-HQT-XT-XT
	Quick-test Bulkhead Unions	SS-HQT-XT-TXT
	Quick-test Tees	SS-HQT-XT-XT

VL Series Vacuum Tube Fittings

- O Stainless steel construction, fluorocarbon FKM O-ring
- O Available in tube sizes from 1/16" to 1 1/2"
- Working temperature: -25°F to 400°F (-31°C to 204°C)
- Knurled nut for easy, finger-tight assembly
- © Reliable, repeatable sealing performance



Configuration	Fitting Type	Example
	Union	SS-U-VL8
	Reducing Union	SS-U-VL6-VL4
	Tube Fitting Union	SS-U-VL4-FL4
	Union Elbow	SS-LU-VL8
	Union Tee	SS-TTT-VL8
	Male Connector	SS-CM-VL8-NS6
	Adapter	SS-CW-VL4-A4
	Nut	SS-N-VL10
	O-ring	VI7-014

VA Series Vacuum Adapter Fittings

O Vacuum Range:

Copper Seal: ≥10⁻¹² Torr Elastomeric Seal: ≥10⁻⁸ Torr

O Working temperature:

Copper Seal: -325°F to 842°F (-200°C to 450°C) Elastomeric Seal: -4°F to 302°F (-20°C to 150°C)

O Standard materials are in stainless steel 304, 304L,

316, 316L and Aluminum



KF Adapter Fittings

Configuration	Fitting Type	Example
A Type (Default)	KF to Female NPT	S4-VA-KF10-FNS2
B Type	KF to Female NPT	S4-VA-KF16-FNS2-N
	KF to Male NPT	S4-VA-KF10-NS2
	KF to Female FR Metal Gasket Face Seal Fitting	S4-VA-KF10-FFR4
	KF to Rotatable Male FR Metal Gasket Face Seal Fitting	S4-VA-KF10-RFR4
	KF to Tube Fitting	S4-VA-KF10-FL4
	KF to Vacuum Tube Fitting	S4-VA-KF25-VL4

Configuration	Fitting Type	Example
	KF to CF Flange Straight Reducing	S4-VA-KF10-CF133-SR
	KF to CF Flange Conical Reducing	S4-VA-KF16-CF212-NCR

CF Adapter Fittings

Configuration	Fitting Type	Example
	CF to Female FR Metal Gasket Face Seal Fitting	S4-VA-CF133-FFR4
	CF to Rotatable Male FR Metal Gasket Face Seal Fitting	S4-VA-CF133-RFR4
	CF to Tube Fitting	S4-VA-CF133-FL4
	CF to Vacuum Tube Fitting	S4-VA-CF212-VL4

Other Adapter Fittings

Configuration	Fitting Type	Example
	Male ISO Tapered Thread	S4-VA-KF10-RT4

Valves

Ball Valves



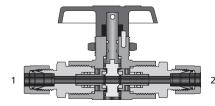
- O Strong flowing capacity with quick opening and closing
- O 2-way ball valves available for bidirectional flow
- O Consistent and low operating torque, easy to operate
- O Pneumatic or electric actuators available

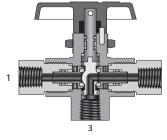
- Options for handle colors
- Every valve is factory tested with nitrogen or compressed air at rated pressure; If rated pressure is greater than 6000 psig, tested at 6000 psig accordingly

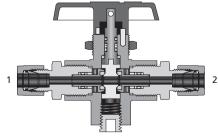
BF and BFH Series

- O Body materials: 316 SS, 316L SS, 904L SS, and alloy 400
- Seat materials: PTFE, PCTFE and PEEK
- O Packing materials: fluorocarbon FKM and PTFE
- End connections:1/8 to 1/2 thread1/4" to 1/2" and 6 mm to 12 mm tube fitting

- Orifice size: 0.19" (4.8 mm)
- Working pressure up to:BF Series: 6000 psig (414 bar)BFH Series: 10 000 psig (690 bar)
- Working temperature: 0°F to 450°F (-18°C to 232°C)







BFH Series

BG Series

- 3-piece precision cast body construction
- O Body materials: CF8M (316), CF8 (304) and 904L
- O Seat material: PTFE
- O Packing material: PTFE
- O End connections:

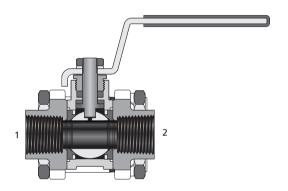
1/8 to 1 thread

1/8" to 1" pipe butt or socket weld

1/4" to 1" and 6 mm to 25 mm tube butt or socket weld

1/4" to 1" and 6 mm to 25 mm tube fitting

- Orifice sizes: 0.19" (4.8 mm) to 1" (25 mm)
- O Working pressure up to: 1000 psig (69.0 bar)
- Working temperature: -20°F to 450°F (-28°C to 232°C)



BH Series

- O 3-piece precision cast body construction
- O Body materials: CF8M (316), CF8 (304) and 904L
- O Seat materials: PTFE, RPTFE and PEEK
- O Packing materials: RPTFE and Graphite
- O End connections:

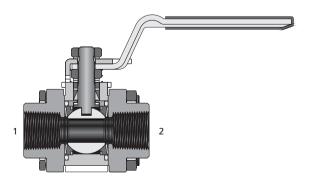
1/8 to 2 thread

1/8" to 2" pipe butt or socket weld

 $1/4\mbox{\tt "}$ to $2\mbox{\tt "}$ and $6\mbox{\tt mm}$ to $50\mbox{\tt mm}$ tube butt or socket weld

1/4" to 2" and 6 mm to 38 mm tube fitting

- Orifice sizes: 0.19" (4.8 mm) to 1.5" (38.1 mm)
- Working pressure up to: 3000 psig (207 bar)
- Working temperature: -20°F to 450°F (-28°C to 232°C)



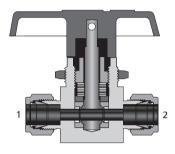
BO Series

- O 1-piece forged body, top entry
- Body materials: 316 SS, 316L SS, 304 SS, 321 SS, 304L SS, 904L SS, alloy 400, and brass
- O Seat materials: PTFE, UHMWPE and PFA
- O Flow patterns: 2-way, 3-way, 4-way, 5-way, 6-way and 7-way
- O End Connections:

1/8 to 1/2 female thread

1/16" to 3/4" and 3 mm to 18 mm tube fitting

- Orifice sizes: 0.05" (1.3 mm) to 0.41" (10.3 mm)
- O Working pressure up to: 3000 psig (207 bar)
- Working temperature: -65°F to 300°F (-54°C to 148°C)



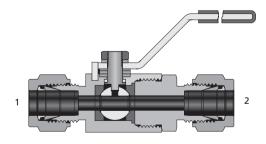
BR Series

- O 2-piece design, cold drawn hex bar
- O Body materials: 316 SS, 304 SS, 316L SS, 904L SS and brass
- O Seat material: PTFE
- O Packing material: PTFE
- O End connections:

1/8 to 1 thread

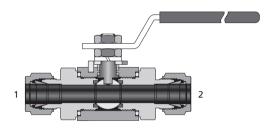
1/4" to 1" and 6 mm to 25 mm tube fitting

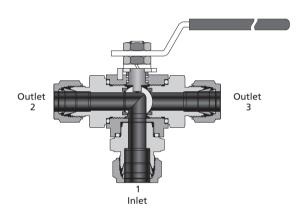
- Orifice sizes: 0.19" (4.8 mm) to 0.63" (16 mm)
- O Working pressure up to: 1000 psig (69.0 bar)
- Working temperature: -20°F to 450°F (-28°C to 232°C)



BP Series

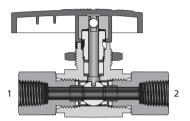
- O Cold drawn bar
- Body materials: 316 SS, 304 SS, 321 SS, and 904L SS
- O Seat materials: PVDF, PCTFE and PEEK
- O Packing material: PTFE
- O Flow patterns: 2-way and 3-way
- End connections:1/4 to 1 thread
 - 1/4" to 1" and 6 mm to 25 mm tube fitting
- Orifice sizes: 0.39" (10 mm), 0.5" (12.7 mm) and 0.71" (18 mm)
- O Working pressure up to: 10 000 psig (690 bar)
- Working temperature: -40°F to 450°F (-40°C to 232°C)

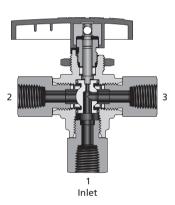


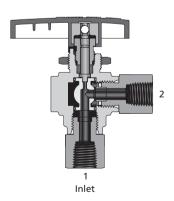


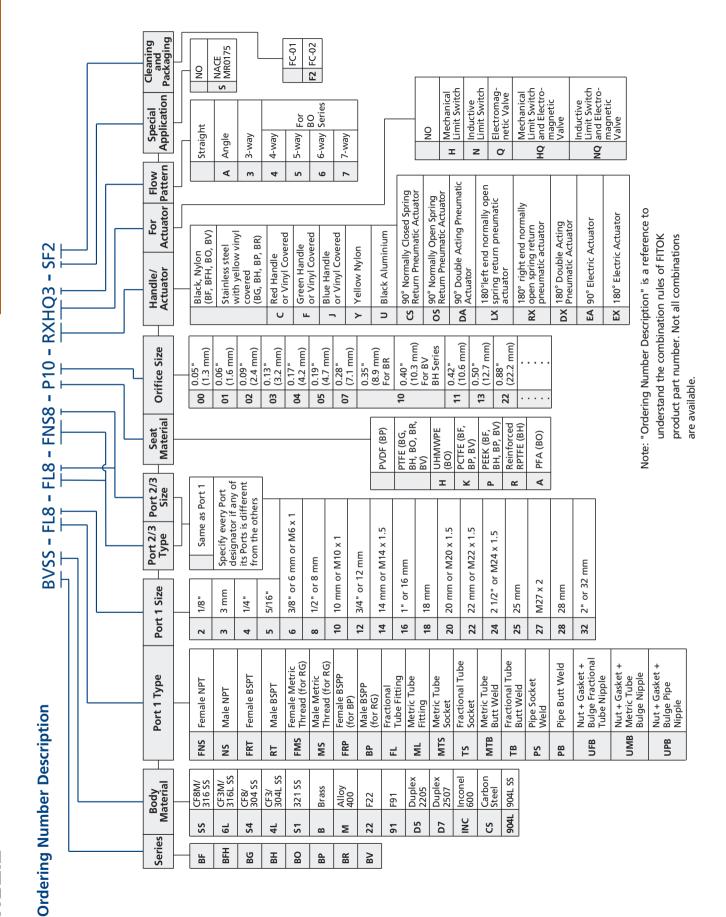
BV Series

- 3-piece precision cast body
- Body materials: CF8M (316), CF3M (316L), CF8 (304), 904L SS and brass
- O Seat materials: PTFE, PCTFE and PEEK
- O Packing material: PTFE
- © Flow patterns: 2-way straight, 2-way angle, and 3-way
- End connections:1/8 to 3/4 thread
 - 1/8" to 3/4" and 3 mm to 22 mm tube fitting
- Orifice sizes: 0.09" (2.4 mm) to 0.41" (10.3 mm)
 Working pressure up to: 6000 psig (414 bar)
- Working temperature: -65°F to 450°F (-54°C to 232°C)









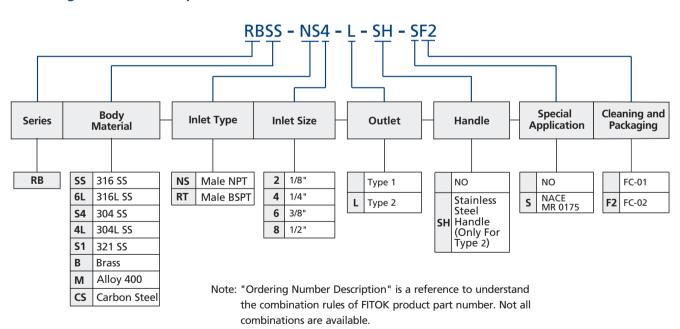
Bleed Valves

RB Series

- Compact design for convenient installation
- O Chrome-plated stem and tip extend cycle life
- O Working pressure up to 10 000 psig (690 bar)
- Working temperature: -65°F to 850°F (-54°C to 454°C)
- O Stainless steel, carbon steel, and alloy 400 body materials
- End connections:1/8 to 1/2 male NPT1/4 to 1/2 male BSPT



Ordering Number Description



FITOK

Check Valves



CV, CH and CO Series

Fixed cracking pressure Installation in any direction

CV Series

- The resilient O-ring seat design provides cushioned and noise-free closing, and resists seat flow-out
- O Working pressure up to: 3000 psig (207 bar)
- Working temperature: -10°F to 375°F (-23°C to 190°C)
- O Cracking pressure: 1/3 to 25 psig (0.02 to 1.7 bar)
- O Body materials: stainless steel, brass, and alloy
- O End connections:

1/8" to 1" and 6 mm to 12 mm tube fitting

1/8 to 1 female NPT

1/8 to 1 male NPT

1/4 to 1 male FR fitting

CH Series

- The seat ring is continuously cleaned by media, avoiding secondary pollution
- O Working pressure up to: 6000 psig (414 bar)
- Working temperature: -10°F to 400°F (-23°C to 204°C)
- O Cracking pressure: 1/3 to 25 psig (0.02 to 1.7 bar)
- O Body materials: stainless steel and alloy
- O End connections:

1/8" to 1" and 6 mm to 25 mm tube fitting 1/8 to 1 female NPT, 1/8 to 1 male NPT

1/4 to 1 female BSPT, 1/4 to 1 male BSPT

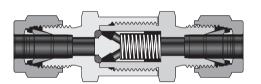
1/4 to 3/4 male FO fitting, 1/4 to 1 male FR fitting

CO Series

- O Compact, one piece body
- O Working pressure up to: 3000 psig (207 bar)
- O Working temperature: -10°F to 375°F (-23°C to 190°C)
- O Cracking pressure: 1/3 to 25 psig (0.02 to 1.7 bar)
- O Body materials: stainless steel, brass, and alloy
- O End connections:

1/4 to 1/2 NPT

1/4 to 1/2 BSPT







CA and COA Series

Adjustable cracking pressure Variety of springs available Installation in any direction

CA Series

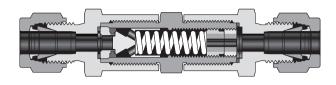
- Working pressure up to: 3000 psig (207 bar)
- Working temperature: -10°F to 375°F (-23°C to 190°C)
- © Cracking pressure: 3 to 600 psig (0.2 to 41.4 bar)
- O Body materials: stainless steel, brass, and alloy
- O End connections:

1/4" to 3/8" and 8 mm tube fitting 1/4 male FR fitting

COA Series

- O Compact, one piece body
- Working pressure up to: 3000 psig (207 bar)
- Working temperature: -10°F to 375°F (-23°C to 190°C)
- © Cracking pressure: 3 to 600 psig (0.2 to 41.4 bar)
- O Body materials: stainless steel, brass, and alloy
- End connections:1/4 female NPT1/4 to 1/2 male NPT

1/4 to 1/2 male BSPT



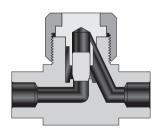


CL Series

Union bonnet design All stainless steel construction Horizontal installation with bonnet nut on top

- Working pressure up to: 6000 psig (414 bar)
- Working temperature: -65°F to 900°F (-53°C to 482°C)
- O Body materials: stainless steel
- O End connections:

1/4" to 3/4" and 6 mm tube fitting 1/8 to 1/2 female NPT 1/4" to 1/2" tube socket weld 1/4" to 1/2" pipe butt weld



CW Series

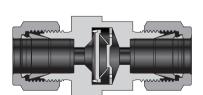
All-welded design for enhanced safety Installation in any direction

- Working pressure up to: 3000 psig (207 bar)
- Working temperature: -10°F to 400°F (-23°C to 204°C)
- O Cracking pressure: less than 2 psig (0.14 bar)
- O Body materials: stainless steel
- O End connections:

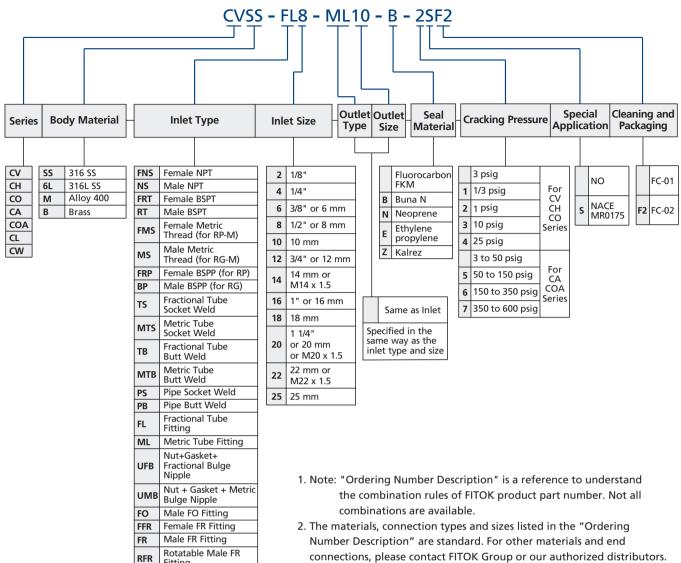
1/4" and 6 mm tube fitting

1/4" to 1/2" male and female FR fitting

1/4" to 1/2" and 6 mm tube butt weld



Ordering Number Description



Excess Flow Valves

EV Series

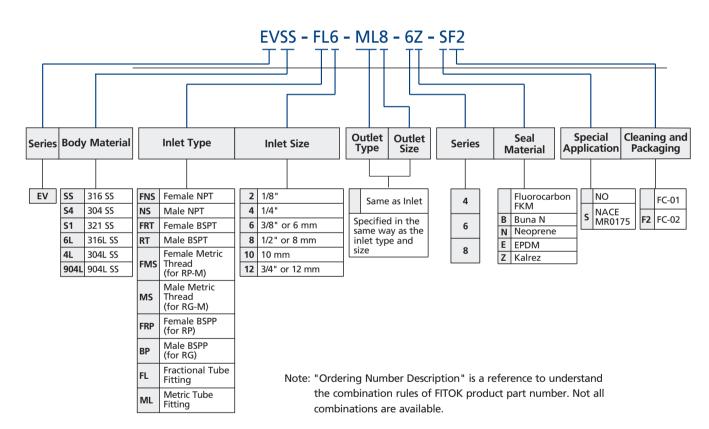
- O Compact design for convenient installation
- O Working pressure up to: 6000 psig (414 bar)
- Working temperature: -10°F to 400°F (-23°C to 204°C)
- O Variety of end connections
- Stainless steel construction
- Leak-tight performance testing for every valve with nitrogen or compressed air at the maximum working pressure
- O End connections:

1/8" to 1/2" and 6 mm to 12 mm tube fitting 1/4 to 1/2 male FR Fitting 1/4 to 1/2 NPT





Ordering Number Description



Purge Valves

RP Series

- O Compact design for convenient installation
- O Bonnet crimped to valve body to prevent accidental disassembly
- Straight, tee and cross body constructions
- O Working pressure up to: 4000 psig (276 bar)
- Working temperature: -65°F to 600°F (-54°C to 315°C)
- O Stainless steel, brass, and carbon steel body materials
- O End connections:

1/8" to 1" and 3 mm to 16 mm tube fitting

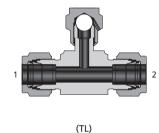
1/8 to 1 female NPT

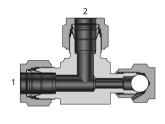
1/8 to 1 male NPT





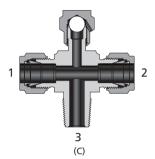






(TA)

End



Cleaning

and Packaging

FC-01

F2 FC-02

Special

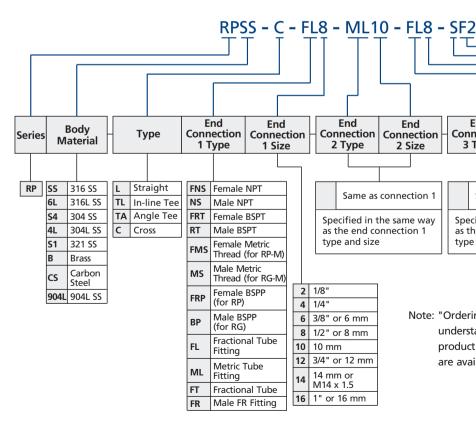
Application

NO

NACE

MR0175

Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

End

Connection

3 Size

Same as connection 1

Specified in the same way

as the end connection 1

End

Connection

3 Type

type and size

Proportional Relief Valves

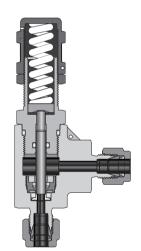






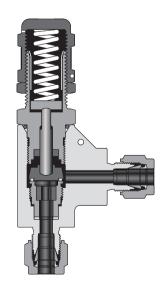
RV Series

- © Set Pressure: 7 color-coded springs available for a wide range of set pressure, 50 to 6000 psig @ 70°F (3.4 to 414 bar @ 20°C)
- O Maximum outlet pressure: 1500 psig (103 bar)
- Orifice size: 0.14" (3.6 mm)
- O Balance stem design to eliminate the effect of system back pressure
- Working temperature: -10°F to 300°F (-23°C to 148°C)
- O Liquid or gas service
- O Adjustable bonnet cap and adjustable set pressure
- O Lock wired secure cap to maintain the set pressure
- O Variety of seal materials
- O Label identifies the set pressure range.
- Manual override handle available to open the valve without changing the set pressure which is lower than 1500 psig
- End connections:1/4" and 6 mm to 8 mm tube fitting1/4 NPT



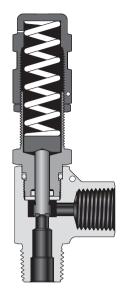
RL Series

- © Set Pressure: 10 to 225 psig @ 70°F (0.68 to 15.5 bar @ 20°C)
- Maximum outlet pressure: 225 psig (15.5 bar)
- Orifice size: 0.19" (4.8 mm) and 0.25" (6.4 mm)
- O Pre-set pressure = Desired pressure 0.8 × Back pressure
- Working temperature: -10°F to 300°F (-23°C to 148°C)
- O Liquid or gas service
- O Adjustable bonnet cap and adjustable set pressure
- O Lock wired secure cap to maintain the set pressure
- O Variety of seal materials
- O Label identifies the set pressure range
- Manual override handle available to open the valve without changing the set pressure
- © End connections: 1/4" to 1/2" and 6 mm to 12 mm tube fitting 1/4 to 1/2 NPT

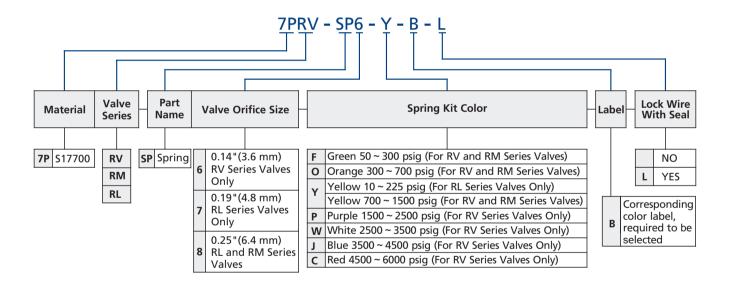


RM Series

- © Set Pressure: 3 color-coded springs available for a wide range of set pressure, 50 to 1500 psig @ 70°F (3.4 to 103 bar @ 20°C)
- Maximum outlet pressure: 1500 psig (103 bar)
- Orifice size: 0.25" (6.4 mm)
- O Balance stem design to eliminate the effect of system back pressure
- Working temperature: -10°F to 300°F (-23°C to 148°C)
- O Liquid or gas service
- O Adjustable bonnet cap and adjustable set pressure
- O Lock wired secure cap to maintain the set pressure
- Variety of seal materials
- Label identifies the set pressure range
- Manual override handle available to open the valve without changing the set pressure which is lower than 300 psig
- End connections:
 3/8" to 1/2" and 8 mm to 12 mm tube fitting
 1/4 to 1/2 NPT

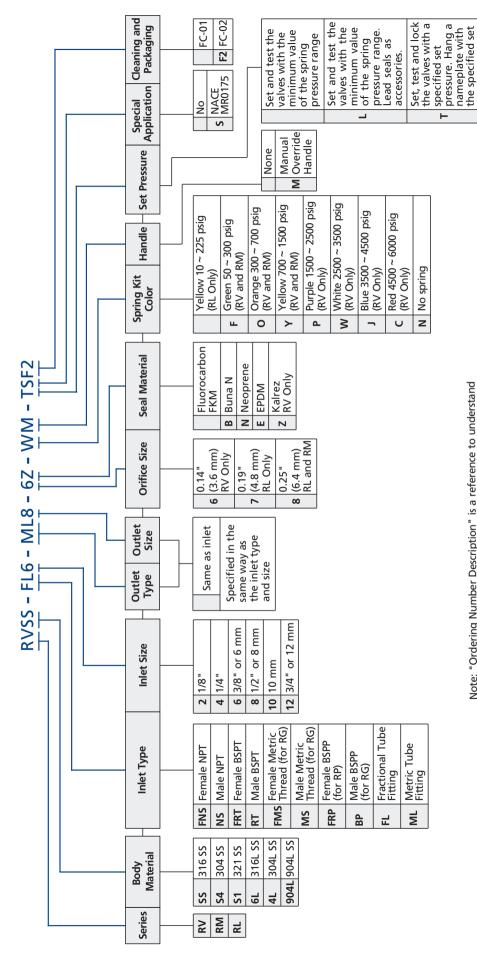


Spring Kit Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

O Every spring kit includes a spring, a label and a lead seal (optional).



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

pressure on it

Bellows-sealed Valves







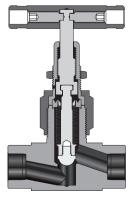


- O Hydraulic-formed multilayer bellows for longer cycle life
- O Nonrotating stem tip eliminates galling within the seat area
- © Externally pressurized bellows design for maximum working pressure
- O Strictly controlled bellows stroke to improve safety and cycle life
- Replaceable bellows and stem tip assembly
- © Regulating, conical and spherical stem tips available
- O Panel and bottom mounting
- Manual and pneumatic actuation options available

SW Series

- O Working pressure up to: 1000 psig (69.0 bar)
- \bigcirc Working temperature: -20°F to 842°F (-28°C to 450°C)
- O Stainless steel, brass body materials
- O End connections:

1/4" to 1" and 6 mm to 25 mm tube fitting 1/4" to 1/2" and 6 mm to 12 mm tube socket weld 1/4" to 1/2" and 6 mm to 12 mm tube butt weld 1/4 to 1/2 FR fitting

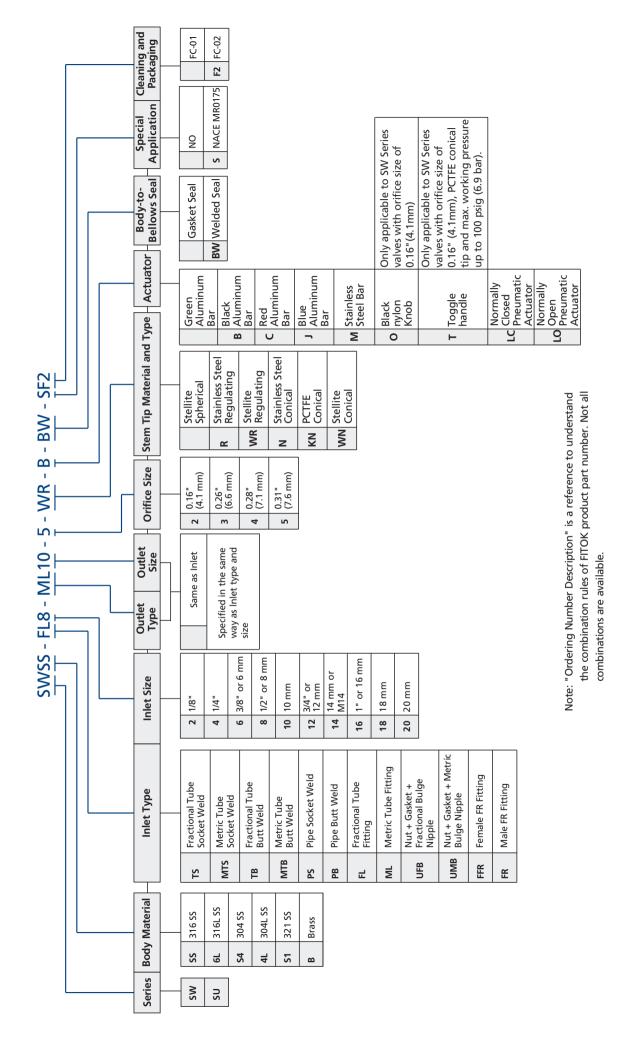


SU Series

- O Working pressure up to: 2500 psig (172 bar)
- © Working temperature: -20°F to 842°F (-28°C to 450°C)
- O Stainless steel body materials
- End connections:

1/4" to 1/2" and 6 mm to 25 mm tube fitting 1/4" to 1" and 6 mm to 25 mm tube socket weld 3/8" to 1" and 6 mm to 25 mm tube butt weld 1/4 to 1/2 FR fitting





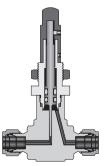
Metering Valves



MS Series

- O Working pressure up to: 2000 psig (138 bar)
- Working temperature: -10°F to 400°F (-23°C to 204°C)
- Orifice size: 0.032" (0.81 mm)
- O Flow coefficient (Cv): 0.004
- O Stem taper: 1°
- O Turns to open: 9 to 12
- O Shutoff service: not available
- Panel mounting
- O Flow patterns: straight, angle, cross and double
- O Handle types: knurled, vernier
- O Variety of materials available for valve body
- \bigcirc End connections:

1/16" to 1/4" and 3 mm to 6 mm tube fitting 1/4 male FR Fitting 1/8 to 1/4 NPT



MV and **ML** Series

- O Working pressure up to: 1000 psig (69.0 bar)
- O Working temperature: -10°F to 400°F (-23°C to 204°C)
- O Flow coefficients (Cv): MV series: 0.03

ML series: 0.15

Orifice sizes: MV series: 0.056" (1.42 mm)

ML series: 0.128" (3.25 mm)

O Stem taper: MV series: 3°

ML series: 6.5°

○ Turns to open: MV series: 8 to 10

ML series: 10 to 11

 \bigcirc Shutoff service: MV series: not available

ML series: available

- O Panel mounting
- O Flow patterns: straight, angle, cross (MV Series)

and double (MV Series)

O Handle types:

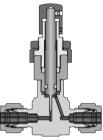
MV series: vernier, knurled, slotted

ML Series: round, vernier

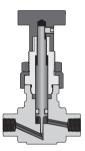
- O Variety of materials available for valve body
- O End connections:

1/8" to 1/4" and 3 mm to 8 mm tube fitting 1/4 male FR Fitting

1/8 to 1/4 NPT



MV Series



ML Series

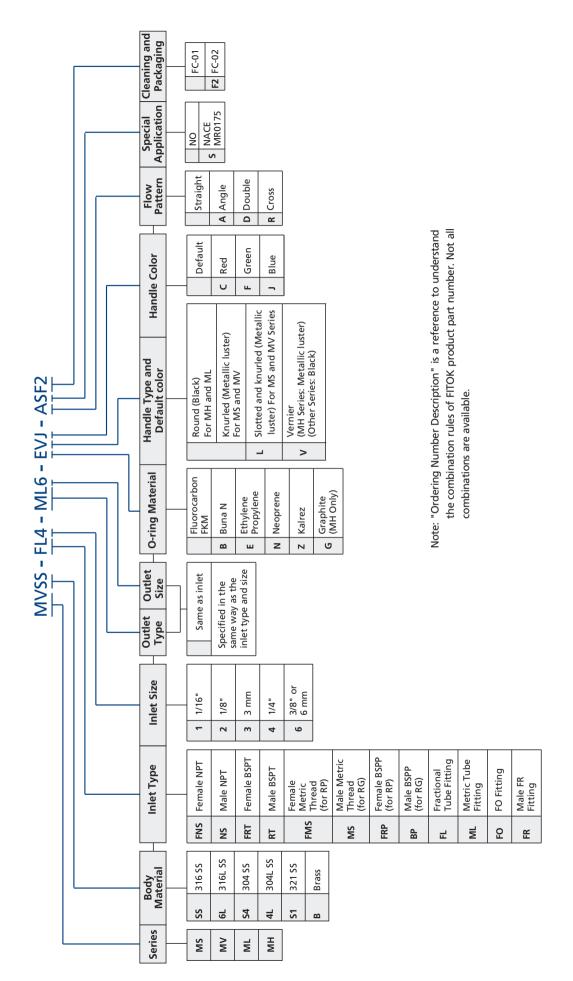
MH Series

- O Working pressure up to: 5000 psig (345 bar)
- Working temperature: -65°F to 850°F (-54°C to 454°C)
- Orifice size: 0.062" (1.6 mm)
- O Flow coefficient (Cv): 0.04
- O Stem taper: 2°
- Turns to open: 9 to 10
- O Shutoff service: available
- O Panel mounting
- O Flow patterns: straight and angle
- O Handle type: round phenolic, vernier
- O Variety of materials available for valve body
- O End connections:

1/8" to 1/4" and 3 mm to 8 mm tube fitting

1/4 male FR Fitting 1/8 to 1/4 NPT





Needle Valves



Features

- Non-rotating stem design permits ease of operation and less packing wear
- Intermittent packing system requires lower operating torque and achieves a more reliable seal
- Packing below stem threads isolates the system media from thread lubricant and avoids process contamination

- Rolled stem threads for improved thread strength and more stable operations
- A wide selection of body materials and structure, a variety of handle colors and forms, optional panel mountings structures, and multiple applications
- Each valve leak tested with Nitrogen or compressed air at the maximum working pressure or with water at 1.1 times the maximum working pressure

Forged Needle Valves

NF, NFH Series

- One-piece forged body
- Body materials: Carbon steel/A105, 316 SS, 316L SS, 304 SS, 304L SS, 321 SS, Duplex 2205, Alloy 400, Alloy C- 276, and brass, other material please contact FITOK Group
- Orifice (mm): 4, 6.4, 10, 15 and 18 (15 and 18 suitable for NF series only)
- Working pressure up to: NF Series—6000 psig (41.4 MPa);

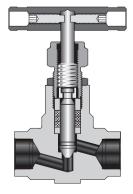
NFH Series—10000 psig (69.0 MPa)

- Working temperature: -65°F to 1200°F (-54°C to 649°C)
- O Sealing face materials: Same as body and tip material, Stellite available
- O Stem tips type: blunt, ball, regulating, and soft tips (suitable for NF series only)
- © End connections type and size:

1/8" to 1", M10 to M36 thread;

1/4" to 1", 6 mm to 28 mm tube fitting;

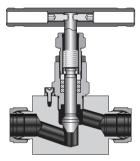
3/8" to 1", 10 mm to 25 mm weld

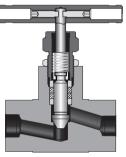


Bar Stock Needle Valves

NB. NBH Series

- O Cold drawn bar or one-piece forged body
- Body materials: 316 SS, 316L SS, 304 SS, 304L SS, Duplex 2205, Alloy 400, Alloy C- 276, and brass, other material please contact FITOK Group
- Orifice (mm): 4, 6.4, 10, 15 and 18 (15 and 18 suitable for NB series only)
- Working pressure up to: NB Series—6000 psig (41.4 MPa);
 NBH Series—10000 psig (69.0 MPa)
- Working temperature: -65°F to 1200°F (-54°C to 649°C)
- Sealing face materials: Same as body and tip material,
 Stellite available
- Stem tips type: blunt, ball, regulating, and soft tips (suitable for NB series only)
- End connections type and size:
 1/8" to 1", M14 to M27 thread;
 1/4" to 1", 6 mm to 25 mm tube fitting;
 3/8" to 1", 10 mm to 28 mm weld



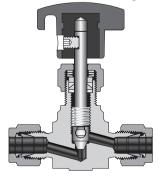


NB Series NBH Series

General Purpose Needle Valves

NG, NGH Series

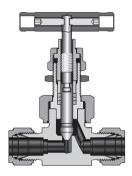
- One-piece forged body
- Body materials: Carbon steel/A105, 316 SS, 316L SS, 304 SS, 304L SS, Duplex 2205, Alloy 400, Alloy C- 276, and brass, other material please contact FITOK Group
- Orifice (mm): 2, 4, 6.4, 10
- Working pressure up to: NG Series—3000 psig (20.7 Mpa);
 NGH Series—5000 psig (34.5 Mpa)
- Working temperature: -65°F to 500°F (-54°C to 260°C)
- O Sealing face materials: Same as body and tip material
- O Stem tips type: blunt, ball, regulating, and soft tips
- End connections type and size: 1/8" to 3/4", M14 to M27 thread; 1/4" to 3/4", 6 mm to 25 mm tube fitting



Union Bonnet Needle Valves

NU, NUH Series

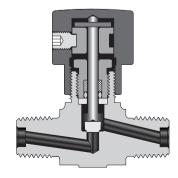
- One-piece forged body
- Body materials: 316 SS, 316L SS, 304 SS, 304L SS, Duplex 2205, Alloy 400, Alloy C- 276, and brass, other material please contact FITOK Group
- Orifice (mm): 4, 6.4, 10
- Working pressure up to: NU Series—6000 psig (41.4 MPa); NUH Series—10000 psig (69.0 MPa)
- Working temperature: -65°F to 1200°F (-54°C to 649°C)
- Sealing face materials: Same as body and tip material,
 Stellite available
- Stem tips type: blunt, ball, regulating, and soft tips (suitable for NU series only)
- End connections type and size:1/8" to 1", M14 to M27 thread;1/4" to 1", 6 mm to 25 mm tube fitting;3/8" to 1", 10 mm to 28 mm weld



Nonrotating-stem Needle Valves

ND, NDH Series

- One-piece forged body
- Body materials: 316 SS, 316L SS, 304 SS, 304L SS, Alloy 400 and brass, other material please contact FITOK Group
- Orifice (mm): 2, 4, 5.6
- Working pressure up to: ND Series—3000 psig (20.7 MPa); NDH Series—5000 psig (34.5 MPa)
- O Working temperature: -20°F to 400°F (-28°C to 204°C)
- Designed handle to prevent contaminants from entering into the valve
- O Non-rotating stem, soft stem tip
- End connections type and size:
 1/8" to 1/2", M10 to M14 thread;
 1/4" to 1/2", 3 mm to 12 mm tube fitting

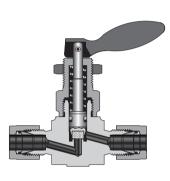


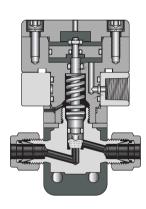
FITOK

Toggle Valves

NT Series

- One-piece forged body
- Body materials: 316 SS, 316L SS, 304 SS,304L SS, and brass, other material please contact FITOK Group
- Orifice (mm): 2, 4, 6.4
- O Working pressure up to: 300 psig (2.07 Mpa)
- Working temperature: -20°F to 400°F (-28°C to 204°C)
- Manual or pneumatic actuators available
- O Sealing face materials: Same as body and tip material
- End connections type and size:
 1/8" to 1/2", M10 to M20 thread;
 1/4" to 1/2", 3 mm to 12 mm tube fitting

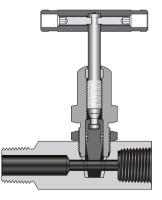




Rising Plug Valves

NR, NRG Series

- O Cold drawn square bar
- Body materials: 316 SS, 316L SS, 304 SS, 304L SS, Duplex, Alloy 400, Alloy C-276, and brass, other material please contact FITOK Group
- Orifice (mm): 4, 6.4
- O Working pressure up to: 6000 psig (41.4 Mpa)
- Working temperature: -20°F to 400°F (-28°C to 204°C)
- Sealing face materials: soft seat design, seat material: Acetal, PEEK
- End connections type and size:
 1/8" to 1/2", M14 to M20 thread;
 1/4" to 1/2", 6 mm to 12 mm tube fitting

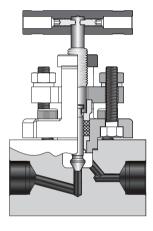


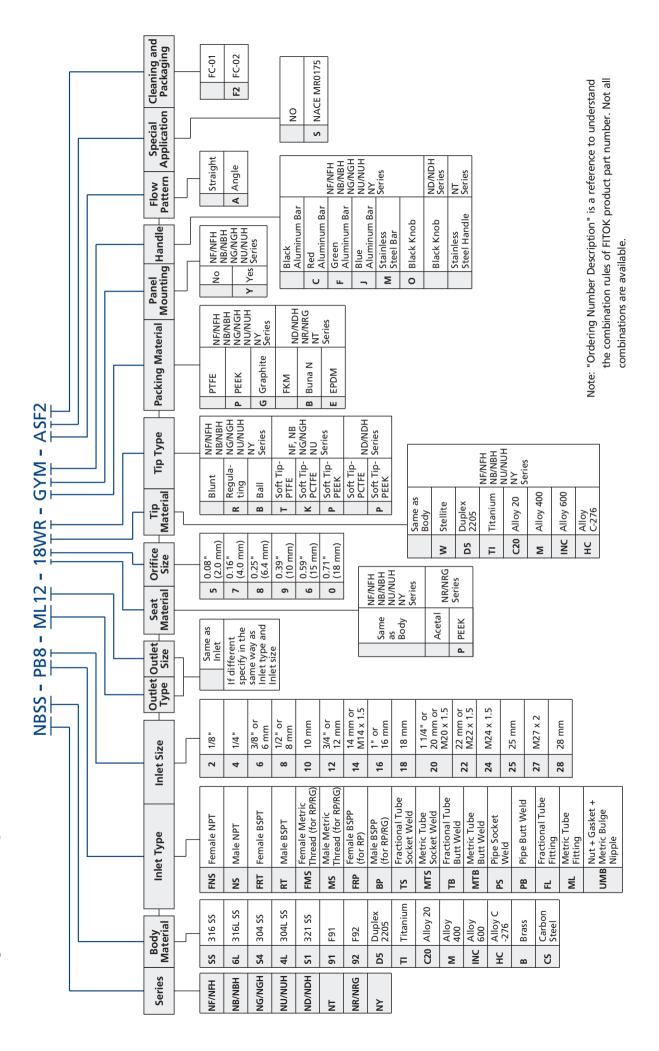
Outside Screw and Yoke (OS&Y) Needle Valves

NY Series

- O Cold drawn bar
- Body materials: Carbon steel/A105, 316 SS, 316L SS, 304 SS, 304L SS, Duplex2205, Alloy 400, Alloy C-276, and brass, other material please FITOK Group
- Orifice (mm): 4
- Working pressure up to: NY Series—6000 psiq (41.4 Mpa);
- Working temperature: -65°F to 1200°F (-54°C to 649°C)
- Sealing face materials: Same as body and tip material,
 Stellite available
- Externally adjustable gland independent of spindle thread
- End connections type and size:1/4" to 1/2", M10 to M20 thread;

1/4" to 1/2", 6 mm to 12 mm tube fitting; 3/8" to 1/2", 10 mm to 20 mm weld





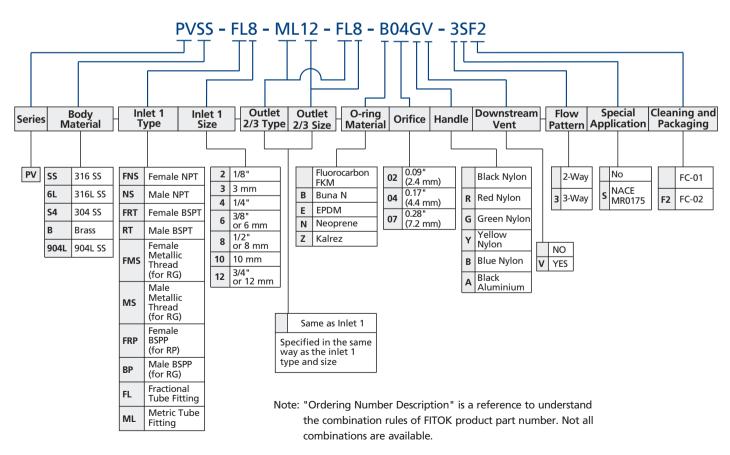
Plug Valves

PV Series

- O Working pressure up to: 3000 psig (207 bar)
- Working temperature: -10°F to 400°F (-23°C to 204°C)
- O Size from 1/8" to 3/4" and 6 to 12 mm
- Orifice sizes: 2.4 mm, 4.4 mm, 7.2 mm
- O Body materials: 316 SS, 316L SS, 304 SS, 904L SS, and brass
- O-ring materials: Fluorocarbon FKM, Buna N, EPDM, Neoprene, and Kalrez
- Easy to maintain and clean
- O Low operating torque
- O Replaceable plug assembly
- Handle as indicator of flow direction
- Handle of different colors available
- O Positive handle shutoff
- Leak-tight performance testing for every valve with nitrogen or compressed air at the maximum working pressure



Ordering Number Description



Two-Piece Forged Metal-Seated Ball Valves

BM Series

O Size: NPS 1/2 ~ NPS 2 (DN 15 ~ DN 50)

O Classes: 150 ~ 2500

Specifications

O Design: ASME B16.34

Testing: ASME B16.34 and API 598

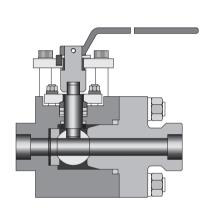
Marking: MSS-SP-25

Socket weld ends: ASME B16.11
 Butt weld ends: ASME B16.25
 Pipe ends: ASME B1.20.1

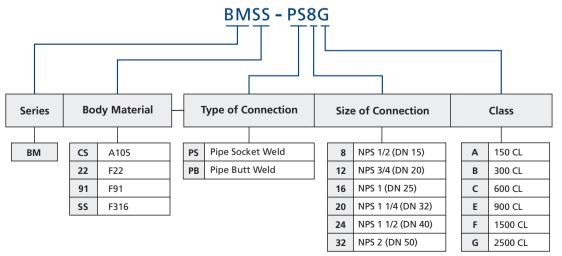
Features

- O Two-piece forged body designs
- Ball and seats mate-lapped for 100% contact ensures absolute shutoff
- O Free floating ball design provides seat wear compensation
- The ball is forced to load into the seat by a high-strength Belleville spring
- Advanced HVOF custom trim coating technology with hardness in excess of 900Hv
- An advanced packing chamber design and live-loading provide long lasting, maintenance free, stem packing tightness
- O Working temperature: -20°F to 1000°F (-28°C to 538°C)
- O Low operating torque
- O Blowout-proof stem
- O Positive handle stop





Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Manifolds

Air Headers and Distribution Manifolds

- Distribution lines and drain ports with ball valves, plug valves, and needle valves
- © Red, green, yellow, and blue handles are available
- Main lines: NPS2
- O Connections:

Inlet ports: 1" ASME, EN and GB flange

1 pipe thread

Outlet ports: 1/4 or 1/2 pipe thread

1/2" or 12 mm tube fitting

Drain ports: 1/4 or 1/2 pipe thread

- Quantity of branches: 4 to 16Materials: 316 SS, 304 SS
- $\ensuremath{\bigcirc}$ Each Series manifold leak tested with nitrogen at the maximum

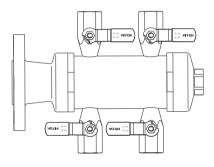
working pressure before delivering



Air Headers

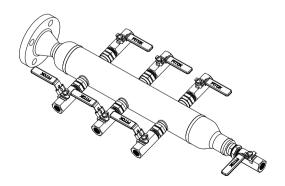
AH Series

- O Distribution ports are BR series ball valves
- O The main line is pipe (Sch 10)
- O Working pressure up to: 500 psig (35 bar)
- Working temperature: -15°F to 194°F (-26°C to 90°C)



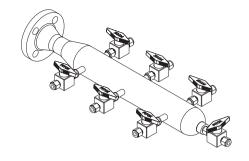
AP Series

- O Distribution ports are BR series ball valves
- O The main line is pipe (Sch 10)
- O Working pressure up to: 1000 psig (69.0 bar)
- © Working temperature: -15°F to 450°F (-26°C to 232°C)



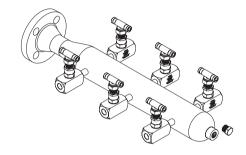
MP Series

- O Distribution ports are PV series plug valves
- The main line is pipe (Sch 160)
- O Working pressure up to: 3000 psig (207 bar)
- O Working temperature: -15°F to 450°F (-26°C to 232°C)



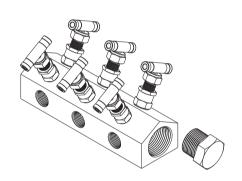
MN Series

- Distribution ports are NF series needle valves
- The main line is pipe (Sch 160)
- Working pressure up to: 6000 psig (414 bar)
- Working temperature: -15°F to 450°F (-26°C to 232°C)



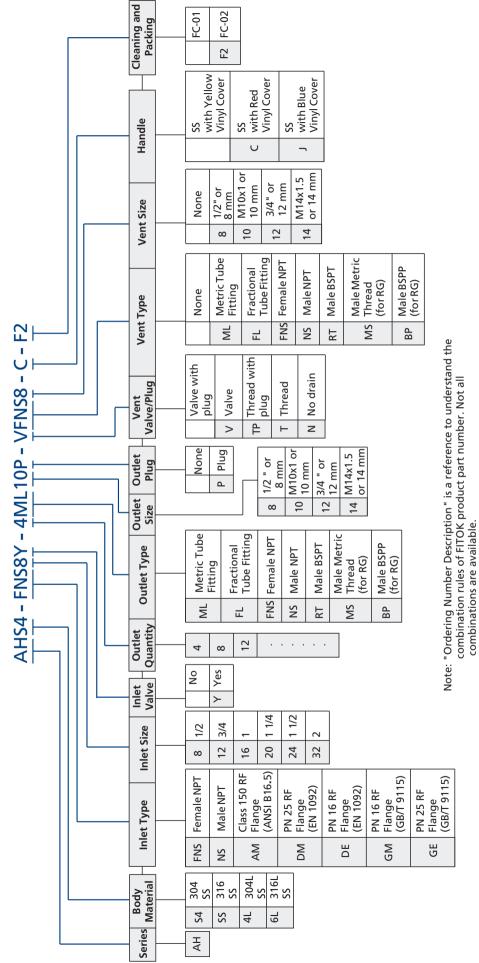
CM Series

- O Distribution ports are NB series needle valves
- \odot The main line is made of pentagon bar
- O Working pressure up to: 6000 psig (414 bar)
- $\ \ \, \bigcirc$ Working temperature: -15°F to 1200°F (-26°C to 649°C)

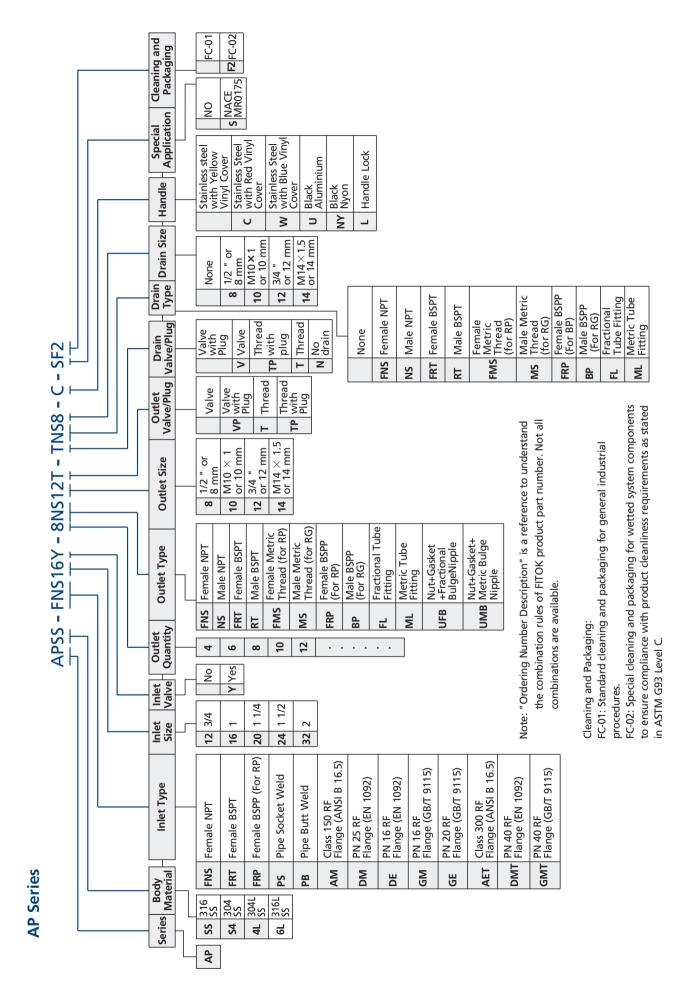


Ordering Number Description

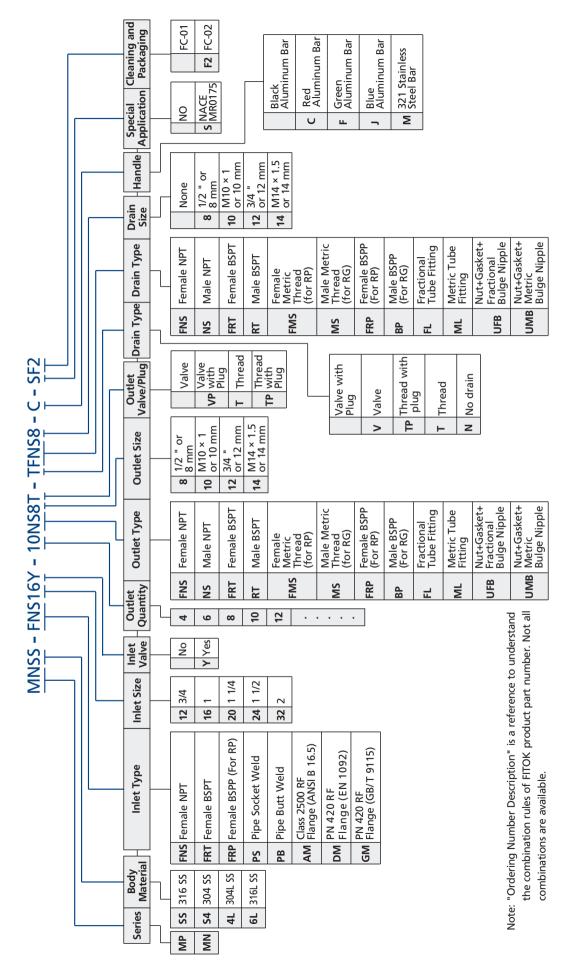
AH Series



Cleaning and Packaging:
FC-01: Standard cleaning and packaging for general industrial procedures.
FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirements as stated in ASTM G93 Level C.



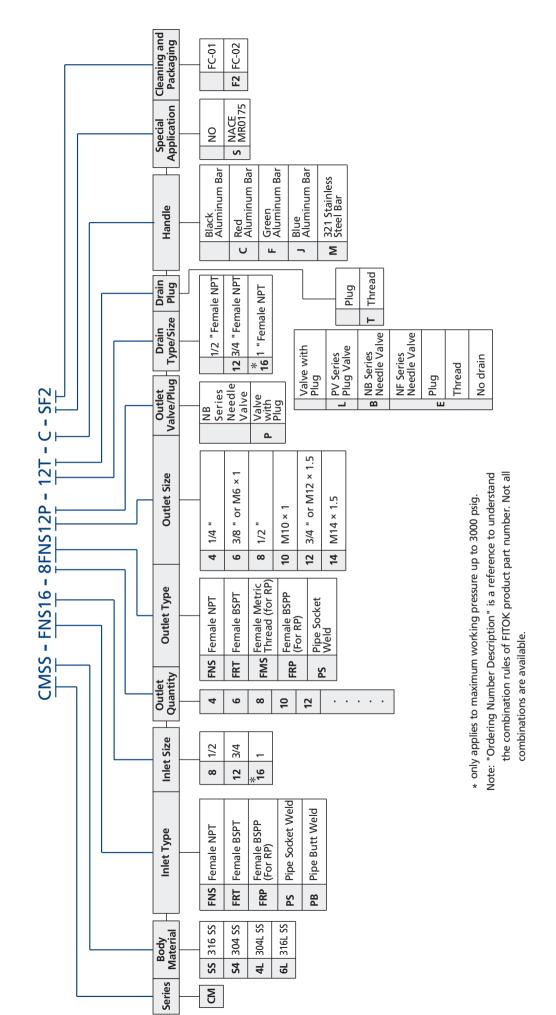
MP, MN Series



Cleaning and Packaging:

FC-01: Standard cleaning and packaging for general industrial procedures.

FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleaning requirement as stated in ASTM G93 Level C.



Cleaning and Packaging:

FC-01: Standard cleaning and packaging for general industrial procedures.

FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleaning requirement as stated in ASTM G93 Level C.

FITO

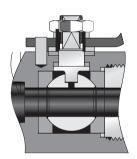
Block and Bleed Valves



Element Features

Ball Valves

- O Pressure rating up to: Class 2500
- Working temperature: 65°F to 450°F (-54°C to 232°C)
- Bottom-loaded stem prevents stem blowout and enhances system safety
- High-strength stem bearings provide smooth actuation and eliminate galling between the valve stem and body
- FITOK ball valves are designed to be operated in a fully open or fully closed position

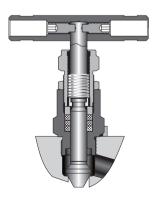


Needle Valves

- O Pressure rating up to: Class 4500
- O Working temperature:

PTFE: -65°F to 450°F (-54°C to 232°C) Graphite: -65°F to 1200°F (-54°C to 649°C)

- Two stems design. The upper stem has hardened threads, the lower stem has hardened smooth surface
- The lower stem performs vertical linear movement instead of screwing movement, significantly reducing the friction area
- The nonrotating lower stem eliminates galling between the seat and tip
- O Upper stem thread lubricant is isolated from system media
- O Stem back seating seals in the fully open position
- O Double lock-pins enable steady and durable fastening of the handle



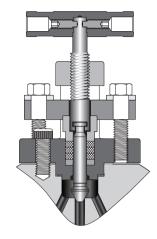
OS & Y Needle Valves

- O Pressure rating up to: Class 2500
- Working temperature:

PTFE: -65°F to 450°F (-54°C to 232°C)

Graphite: -65°F to 1200°F (-54°C to 649°C)

- Two-piece stem design: thread hardened upper stem and smooth surface hardened lower stem
- O Upper stem thread lubricant is isolated from system fluid
- The nonrotating lower stem, linearly instead of helical movement, avoids galling damage to the seat and tip, as well as reduces the total friction area between the packing and the lower stem
- O Bolted bonnet enhance strength and reliability
- Adjustable gland flange allows easy access to the packing gland and packing adjustment for an effective stem seal
- Investment case yoke is formed by precision casting which enhances strength and perfect stem alignment
- O Two handle pins make the handle fixed firmly and lastingly



Handle colors indicate functions:

Needle and OS & Y valves: Black = Isolate/Block Red =Vent/Bleed

Ball valves: Yellow=Isolate/Block Red =Vent/Bleed

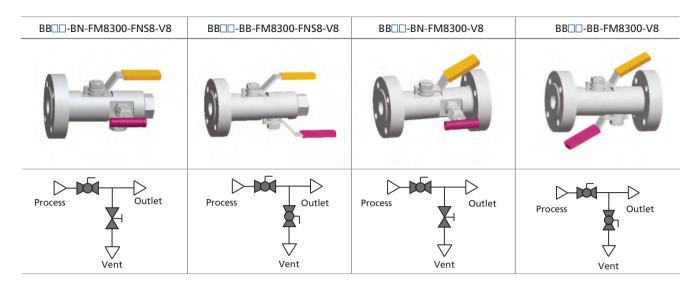
Single Block and Bleed Valves - BB Series

Instrument Single Block and Bleed Valves

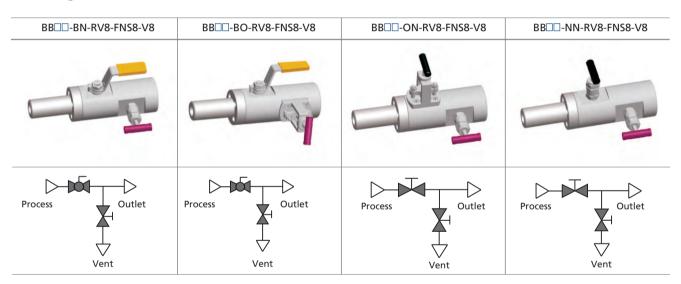
BB□□-BB-FNS8-V4-C	BB□□-BN-FNS8-V4-V	BB□□-NN-NS8-FNS8-V4-H
3		
Process Outlet	Process	Process Outlet

FITOK

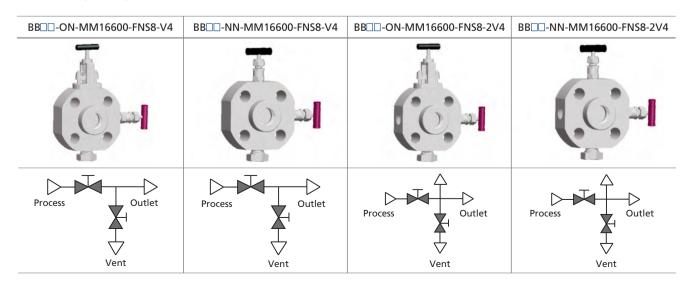
Flange Single Block and Bleed Valves



Root Single Block and Bleed Valves



Monoflange Single Block and Bleed Valves



Double Block Valves - DB Series

Monoflange Double Block Valves



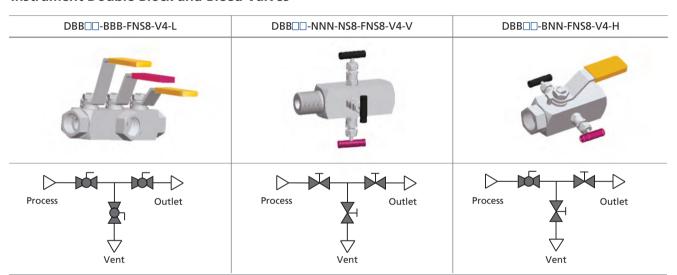
Single Block Valves - SB Series

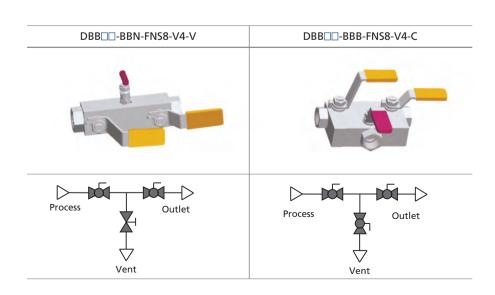
Monoflange Single Block Valves



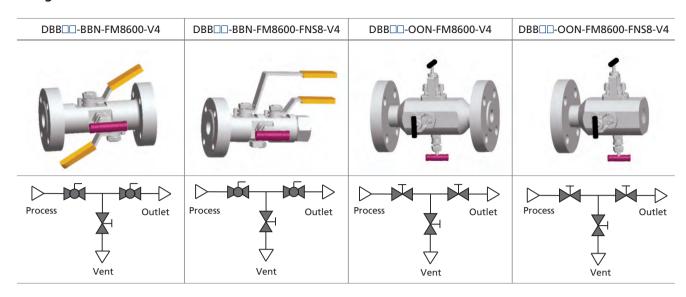
Double Block and Bleed Valves - DBB Series

Instrument Double Block and Bleed Valves

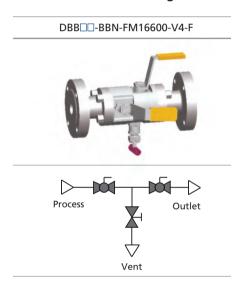




Flange Double Block and Bleed Valves



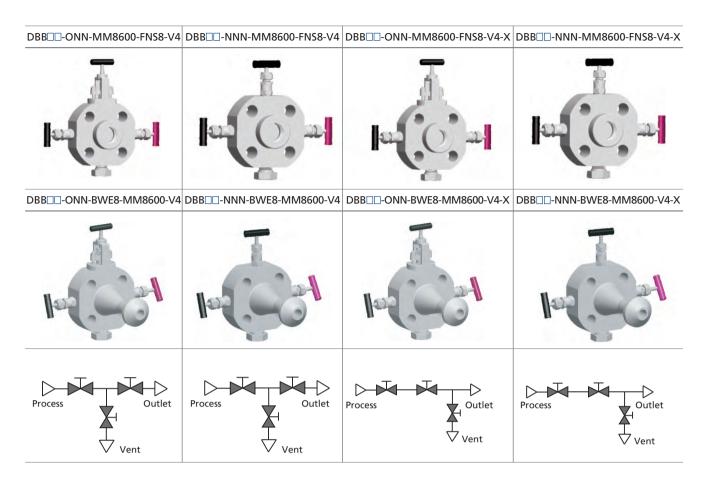
Three-Piece Bolted Flange Double Block and Bleed Valves



Root Double Block and Bleed Valves

DBB□□-BBN-RV8-FNS8-V8	DBB□□-BBO-RV8-FNS8-V8	DBB□□-OON-RV8-FNS8-V8	DBB□□-NNN-RV8-FNS8-V8
Process Outlet Vent	Process Outlet Vent	Process Outlet Vent	Process Outlet Vent

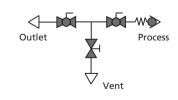
Monoflange Double Block and Bleed Valves



Injection Double Block and Bleed Valves

DBB B-BBN-FNS8-FM8150-IN

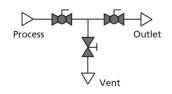




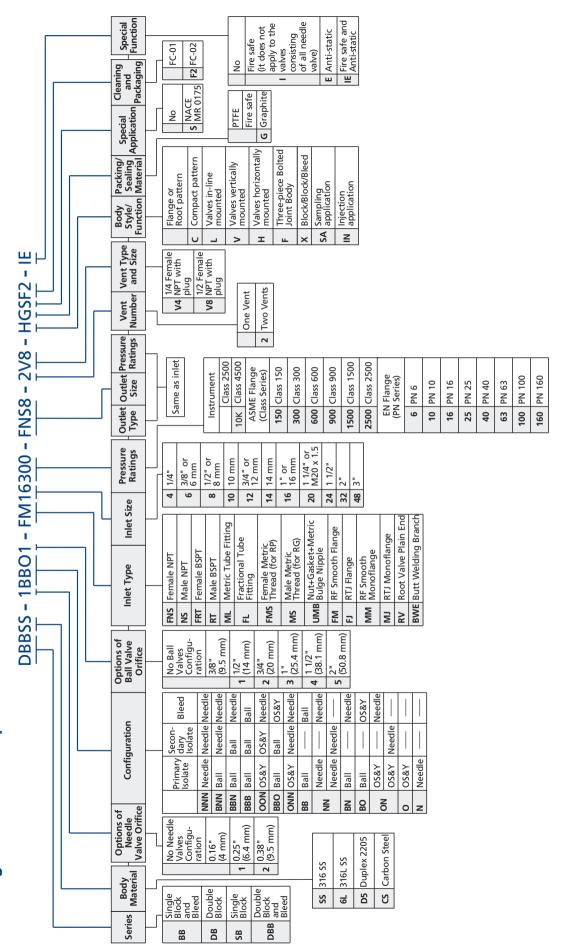
Sampling Double Block and Bleed Valves

DBB□□-BBN-FM8150-FNS8-SA





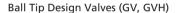
Ordering Number Description

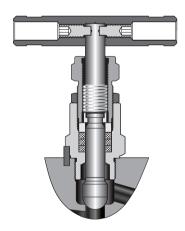


NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

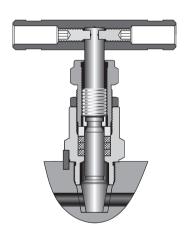
Gauge Valves

- Working pressure up to:
 Stainless steel: GV, GR up to 6000 psig (414 bar)
 GVH up to 10000 psig (690 bar)
- © GV series and GVH series working temperature: PTFE packing: -65°F to 450°F (-54°C to 232°C) Graphite packing: -65°F to 1200°F (-54°C to 649°C)
- O Non-rotating lower stem, ball tip and plug tip designs
- O Variety of materials for seat and packing
- O Safety back seating seals in fully open position
- O Rolled spindle operating threads
- O Lubricant for stem thread isolated from the media
- © Externally adjustable gland
- O Bonnet locking pin fitted as standard
- O Low torque operating T bar handle
- Option for different colored handles
- O Steady and durable fastening of the handle by double lock-pins
- © Each GV/GR Series gauge valve leak tested with Nitrogen or compressed air at the maximum working pressure, each GVH Series gauge valve leak tested with water at 1.1 times the maximum working pressure



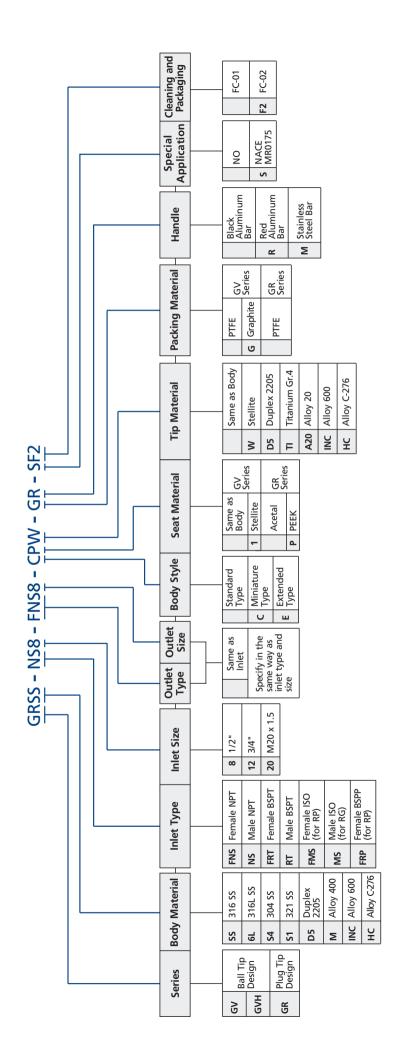






GV □□-NS8-FNS8	GV □□-NS8-FNS8-E	GV □□-NS8-FNS8-C
GVH □□-NS8-FNS8	GVH □□-NS8-FNS8-E	GVH □□ -NS8-FNS8-C
GR □□-NS8-FNS8	GR □□-NS8-FNS8-E	GR □□-NS8-FNS8-C

Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Instrumentation Manifolds

O Working pressure up to:

Stainless steel: 2D, 2R, 3D, 3R, 5D, 5R up to 6000 psig (414 bar) 2DH, 2RH, 3DH, 3RH, 5DH, 5RH up to 10000 psig (690 bar)

Alloy C-276: 2D, 2R, 3D, 3R, 5D, 5R up to 6000 psig (414 bar)

O Working temperature:

PTFE packing: -65°F to 450°F (-54°C to 232°C)
Graphite packing: -65°F to 1200°F (-54°C to 649°C)

- Orifice: 0.157" (4.0 mm).
- Two-piece stem design: thread hardened upper stem and smooth surface hardened lower stem
- O Upper stem thread lubricant isolated from system media
- Linear instead of helical movement of the nonrotating lower stem avoids galling damage to the seat and tip, as well as reduces the total friction area between the packing and the lower stem
- Safety back seating seals in fully open position
- O Steady and durable fastening of the handle by double lock-pins
- © Each 2D/2R/3D/3R/5D/5R Series manifold leak tested with Nitrogen or compressed air at the maximum working pressure, each 2DH/2RH/3DH/3RH/5DH/5RH Series manifold leak tested with water at 1.1 times the maximum working pressure



Handle colors indicate functions:

Black=Isolate/Block Red=Test/Vent Green=Equalize

2-Valve Manifolds

2D□□-FNS8-A	2D□□-FNS8-L
	are 80 are
2R □□-FNS4-A	2R □□-FNS8-L

Test/Vent

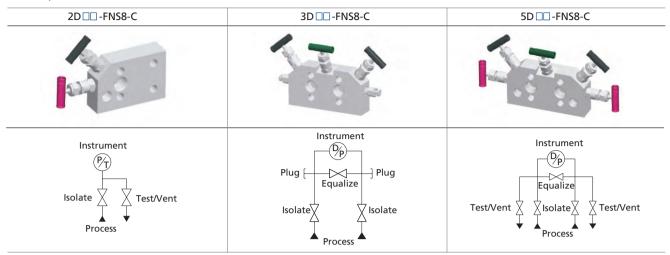
3-Valve Manifolds 3D□□-FNS8-A 3D□□-FNS8-L-T 3R □□-FNS8-V Flow Diagram Instrument Isolate Isolate

5-Valve Manifolds Flow Diagram 5DUU-FNS8-A 5R□□-FNS8-L Instrument Test/Vent 🚶 \sum Isolate \sum Test/Vent Flow Diagram 5D□□-FNS8-AB 5R□□-FNS8-AB Instrument Equalize Isolate Isolate Process Vent

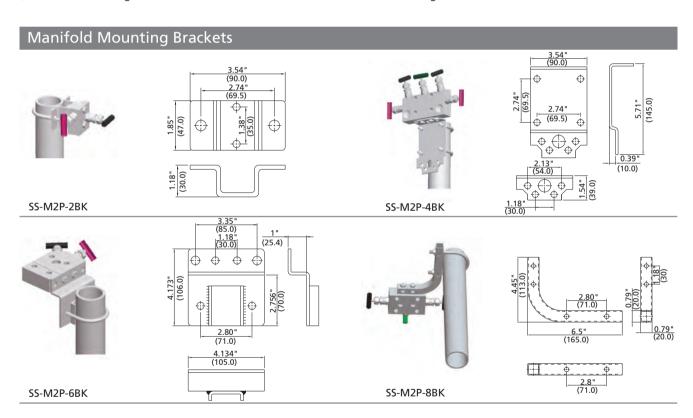
The standard configuration of direct mount manifolds contains PTFE flange seal ring and 7/16 - 20 x 1.75" high tensile bolts.

Instrumentation Integral Manifolds

© C Integral Manifold is specifically designed for the pressure transmitters of Rosemount [®] coplanar[™], including Model 3051C, 3051S, 2024 and 3095.

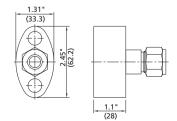


◎ The standard configuration of direct mount manifolds contains 7/16 - 20 × 2" high tensile bolts.

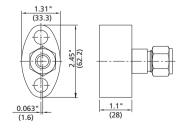


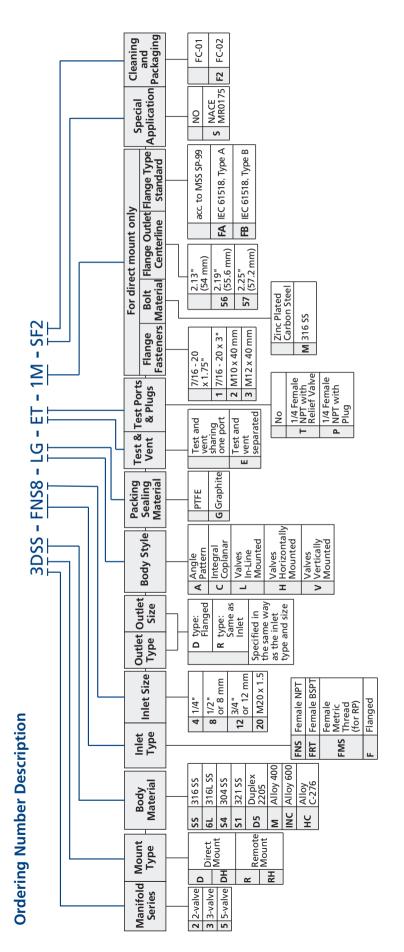
Kidney and Eccentric Flanges

Kidney Flange



Eccentric Flange





- 1.To order 5-valve manifolds with double-equalize function, add B to the Body 5tyle of the manifold ordering number. Example: 5DSS-FNS8-AB
 - 2.Plug options are as follow:
- 1) if option of test and vent sharing one port with plug is needed, add "-P" to the ordering number. Example: 5DSS FNS8 AB P,
- 2) If option of test and vent separating with a plug to the test port is needed, add "-EP" to the ordering number. Example: 5DSS FNS8 AB EP;
 - 3) If option of test and vent separating with plug for each port is needed, add "-E2P" to the ordering number. Example: 5DSS FNS8 AB E2P. 3. The standard center line distance of direct mounting flange outlet of 3-valve manifold and 5-valve manifold is 2.13" (54 mm).
 - Center line distance of 2.19" (55.6 mm) is suitable for range 6 and 7, 1151 series transmitter.
 - Center line distance of 2.25" (57.2 mm) is suitable for range 8, 1151 series transmitter.
- 4. The standard configuration of direct mounting manifold contains PTFE flange seal ring and 7/16 20 X 1.75" high tensile bolts, can be connected with transmitters under main brands, such as EJA, Honeywell, Foxboro 843 d/p, and Rosemount® 151, 2024, 3051H series.
- 5. 7/16 20 x 3" high tensile bolts can be supplied, can be used for Rosemount $^{\circ}$ 3051C transmitter with process flange and coplanar mounting manifold.
 - 6. Cleaning and Packaging: FC-01: Standard cleaning and packaging for general industrial procedures.
- FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.
 - 7. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

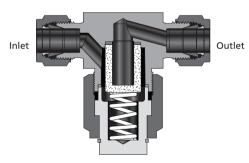
Filters



Tee-type Filters

FT Series

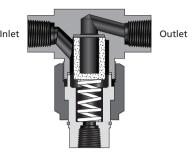
- O Filter element replaceable without removing body from system
- O Union bonnet design
- \bigcirc Nominal pore sizes for sintered element: 0.5, 2, 7, 15, 40, 60 and 80 μm
- \bigcirc Nominal pore sizes for strainer element: 100, 150, 250 and 450 μm
- O Working pressure up to: 6000 psig (414 bar)
- Working temperature: -20°F to 900°F (-28°C to 482°C)
- O Body materials: 316 SS, 316L SS, 304 SS, 304L SS, 904L SS and Brass
- O Variety of end connections available



Bypass Filters

FB Series

- O Bypass port at filter bottom for the ease of sampling or purging
- Union bonnet design
- O Nominal pore sizes for sintered element: 0.5, 2, 7, 15, 40, 60 and 80 μm
- O Nominal pore sizes for strainer element: 100, 150, 250 and 450 μm
- O Working pressure up to: 6000 psig (414 bar)
- Working temperature: -20 °F to 900°F (-28°C to 482°C)
- O Body materials: 316 SS, 316L SS, 304 SS, 304L SS, 904L SS and Brass
- O Variety of end connections available

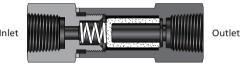


Bypass Port

In-line Filters

FI Series

- O Compact and space-saving design
- O Nominal pore sizes for sintered element: 0.5, 2, 7, 15, 40, 60 and 80 µm
- O Nominal pore sizes for strainer element: 100, 150, 250 and 450 μm
- O Working pressure up to: 3000 psig (207 bar)
- Working temperature: -20 °F to 900°F (-28°C to 482°C)
- Body materials: 316 SS, 316L SS, 304 SS, 304L SS, 321 SS, 904L SS and Brass
- O Variety of end connections available



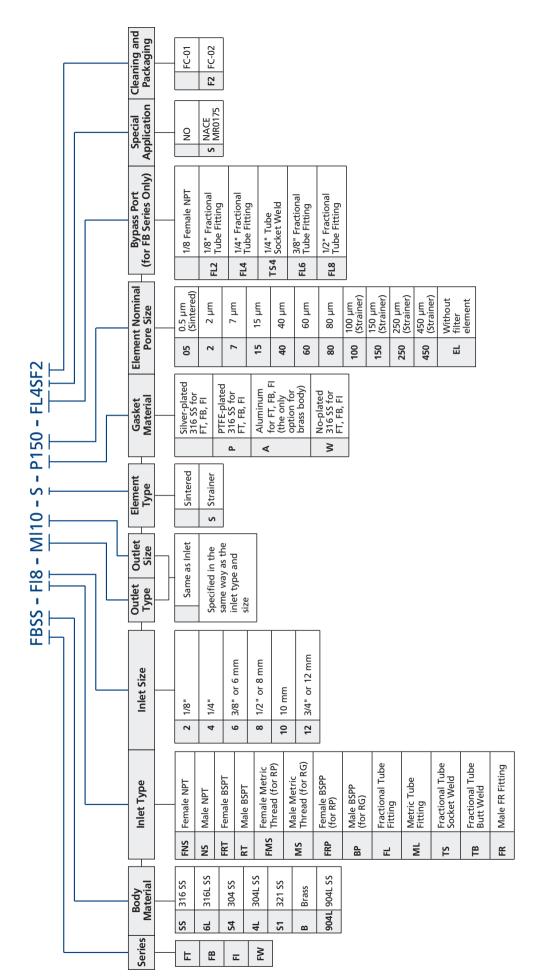
All-welded In-line Filters

FW Series

- O Large filtration area and high flow coefficient
- All-welded construction for elimination of leakage
- © Easy cleaning of filters by backflushing
- O Full-penetration weld between body and filter element
- O Nominal pore sizes for sintered element: 0.5 µm
- O Nominal pore sizes for strainer element: 2, 7, 15 and 40 μm
- O Working pressure up to: 6000 psig (414 bar)
- Working temperature: -20 °F to 900°F (-28°C to 482°C)
- O Body materials: 316 SS, 316L SS, 304 SS, 304L SS and 904L SS
- O Variety of end connections available



Filters Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Hoses and Connectors

Metal Flexible Hose Assemblies

MH, MM Series

- ©Core tube and fitting material: 316 stainless steel
- Overbraid material: 304 stainless steel
- Working pressure up to: 3100 psig (213 bar)
- O Hose sizes: 1/4" to 2"
- Working temperature: -325°F to 800°F (-200°C to 426°C)
- © End connections:

 1/4 to 2 thread
 - 1/4" to 2" and 6 mm to 50 mm tube fitting
- Welded fitting-to-hose construction to ensure reliable seal
- Standard and custom-length available



PTFE-lined, Stainless Steel Braided Hose Assemblies

PS Series

- O Lightweight construction for easy handling and installation
- Core tube material: smooth virgin PTFE
- Overbraid material: 304 stainless steel
- Working pressure up to: 3000 psig (207 bar)
- O Hose sizes: 1/4" to 1"
- Working temperature: -65°F to 400°F (-53°C to 204°C)
- End connections:1/8 to 1 thread
 - 1/8" to 1" and 6 mm to 22 mm tube fitting
- O Standard and custom-length available



Thermoplastic Hose Assemblies

TH Series

- O Cover: polyurethane for resistance to oil, weather and abrasion
- O Reinforcement: double-braid high-strength synthetic fiber
- O Core tube: nylon
- O Working pressure up to: 5000 psig (345 bar)
- O Hose sizes: 3/16" to 1"
- © End connections:
 - 1/4 to 1 thread
 - 1/4" to 1" and 6 mm to 22 mm tube fitting
- © End connection materials: stainless steel, brass, and carbon steel
- © Standard and custom-length available



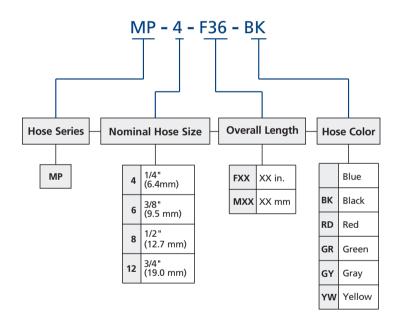
Multipurpose Push-on Hose Assemblies

MP Series

- O Cover: weather-, abrasion-, and oil-resistant synthetic rubber
- Reinforcement: single-braid high-strength synthetic fiber woven for maximum strength and end connection retention
- © Core tube: highly oil-resistant rubber
- O Hose colors: blue, black, green, gray, red and yellow
- O Working pressure up to: 300 psig (20.7 bar)
- O Hose sizes: 1/4" to 3/4"
- O Working temperature: -40°F to 190°F (-40°C to 88°C)
- End connections:1/4 to 3/4 thread1/4" to 3/4" and 6 mm to 18 mm tube fitting
- © End connection materials: stainless steel and brass
- © End connections reusable
- Standard and custom-length assemblies



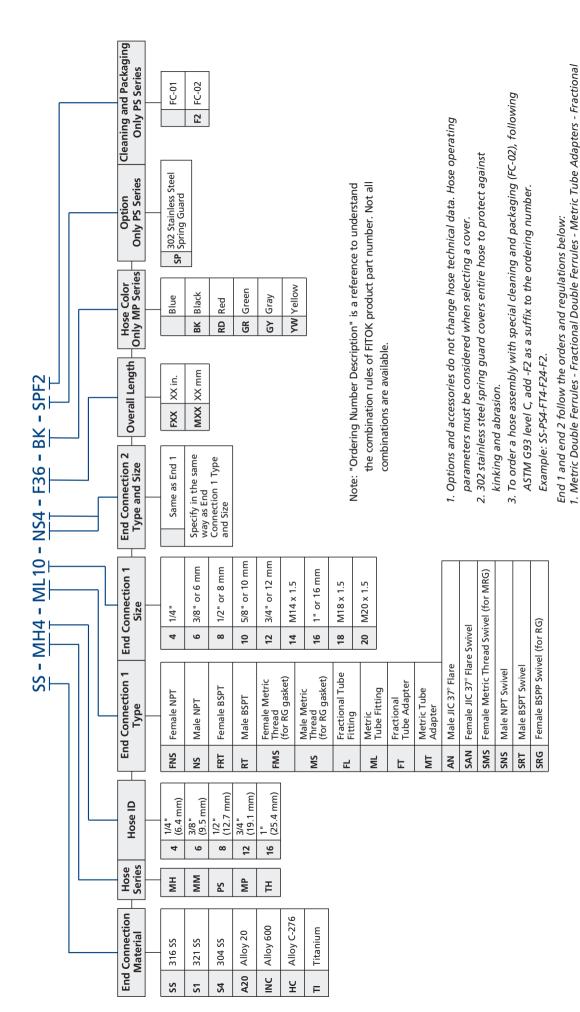
Hose Ordering Number Description



Example: MP-8-F60-BK
MP: Hose series
8: Hose size is 1/2"
F60: Overall length is 60"
BK: Hose color is black

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Ordering Number Description



Tube Adapters - NPT Threads - BSPT Threads - BSPP Threads - SAEIMS Parallel Threads -

2. Put the sizes from the biggest down to the smallest if they are of the same type.

3. Describe end 1 if they are of the same type and size.

37° Flare - Others

4. Put the female before male.

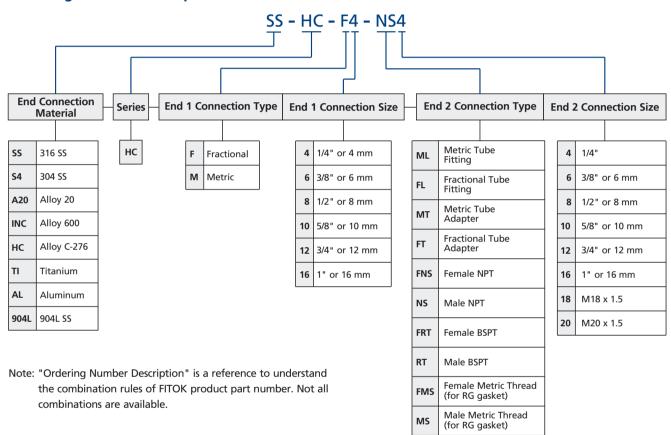
Hose Connectors, Adapters, and Sleeves

HC Series

- © For connecting with soft plastic or rubber tubing
- Working pressure and temperature range is higher than the corresponding connecting hose
- O Stainless steel or brass material
- O Shank design for secure holding of tubing inside diameter
- O Hose connectors reusable



Ordering Number Description



Quick-connects

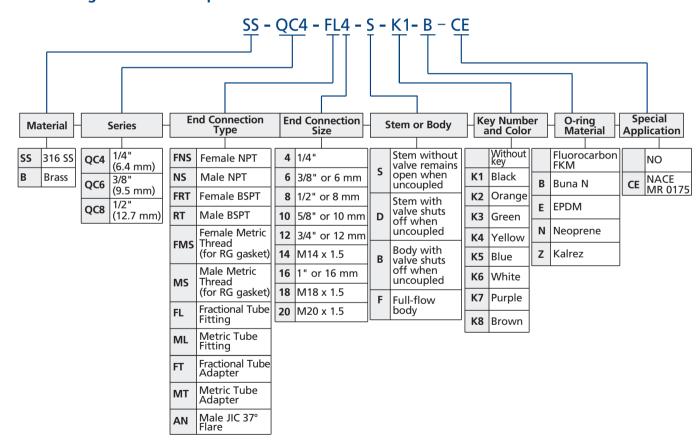
QC Series

- Working pressure up to: 3000 psig (207 bar)
- Working temperature:
 - -10°F to 400°F (-23°C to 204°C) with Fluorocarbon FKM seal
 - -10°F to 250°F (-23°C to 121°C) with Buna N seal
- Materials: stainless steel or brass
- © End connections: 1/8 to 1/2 NPT, 1/8" to 1/2" and 6 mm to 12 mm tube fitting and 1/4" to 1/2" hose connectors
- O Reliable, leak-tight O-ring seals for vacuum or pressure systems
- Mix-interchangeable with other main brands
- © Single-end shutoff, double-end shutoff and full-flow quick-connects available
- © Simple push-to-connect coupling for quick and easy operation
- O Sturdy locking mechanism with large contact area to ensure reliable stem retainment





Ordering Number Description



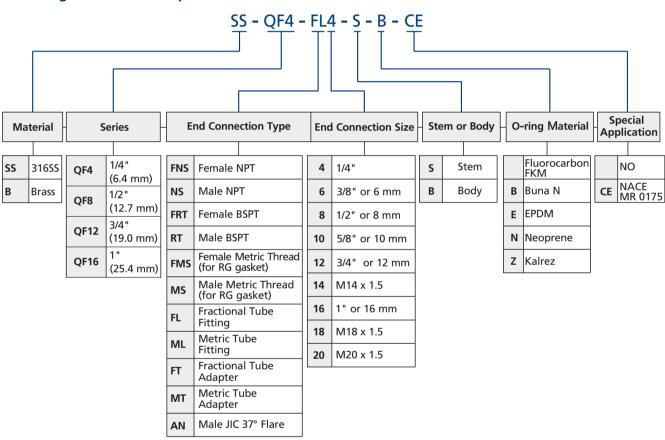
Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

QF Series

- Working pressure up to: 6000 psig (414 bar)
- Working temperature:
 - -10°F to 400°F (-23°C to 204°C) with Fluorocarbon FKM seal
 - -10°F to 250°F (-23°C to 121°C) with Buna N seal
- Materials: stainless steel, carbon steel and brass
- © End connections: 1/4 to 1 NPT, 1/4" to 1" and 6 mm to 25 mm tube fitting
- O Full flow
- O Quick, easy operation
- Smooth, open bores without valve on either end to minimize pressure drop and allow easy cleaning







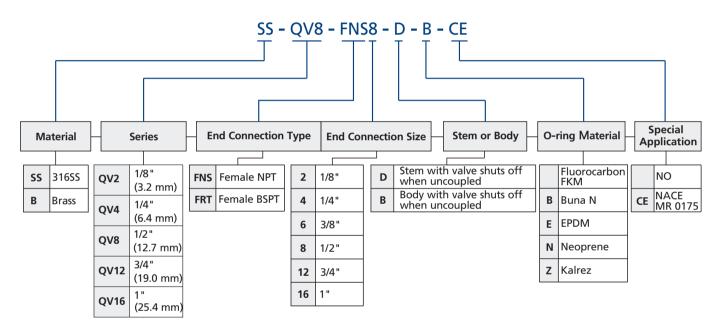
- Note: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
 - 2. Dimensions are for reference only and are subject to change.

QV Series

- O Working pressure up to: 2000 psig (137 bar)
- O Working temperature:
 - -10°F to 400°F (-23°C to 204°C) with Fluorocarbon FKM seal
 - -10°F to 250°F (-23°C to 121°C) with Buna N seal
- Materials: stainless steel, carbon steel and brass
- © End connections:
 - 1/8 to 1 NPT and BSPT
- O Double-end shutoff available
- O Durable ball-locking mechanism assures reliable connection
- © Simple push-to-connect coupling for quick and easy operation





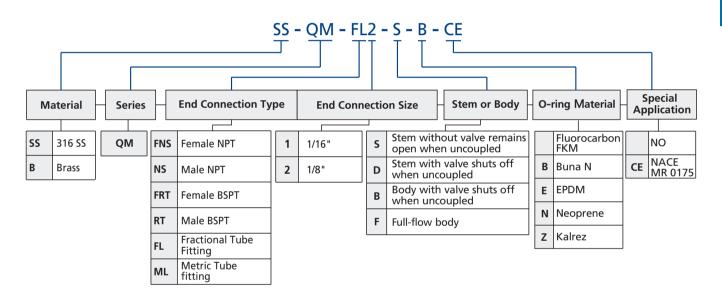


- Note: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
 - 2. Dimensions are for reference only and are subject to change.

OM Series

- Working pressure up to: 4000 psig (276 bar)
- O Working temperature:
 - -10°F to 400°F (-23°C to 204°C) with Fluorocarbon FKM seal
 - -10°F to 250°F (-23°C to 121°C) with Buna N seal
- Materials: stainless steel or brass
- © Single-end shutoff, double-end shutoff and full-flow available
- Quick, easy operation



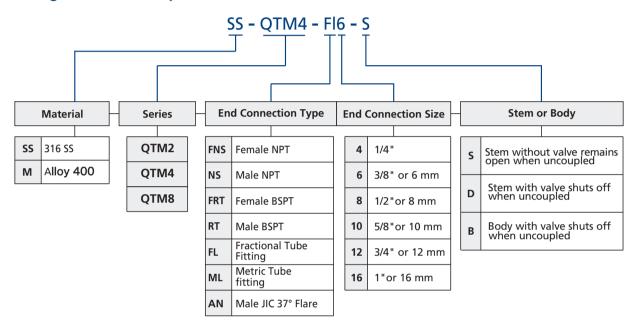


- Note: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
 - 2. Dimensions are for reference only and are subject to change.

QTM Series

- O Working pressure up to: 4500 psig (310 bar)
- O Special design to reduce air inclusion and spillage
- O PTFE sealing to enable applications for diverse media types
- O Push-to-connect design to enable quick and easy operation
- O Locking mechanism with large contact area to ensure reliable stem retainment





- Note: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.
 - 2. Dimensions are for reference only and are subject to change.

Condensate Pots and Vessels

Condensate Pots

CP Series

- O Working pressure up to: Class 2500 as per ASME B16.34
- O Socket weld connection as per ANSI B16.11
- O Butt welding ends as per ANSI B16.9
- O NPT as per ANSI B1.20.1 taper pipe thread
- All chambers are factory tested fully prior to shipment
- O Standard material of construction: 316 SS, 304 SS, carbon steel
- O Pipe schedule No.: 40, 80, 160, XXS seamless steel
- O Variety of end connections available



Configurations

2A	2B	3A	3B	3C	4A
1 2	1 3	1 2	1 3	4	1 2

Vessels

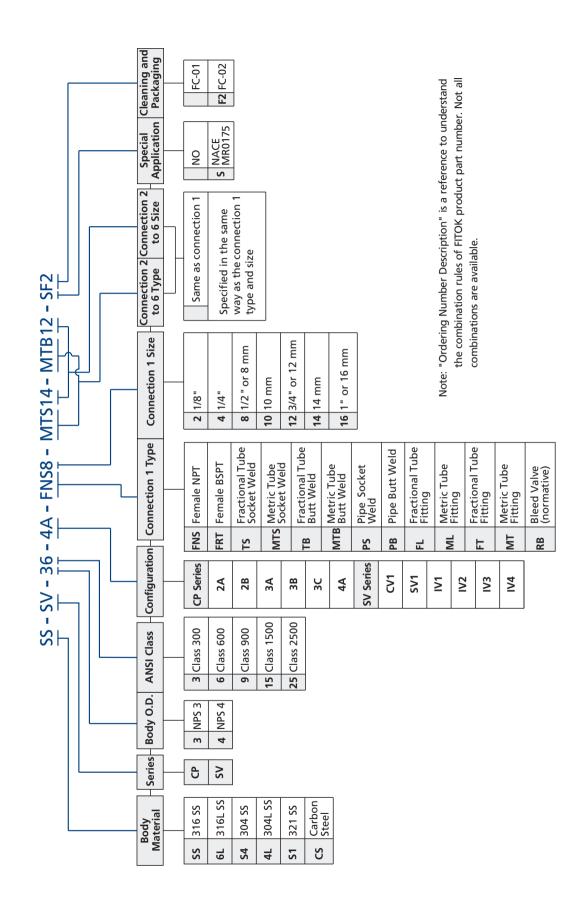
SV Series

- O Working pressure up to: Class 2500 as per ASME B16.34
- O Socket weld connection as per ASME B16.11
- O Butt welding ends as per ASME B16.9
- O NPT as per ASME B1.20.1 taper pipe thread
- All vessels are factory tested fully prior to shipment
- © Standard material of construction: 316 SS, 304 SS, Carbon steel
- O Pipe schedule No.: 40, 80, 160, XXS seamless steel
- O Variety of end connections available



Configurations

CV1	SV1	IV1	IV2	IV3	IV4



Sample Cylinders

SC Series

- O Capacities from 40 cm³ to 3785 cm³ (1 gal)
- Seamless tubing body provides consistent wall thickness, size and capacity
- O Cold-formed female NPT thread to provide high strength
- 1/8", 1/4" and 1/2" female NPT connections
- Full-penetration gas tungsten arc-weld construction to ensure no leak for sampling (single-ended cylinder only)
- O DOT and non-DOT cylinders available
- Accessories, such as valves, relief devices, outage tubes, carrying handles, caps and plugs available

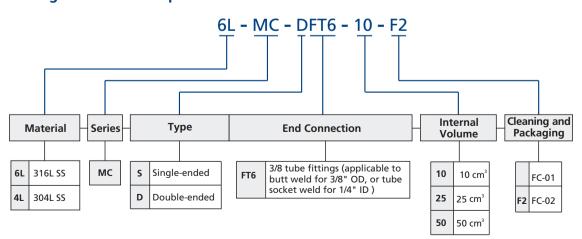


MC Series

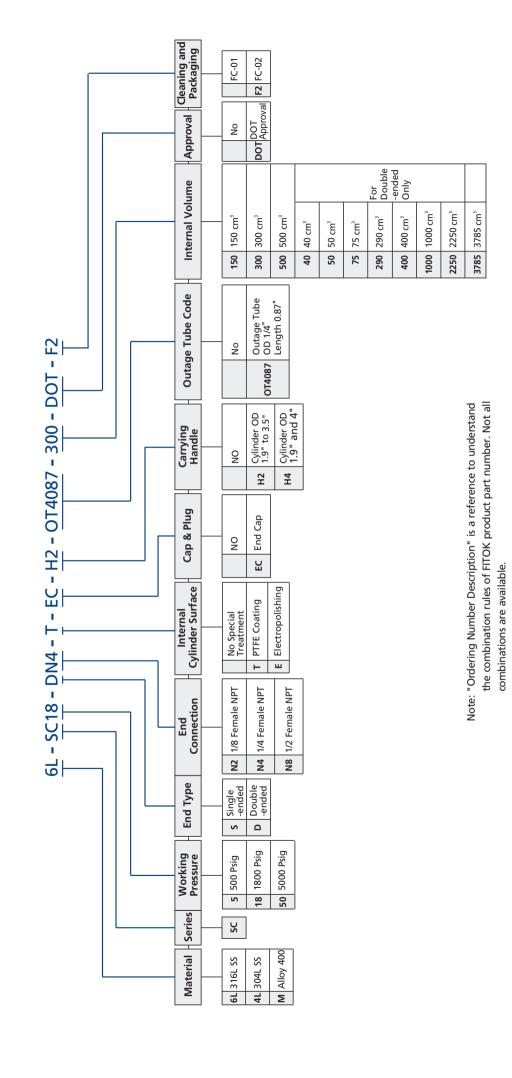
- O Working pressure up to: 1000 psig (69.0 bar)
- O Capacity: 10, 25 and 50 cm³
- Single-ended and double-ended designs
- O Smooth internal neck transition for easy cleaning
- © 316 SS construction to ensure high corrosion resistance
- Full-penetration butt weld constructions



Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



Tubing Tools

Hand Tube Benders

HTB Series

- © Can bend stainless steel or copper tubing, the outside diameter ranges from 1/4" to 1/2" and 6 mm to 12 mm
- Roll dies reduce bending force and tube ovality, as compared to conventional slide block design
- 1° to 180° bending range



Tube O.D.	Bend Radius
1/4"	0.56"
1/4"	0.75"
5/16"	0.04"
3/8"	0.94"
1/2"	1.5"
6 mm	15 mm
8 mm	24 mm
10 mm	24 mm
12 mm	38 mm
14 mm	FC
5/8", 16 mm	56 mm
	1/4" 1/4" 5/16" 3/8" 1/2" 6 mm 8 mm 10 mm 12 mm 14 mm

The hand tube bender cannot be used for SAF 2507 tubing over 1/4" or for medium-pressure tubing.

Tube Cutters

Ordering Number: FTC-03, FTC-04, FTC-05

- © For cutting stainless steel, copper, and aluminum tubing
- For cutting 1/8" to 2 5/8" and 3 mm to 65 mm outside diameter tubing



Tube Deburring Tools

Ordering Number: TDT-01, TDT-03, TDT-05

- For deburring tubing made from stainless steel, carbon steel, aluminium, and copper materials
- For deburring 1/8" to 1 1/2" and 3 mm to 38 mm outside diameter tubing



Hydraulic Presetting Tools

Ordering Numbers: HPT-03 (for 1/2" to 1"and 12 mm to 25 mm tubing)

HPT-05 (for 1 1/4" to 2" and 28 mm to 50 mm tubing)

- \odot For installation of 1/2" to 2" and 12 mm to 50 mm tube fittings
- Used to install carbon steel, stainless steel, and alloy steel tube fittings
- Manually operated hydraulic pump, without requirement for power or compressed air
- Flexible hose connection between the pump and jig to assure easy and comfortable operation
- Sturdy plastic package for easy carrying
- Overall dimensions (without handle) of 12.6 in. x 9.8 in. x 5.9 in.



Manual Presetting Tools

MPT Series

For tube fitting installations in close quarters, the presetting tool can make installation easier when paired with the table vice.

○ For 1/4" to 1" and 6 mm to 25 mm tube fittings



Gap Inspection Gauges

GIG Series

During initial installation of tube fittings, installer or inspector can use gap inspection gauge to check whether a fitting has been sufficiently tightened and eliminate the latent danger of leakage for the system.

 $\ \ \, \ \ \, \ \ \,$ For all metal fittings, sizes from 1/16" to 1" and 2 mm to 25 mm





Individual Sizes

Multiple Sizes

Universal Adapters Cases

- O Packaged in a toolkit
- O Can be customized

Ordering Numbers:

ZR45K-65P: 65 standard pieces inside **ZR25K-30P:** 30 standard pieces inside



Other Elements

Stainless Steel Seamless Tubing



Material Standards

Grade	UNS Designation	ASTM
316/316L	S31600/S31603	
304/304L	S31400/S31403	A269
321	S32100	

Example:

Fractional: 6L-ST8-049-12-MP-A269 Metric: 6L-ST12M-1.0-2M-MP-A269

Gaskets and O-rings

Configuration	Gasket Type	Example
	RS Gasket	CSB-RS-8
	RP Gasket	CU-RP-6
	RG Gasket	CU-RG-4

Configuration	O-ring Type	Example
	70 durometer NBR	BN7-116
	90 durometer FKM	VI9-912

FITOR

Syphons



- Working pressures up to: 6000 psig (414 bar)
- Working temperatures up to: 850°F (454°C)
- © 316 SS, 304 SS materials are available

Configuration	Туре	Example
	WS Series	SS-WS-FNS8-MTB14
	LWS Series	S4-LWS-FNS8-MTB14
	UWS Series	S1-UWS-FNS8-MTB14

Pressure Gauges

All Stainless Steel Pressure Gauges

GA Series

- © 63 mm and 100 mm dial sizes available
- O Pressure measurement up to: 15,000 psig
- Lower mount, lower-back mount and center-back mount configurations available
- O Liquid-filled configuration available



Stainless Steel Safety Gauges GB Series

- © 63 mm and 100 mm dial sizes available
- O Pressure measurement up to: 15,000 psig
- O Lower mount and Lower-back mount configurations available
- O Liquid-filled configuration available

Purity Gas Pressure Gauges

GC Series

- © 50 mm dial size available
- O Pressure measurement up to: 6,000 psig
- O Special cleaning with degreasing and deoiling treatment
- O Lower mount and center-back mount available

Dial Range Designators

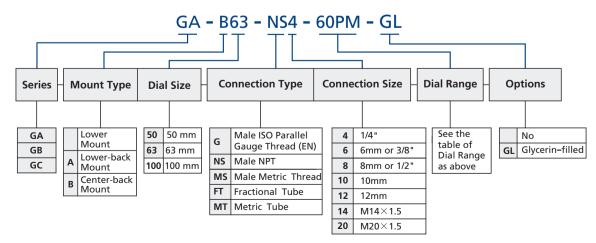
		Max. Scale		Designator f	or Dual Dial	Dia	l Size (r	nm)
Min. Scale	psi (primary scale)	Mpa (secondary scale)	Bar (secondary scale)	psi (primary scale) Mpa (secondary scale)	psi (primary scale) Bar (secondary scale)	50	63	100
	0	0	0	V0PM	V0PB	0	0	0
	15	0.1	1	V15PM	V15PB	0	0	0
Vacuum	30	0.2	2	V30PM	V30PB	0	0	0
-30 in. Hg	60	0.4	4	V60PM	V60PB	0	0	0
3	100	0.7	7	V100PM	V100PB	0	0	0
	160	1.0	10	V160PM	V160PB	0	0	0
	200	1.3	13	V200PM	V200PB	0	0	0
	15	0.1	1	15PM	15PB	0	0	0
	30	0.2	2	30PM	30PB	0	0	0
	60	0.4	4	60PM	60PB	0	0	0
	100	0.7	7	100PM	100PB	0	0	0
	160	1.0	10	160PM	160PB	0	0	0
	200	1.3	13	200PM	200PB	0	0	0
	300	2	20	300PM	300PB	0	0	0
	400	2.5	25	400PM	400PB	0	0	0
	600	4	40	600PM	600PB	0	0	0
0	800	5	50	800PM	800PB	0	0	0
	1000	7	70	1000PM	1000PB	0	0	0
	1500	10	100	1500PM	1500PB	0	0	0
	2000	13	130	2000PM	2000PB	0	0	0
	3000	20	200	3000PM	3000PB	0	0	0
	4000	25	250	4000PM	4000PB	0	0	0
	5000	35	350	5000PM	5000PB	0	0	0
	6000	40	400	6000PM	6000PB	0	0	0
	8000	55	550	8000PM	8000PB	Х	0	0
	10000	70	700	10000PM	10000PB	Х	0	0
	15000	100	1000	15000PM	15000PB	Χ	0	0

O: available X: unavailable

Notes:

- 1. The selected dial range should be approximately two times the system working pressure, and the system working pressure should be 25%~75% of the dial range.
- 2. Maximum working pressure is restricted by the end connection.
- 3. Not all the dial ranges and end connections are available for all configurations.
- 4. Primary scale should be taken as a priority than the secondary scale (reference only). Example: If the scale range can reach up to 200 psig, the maximum value for primary scale (psig) is 200, while the maximum value for secondary scale (MPa) shall be 1.3 or 1.4.

Ordering Number Description



Note: The "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available. If there is any questions, please contact FITOK Group or our authorized distributors.

Thermowells and Bosses

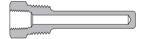


Thermowells

- FITOK thermowells provide reliable heat-transmission performance under high temperature, high pressure, and corrosive conditions
- Rugged mechanical construction ensures resistance to distortion under sharp temperature fluctuation conditions
- O Straight, stepped, and tapered shank designs are available
- Standard instrument connection is 1/2" NPT; other connections are available on request
- Materials: 316 SS, 304 SS, 321 SS, F91, F92, 316H SS, carbon steel, brass, titanium, alloy C-276 and alloy 400

TW Series

Process connections: 1/2" to 1" NPT; other connections available on request

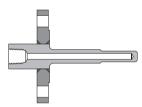


Example: SS-TW-FNS8-NS12-ST12-4-4

TF Series

Process connection: flange complying with ANSI B16.5
 Flange sizes: 1" to 2"
 Flange ratings: class 150 to 2500
 Flange types: raised face and flat face

Welded flange-to-body construction



Example: SS-TF-FNS8-RF16150-SP12-4-4.5

TS Series

O Process connection: socket weld



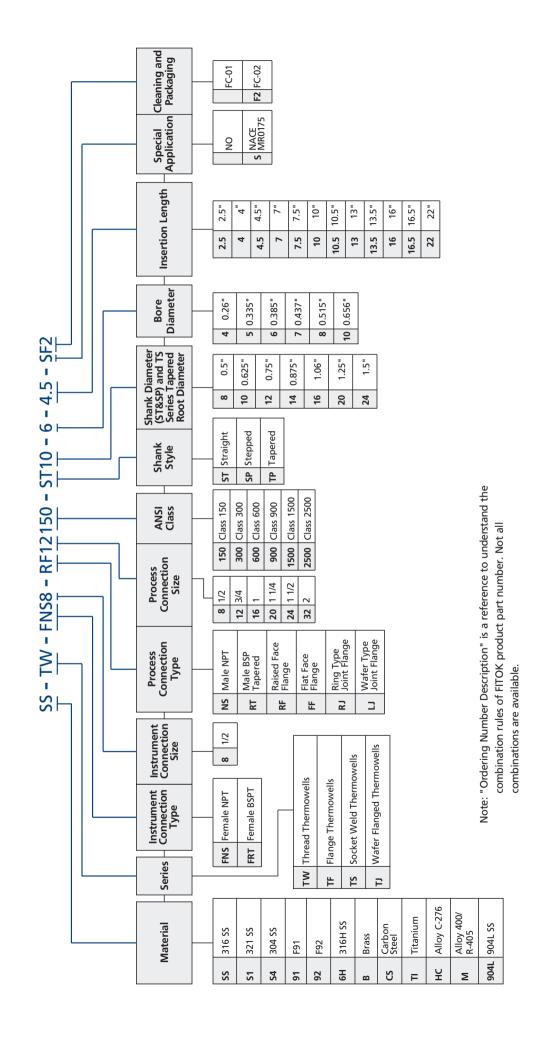
Example: SS-TS-FNS8-TP12-4-2.5

TJ Series

- O Process connection: flange
- © Flange complying with ANSI B16.5



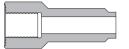
Example: SS-TJ-FNS8-LJ24300-TP-4-11.5



Bosses

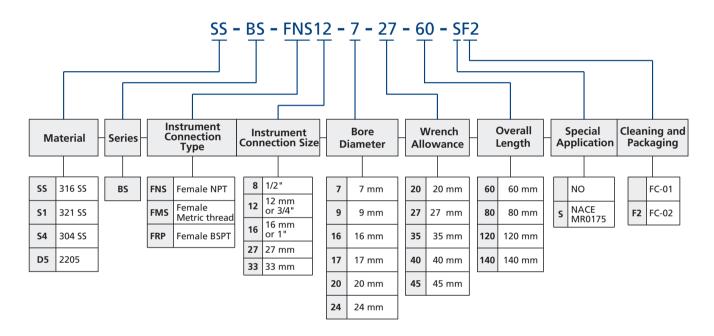
BS Series

- O Variety of process connection types and sizes available on request
- O Working pressure up to: 1500 psig (104 bar)
- ◎ Instrument connections: M12 x 1.5 to M33 x 2.0, and 1/2 to 1 thread
- Materials: 316 SS, 304 SS, 321 SS, carbon steel, brass, titanium, alloy C-276, and alloy 400/R-405



Example: SS-BS-FMS27-17-40-120

Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Medium & High Pressure Valves and Fittings

■ Medium & High Pressure Fittings

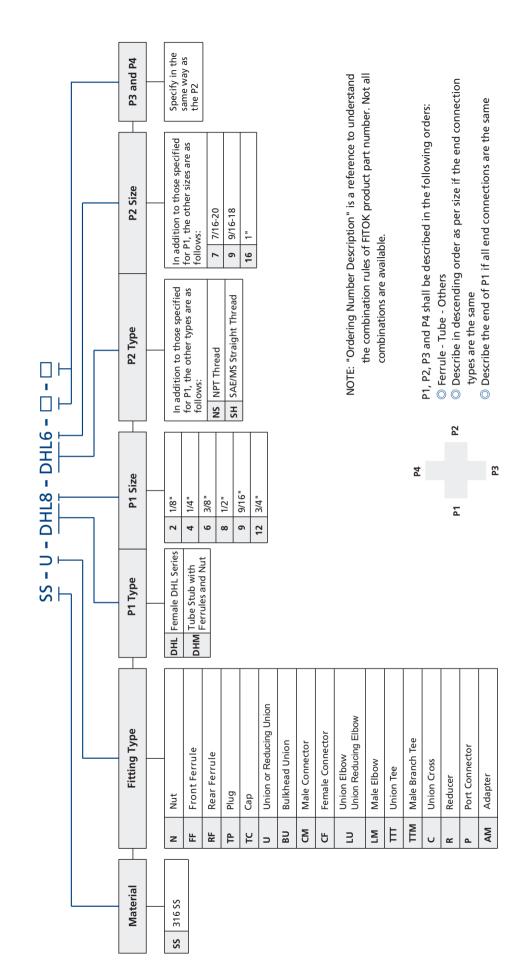
DHL Series Tube Fittings



- O Working pressure up to 15,000 psig (1034 bar)
- O Double ferrules to compress sleeve
- Easy and quick connection
- O Tubing sizes available in 1/8", 1/4", 3/8", 1/2", 9/16" and 3/4"
- O High tensile 316 Stainless Steel as raw material
- O Nut threads coated with molybdenum disulfide-based lubricant to minimize the friction
- © Every fitting marked with size, material and heat number
- O Long tube-support area to improve vibration resistance and line loads
- 4:1 safety factor

Configuration	Fitting Type	Example
	Nuts	SS-N-DHL4
	Front Ferrules	SS-FF-DHL4
	Rear Ferrules	SS-RF-DHL4
	Plugs	SS-TP-DHL4

Configuration	Fitting Type	Example
	Caps	SS-TC-DHL4
	Unions	SS-U-DHL6
	Reducing Unions	SS-U-DHL8-DHL6
	Bulkhead Unions	SS-BU-DHL4
	Male Connectors	SS-CM-DHL4-NS8
	Female Connectors	SS-CF-DHL6-NS4
	Union Elbows	SS-LU-DHL6
	Union Reducing Elbows	SS-LU-DHL6-DHL4
	Male Elbows	SS-LM-DHL8-NS6
	Union Tees	SS-TTT-DHL8
	Male Branch Tees	SS-TTM-DHL12-NS12
	Union Crosses	SS-C-DHL4
	Reducers	SS-R-DHL6-DHM8
	Port Connectors	SS-P-DHL8
	Adapters	SS-AM-DHM8-NS4



Medium Pressure Tube Fittings

- O Maximum working pressure: 20,000 psig (1379 bar)
- Working temperature range: -423°F to 1200°F (-252°C to 649°C)
- O Coned-and-threaded connection
- Medium pressure tubing sizes available in 1/4", 3/8", 9/16", 3/4" and 1"
- O High tensile 316 Stainless Steel as raw material
- Anti-vibration connection components available
- © Easy to disconnect and retighten
- Metal-to-metal seal to provide perfect leak-tight service for working conditions from critical vacuum to medium pressure
- © Every fitting marked with size, material and heat number
- O Available to NACE MR0175



Glands	SS-G-2FH4
Collars	SS-CO-2FH6
Plugs	SS-TP-2FH9
Caps	SS-TC-2FH6
Unions	SS-U-2FH12
Reducing Unions	SS-U-2FH6-2FH4
Unions (Slip Type)	SS-SU-2FH16
Bulkhead Unions	SS-BU-2FH6
Union Elbows	SS-LU-2FH9
Union Tees	SS-TTT-2FH12
Union Crosses	SS-C-2FH4
Anti-vibration Gland Assemblies	SS-AVGA-2FH9
	Collars Plugs Caps Unions Reducing Unions Unions (Slip Type) Bulkhead Unions Union Elbows Union Tees Union Crosses

TITO!

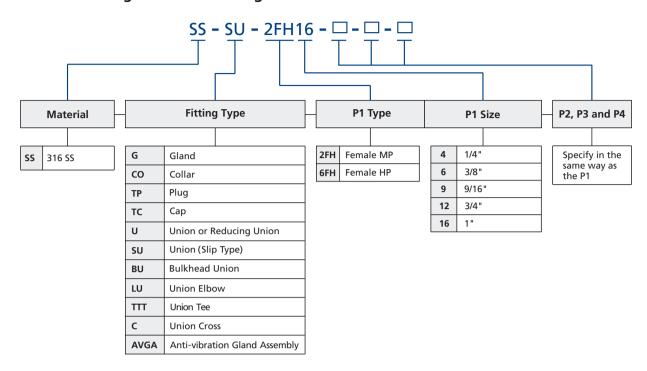
High Pressure Tube Fittings

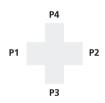
- Maximum working pressure: 60,000 psig (4137 bar)
- Working temperature range: -423°F to 1200°F (-252°C to 649°C)
- O Coned-and-threaded connection
- O High pressure tubing sizes available in 1/4", 3/8" and 9/16"
- O High tensile 316 Stainless Steel as raw material
- Anti-vibration connection components available
- © Easy to disconnect and retighten
- Metal-to-metal seal to provide perfect leak-tight service from critical vacuum to high pressure
- © Every fitting marked with size, material and heat number
- O Available to NACE MR0175



Configuration	Fitting Type	Example
	Glands	SS-G-6FH4
	Collars	SS-CO-6FH6
	Plugs	SS-TP-6FH9
	Caps	SS-TC-6FH6
	Unions	SS-U-6FH4
	Reducing Unions	SS-U-6FH6-6FH4
	Unions (Slip Type)	SS-SU-6FH6
	Bulkhead Unions	SS-BU-6FH6
	Union Elbows	SS-LU-6FH9
	Union Tees	SS-TTT-6FH6
	Union Crosses	SS-C-6FH4
	Anti-vibration Gland Assemblies	SS-AVGA-6FH9

For Medium & High Pressure Fittings





NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

P1, P2, P3 and P4 shall be described in the following orders:

- Describe in descending order as per size if the end connection types are the same
- O Describe the end of P1 if all end connections are the same

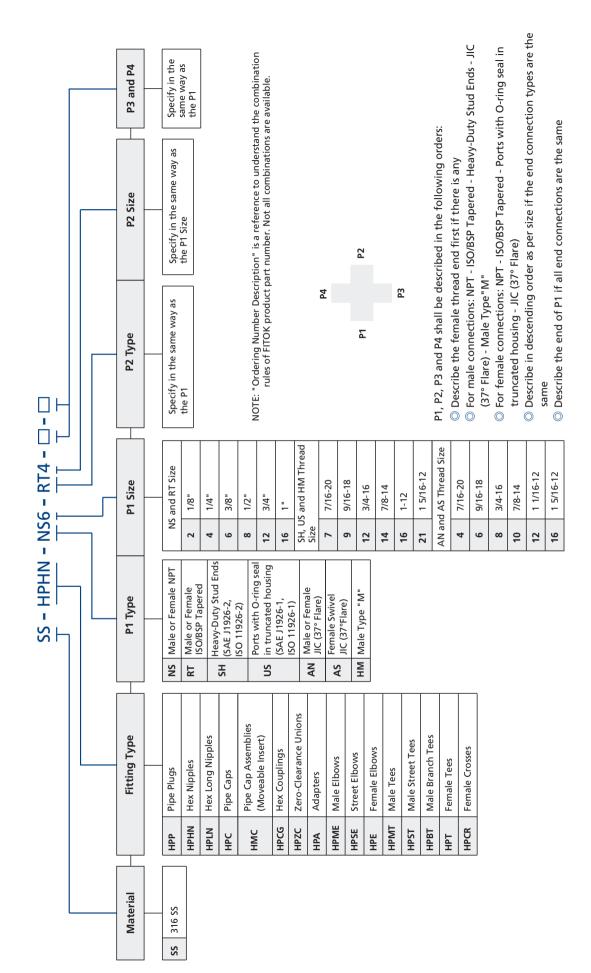
Pipe Fittings



- O High tensile 316 Stainless Steel as standard material, other materials available upon request
- The hardened threads with smooth surface finishing avoid galling and help to extend the fitting service life
- O Radius junction design for elbows provides smooth flow path
- © Every fitting marked with size, material and heat number
- O Available to NACE MR0175

Configuration	Fitting Type	Example
	Pipe Plugs	SS-HPP-NS4
	Hex Nipples	SS-HPHN-HM9
	Hex Long Nipples	SS-HPLN-NS4-2
	Pipe Caps	SS-HPC-NS4
	Pipe Cap Assemblies (Moveable Insert)	SS-HMC-AS6
	Hex Couplings	SS-HPCG-NS4

Configuration	Fitting Type	Example
	Zero-Clearance Unions	SS-HPZC-NS4
	Adapters	SS-HPA-NS4-AN6
	Male Elbows	SS-HPME-NS4
	Street Elbows	SS-HPSE-NS4
	Female Elbows	SS-HPE-NS4
	Male Tees	SS-HPMT-NS4
	Male Street Tees	SS-HPST-NS4
	Male Branch Tees	SS-HPBT-NS4
	Female Tees	SS-HPT-NS4
	Female Crosses	SS-HPCR-NS4



Adapters and Couplings



- © High tensile 316 Stainless Steel as standard material, other materials also available upon request
- © Every fitting marked with size, material and heat number
- O Available to NACE MR0175

"Two-piece" Design

Ordering number with designator " \Box CP" is for "two-piece" male to male and female to male adapters. They are identical to the "one-piece" design in length. They can be ordered by using "CP" to take the place of "MP". Example:

Ordering number of "one-piece": SS-MMA-6MP6-6MP4

The corresponding ordering number of "two-piece": SS-MMA-6CP6-6CP4.

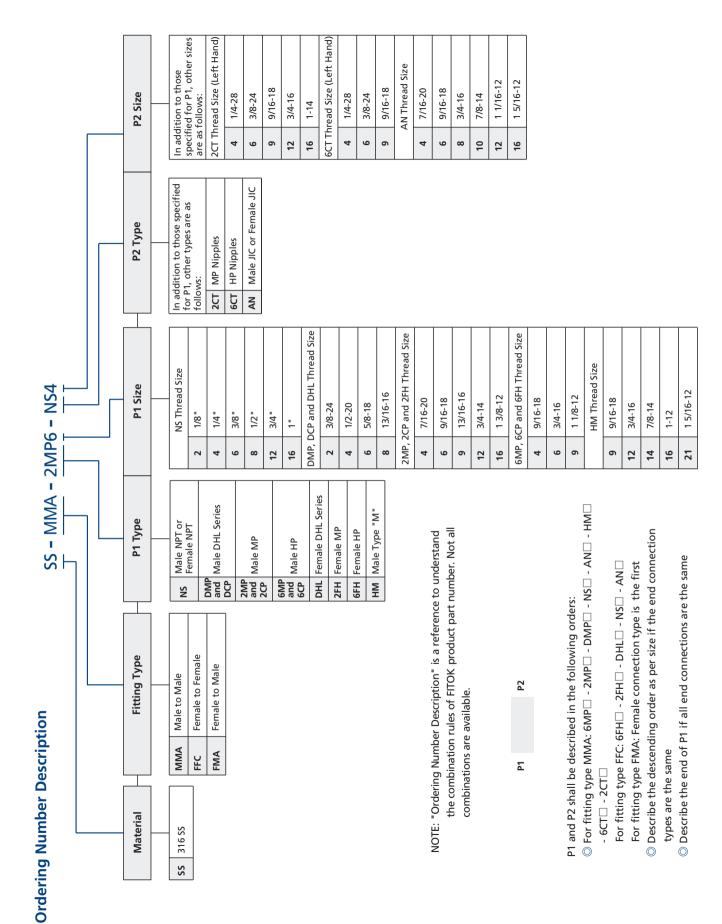
Configuration	Fitting Type	Example
	Male DHL Series to Male DHL Series	SS-MMA-DMP6-DMP4
	Male DHL Series to Male NPT	SS-MMA-DMP6-NS6
	Male DHL Series to Male JIC	SS-MMA-DMP4-AN6
	Male DHL Series to Male Type "M"	SS-MMA-DMP4-HM9
	Male MP to Male DHL Series	SS-MMA-2MP6-DMP6
	Male MP to Male MP	SS-MMA-2MP9-2MP6
	Male MP to Male NPT	SS-MMA-2MP9-NS4

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Fitting Type	Example
Male MP to Male JIC	SS-MMA-2MP9-AN6
Male MP to Male Type "M"	SS-MMA-2MP6-HM9
Male HP to Male DHL Series	SS-MMA-6MP6-DMP4
Male HP to Male MP	SS-MMA-6MP6-2MP4
Male HP to Male HP	SS-MMA-6MP9-6MP4
Male HP to Male NPT	SS-MMA-6MP6-NS4
Male HP to Male JIC	SS-MMA-6MP6-AN6
Male HP to Male Type "M"	SS-MMA-6MP4-HM16
Male Type "M" to MP Nipples	SS-MMA-HM9-2CT6
Male Type "M" to HP Nipples	SS-MMA-HM9-6CT9
Female MP to Female DHL Series	SS-FFC-2FH6-DHL4
Female MP to Female NPT	SS-FFC-2FH6-NS4
Female HP to Female DHL Series	SS-FFC-6FH4-DHL8
Female HP to Female MP	SS-FFC-6FH6-2FH4
	Male MP to Male JIC Male MP to Male Type "M" Male HP to Male DHL Series Male HP to Male MP Male HP to Male HP Male HP to Male NPT Male HP to Male JIC Male HP to Male Type "M" Male Type "M" to MP Nipples Male Type "M" to HP Nipples Female MP to Female DHL Series Female MP to Female DHL Series

Configuration	Fitting Type	Example
	Female HP to Female NPT	SS-FFC-6FH6-NS4
	Female DHL Series to Male DHL Series	SS-FMA-DHL4-DMP6
	Female DHL Series to Male MP	SS-FMA-DHL4-2MP4
	Female DHL Series to MP Nipples	SS-FMA-DHL6-2CT4
	Female DHL Series to Male HP	SS-FMA-DHL6-6MP4
	Female DHL Series to HP Nipples	SS-FMA-DHL4-6CT9
	Female DHL Series to Male Type "M"	SS-FMA-DHL6-HM9
	Female MP to Male DHL Series	SS-FMA-2FH9-DMP6
	Female MP to Male MP	SS-FMA-2FH6-2MP9
	Female MP to Male HP	SS-FMA-2FH9-6MP4
	Female MP to Male NPT	SS-FMA-2FH9-NS4
	Female MP to Male Type "M"	SS-FMA-2FH9-HM9
	Female HP to Male DHL Series	SS-FMA-6FH6-DMP4
	Female HP to Male MP	SS-FMA-6FH9-2MP4

Configuration	Fitting Type	Example
	Female HP to Male HP	SS-FMA-6FH6-6MP6
	Female HP to Male NPT	SS-FMA-6FH6-NS4
	Female HP to Male Type "M"	SS-FMA-6FH6-HM9
	Female NPT to Male DHL Series	SS-FMA-NS4-DMP6
	Female NPT to Male MP	SS-FMA-NS6-2MP4
	Female NPT to MP Nipples	SS-FMA-NS4-2CT6
	Female NPT to Male HP	SS-FMA-NS6-6MP4
	Female NPT to HP Nipples	SS-FMA-NS6-6CT6

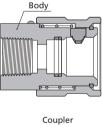


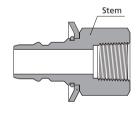
Quick Couplings



HQP Series

- O Working pressure: 10,000 psig (690 bar)
- O Push-and-pull type quick coupling without check valve
- © Stem and body material: high tensile 316 Stainless Steel
- Fluorocarbon FKM O-ring as standard, other O-ring materials available
- O Flow coefficient (Cv) up to 8.2
- Sturdy locking mechanism with large contact area to ensure reliable stem retainment
- Easy and quick connection to hoses and fixed ports

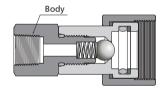


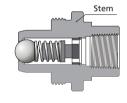


Nipple

HQB Series

- O Working pressure: 10,000 psig (690 bar)
- O Screw type quick coupling with check valve
- 17-4PH Stainless Steel stem and high tensile 316 Stainless Steel body
- Fluorocarbon FKM O-ring as standard, other O-ring materials available
- O Flow coefficient (Cv) up to 0.53
- Withstand full working pressure when disconnected
- Check valve with metal ball sealing, without guarantee of full gas impermeability
- O Easy and quick connection to hoses and fixed ports

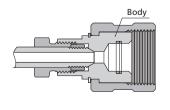


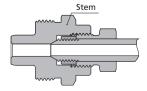


Coupler Nipple

HQS Series

- O Working pressure up to 20,000 psig (1379 bar)
- O Screw type quick coupling without check valve
- High tensile 316 Stainless Steel stem and 17-4PH Stainless Steel body
- Fluorocarbon FKM O-ring as standard, other O-ring materials available
- O Flow coefficient (Cv) up to 3.6
- Easy and quick connection to hoses and fixed ports



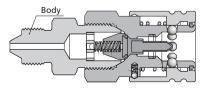


Coupler Nipple

HQC Series

HQC Series Couplers with Check Valves

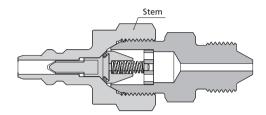
- O Working pressure up to 30,000 psig (2068 bar)
- O Push-and-pull type coupler with check valve
- O Body material: 17-4PH Stainless Steel
- Fluorocarbon FKM O-ring as standard, other O-ring materials available
- O Flow coefficient (Cv) up to 0.66
- Withstand full working pressure when disconnected
- Easy and quick connection to hoses and fixed ports



Coupler

HQC Series Nipples With Check Valve

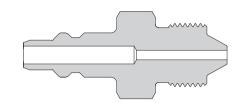
- O Working pressure up to 30,000 psig (2068 bar)
- O Push-and-pull type nipple with check valve
- O Stem material: 17-4PH Stainless Steel
- © Fluorocarbon FKM O-ring as standard, other O-ring materials available
- O Flow coefficient (Cv) up to 0.66
- Withstand full working pressure when disconnected
- © Easy and guick connection to hoses and fixed ports



Nipple (with check valve)

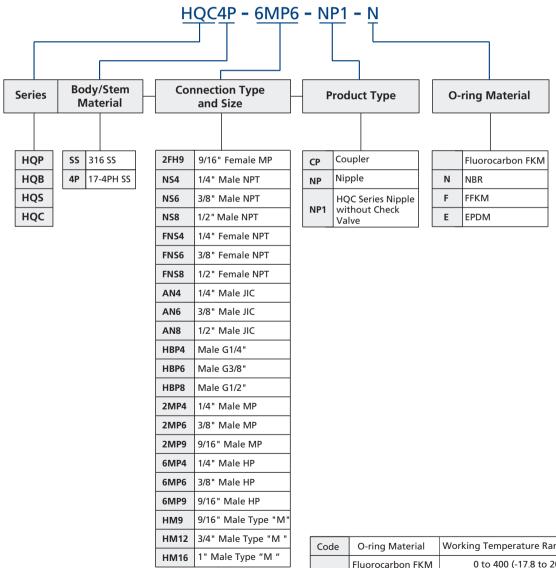
HQC Series Nipples Without Check Valve

- O Working pressure up to 30,000 psig (2068 bar)
- O Push-and-pull type nipple without check valve
- Material: 17-4PH Stainless Steel
- Flow coefficient (Cv) up to 0.66
- Easy and quick connection to hoses and fixed ports



Nipple (without check valve)

Ordering Number Description



NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK Product Part Number. Not all combinations are available.

Code	O-ring Material	Working Temperature Range, °F(°C)	
	Fluorocarbon FKM	0 to 400 (-17.8 to 204)	
N NBR		-10 to 250 (-23 to 121)	
F FFKM		-20 to 550 (-29 to 288)	
Е	EPDM	-50 to 300 (-45 to 148)	

Medium & High Pressure Valves

Ball Valves and Pneumatic Ball Valves





- One-piece, trunnion mounted stem design
- O Full-port flow path to minimize pressure drop
- 2-way and 3-way valve configurations
- © PEEK seats to offer excellent resistance to chemicals, heat and abrasion
- O Fluorocarbon FKM O-ring as standard, other O-ring materials available
- Wide selection of tube and pipe end fittings available
- Pneumatic actuator optional with air pressure from 80 psig to 116 psig (5.5 bar to 8 bar)

10B Series Ball Valves

- End connections:3/4" and 1" tube fittings3/4" and 1" NPT threads
- O Body material: High tensile 316 Stainless Steel
- Orifice:

2-way: 0.5"(12.7mm) 3-way: 0.5"(12.7mm)

Working pressure up to: 10,000 psig (690 bar)

15B Series Ball Valves

- End connections:1/8", 1/4", 3/8", 1/2", 9/16" and 3/4" tube fittings1/8", 1/4", 3/8" and 1/2" NPT threads
- O Body material: High tensile 316 Stainless Steel
- Orifice:

2-way: 0.094"(2.39mm) to 0.375"(9.53mm) 3-way: 0.094"(2.39mm) to 0.328"(8.33mm)

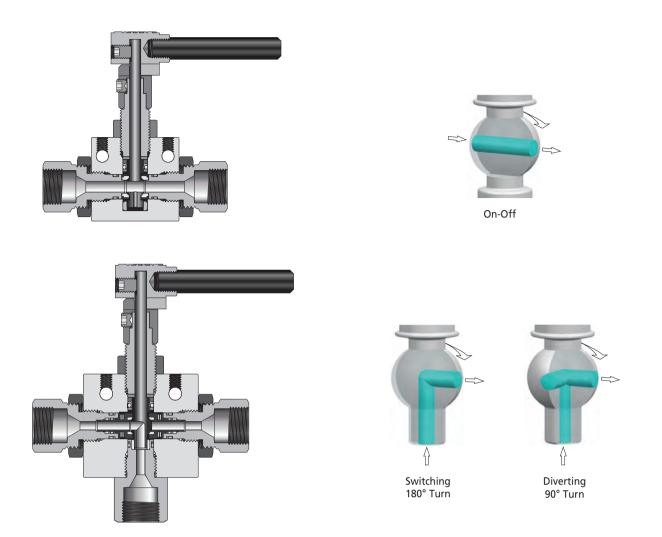
O Working pressure up to: 15,000 psig (1034 bar)

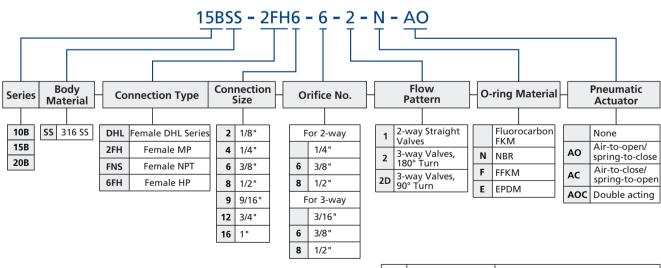
20B Series Ball Valves

- © End connections: 1/4", 3/8", 9/16" and 3/4" tube fittings
- O Body material: High tensile 316 Stainless Steel
- Orifice:

2-way: 0.094" (2.39mm) to 0.375" (9.53mm) 3-way: 0.094" (2.39mm) to 0.188" (4.77mm)

O Working pressure up to: 20,000 psig (1379 bar)





NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Code	O-ring Material	Working Temperature Range, °F (°C)
Fluorocarbon FKM		0 to 400 (-17.8 to 204)
N NBR		-10 to 250 (-23 to 121)
F	FFKM	-20 to 500 (-29 to 260)
Е	EPDM	-50 to 300 (-45 to 148)

Needle Valves and Pneumatic Needle Valves







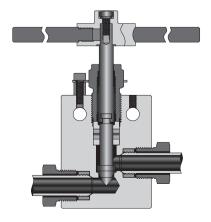
Needle Valves

- O High tensile 316 Stainless Steel for the valve body and 17-4PH Stainless Steel for lower stem
- Selected materials of packing gland and upper stem for optimum thread cycle life and reduced handle torque
- Metal-to-metal seating to achieve ideal shutoff, longer stem/seat service lifetime for abrasive flow, excellent corrosion resistance and greater durability for repeated on/off cycles
- Non-rotating stem and bar stock body design
- The standard packing material for 60N Series is Nylon, the other Series is PTFE. RPTFE glass, Graphite and extended stuffing box with Graphite are also available

- © Extended stuffing box with Graphite can be operated to 1200°F (649°C)
- Easy to assemble and replace packing
- O Packing located under stem threads
- O Reliable locking device for packing gland
- Options for Vee or Regulating stem tips
- O Five flow patterns available
- Available to NACE MR0175

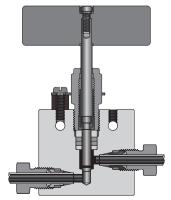
10N Series

- O Working pressure: 10000 psig (690 bar)
- Working temperature: -100°F to 1200°F (-73°C to 649°C)
- O End connections: 9/16", 3/4", 1" Female MP and 3/4" Female NPT, 3/4" Female ISO/BSP Tapered, 1" Female NPT, 1" Female ISO/BSP Tapered
- Orifice: 0.359"(9.12mm), 0.516"(13.10mm), 0.688"(17.48mm), 0.437"(11.10mm) and 0.562"(14.27mm)



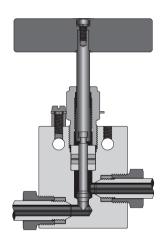
15N Series

- O Working pressure: 15000 psig (1034 bar)
- Working temperature: -100°F to 800°F (-73°C to 427°C)
- O End connections: 1/8", 1/4", 3/8", 1/2" Female DHL Series and 1/8" Female NPT, 1/8" Female ISO/BSP Tapered, 1/4" Female NPT, 1/4" Female ISO/BSP Tapered, 3/8" Female NPT, 3/8" Female ISO/BSP Tapered, 1/2" Female NPT, 1/2" Female ISO/BSP Tapered
- Orifice: 0.094"(2.39mm), 0.188"(4.78mm), 0.250"(6.35mm), 0.375"(9.53mm), 0.078"(1.98mm), 0.203"(5.16mm), 0.219"(5.56mm) and 0.312"(7.92mm)



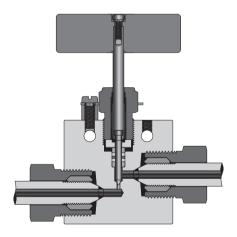
20N Series

- O Working pressure: 20000 psig (1379 bar)
- Working temperature: -100°F to 1200°F (-73°C to 649°C)
- © End connections: 1/4", 3/8", 9/16", 3/4" and 1" Female MP
- Orifice: 0.125"(3.18mm), 0.204"(5.18mm), 0.312"(7.92mm), 0.438"(11.13mm) and 0.562"(14.27mm)



60N Series

- O Working pressure: 60000 psig (4137 bar)
- Working temperature: -100°F to 600°F (-73°C to 316°C)
- O End connections: 1/4", 3/8", 9/16" Female HP
- Orifice sizes: 0.063"(1.59mm) and 0.078"(1.98mm)

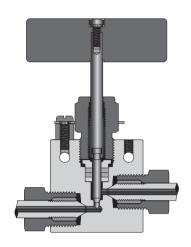


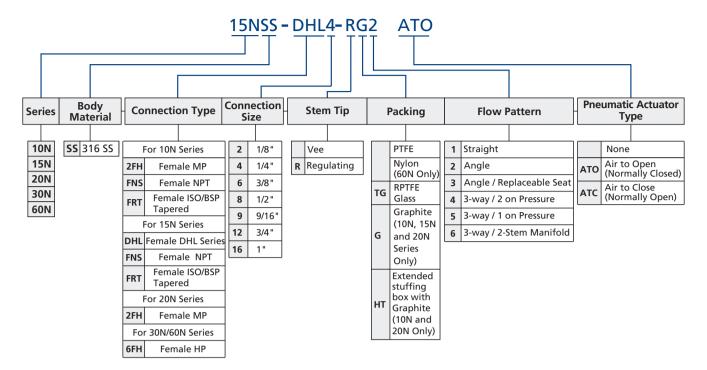
Pneumatic Needle Valves

- O Small and compact piston actuator
- Air-to-open (normally closed) with spring return and air-to-close (normally open) with spring return
- O Maximum working pressure for air operator: 100 psig (6.9 bar)
- ◎ Air operator temperature range from -10°F~200°F (-23°C~93°C) with NBR O-rings, other O-ring materials available
- O Air inlet connection: 1/8" or 3/8" Female NPT
- O Positive shut-off with metal-to-metal seating
- O Yoke design for separation of process and air pressure
- O Anodized aluminum actuator to provide good corrosion and wear resistance
- © Tested to 100,000 cycles at 100 psig (6.9 bar) with no leakage, no signs of wear or fatigue

30N Series

- O Working pressure: 30000 psig (2068 bar)
- Working temperature: -100°F to 600°F (-73°C to 316°C)
- O End connections: 1/4", 3/8" and 9/16" Female HP
- Orifice: 0.094"(2.39mm) and 0.125"(3.18mm)





- NOTES: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number.

 Not all combinations are available.
 - 2. Pneumatic needle valves are open/closed valves, and will not regulate flow. Ordering pneumatic valve models with regulating stems is not recommended.

Check Valves



- O-ring Check Valves provide unidirectional flow and tight shut-off for liquids and gases with high reliability. Ball Check Valves prevent reverse flow where leak-tight shut-off is not mandatory (Not for use as relief valve)
- Body material: High tensile 316 SS
- O Resilient O-ring seat design for noise-free closing leakage-free
- Optional O-rings available for high-temperature applications
- O Cracking pressure:
 - 10C, 15C, 20C and 60C Series Check Valves: 14 psig~26 psig (0.966 bar~1.794 bar)
- O Available to NACE MR0175

10C, 10CO Series Check Valves

- © End connections: 3/4" Female NPT and 1" Female NPT
- Orifice sizes: 0.52" (13. 21 mm) and 0.69" (17.53mm)
- O Working pressure up to: 10,000 psig (690 bar)
- Working temperature:

10C Series (Pipe O-ring Check Valves): -50°F to 400°F (-45°C to 204°C) 10CO Series (Ball Check Valves): -110°F to 400°F (-79°C to 204°C)

15C, 15CO Series Check Valves

O End connections:

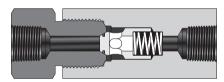
O-ring Check Valves and Ball Check Valves: 1/4", 3/8" and 1/2" Female DHL Series Pipe O-ring Check Valves and Pipe Ball Check Valves: 1/4" Female NPT, 3/8" Female NPT and 1/2" Female NPT

Orifice sizes:

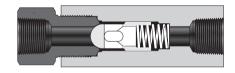
O-ring Check Valves and Ball Check Valves: 0 .188" (4.78mm), 0.25" (6.35mm) and 0.375" (9.53mm) Pipe O-ring Check Valves and Pipe Ball Check Valves: 0.12" (3.05mm), 0.22" (5.59mm) and 0.36" (9.12mm)

- O Working pressure up to: 15,000 psig (1034 bar)
- Working temperature:

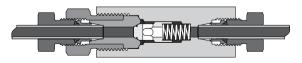
15C Series (O-ring Check Valves): -50°F to 550°F (-45°C to 288°C) 15C Series (Pipe O-ring Check Valves): -50°F to 400°F (-45°C to 204°C) 15CO Series (Ball Check Valves): -110°F to 800°F (-79°C to 427°C) 15CO Series (Pipe Ball Check Valves): -110°F to 400°F (-79°C to 204°C)



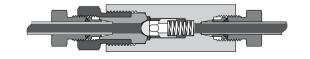
10C Series (Pipe O-ring Check Valves)



10CO Series (Pipe Ball Check Valves)



15C Series (O-ring Check Valves)



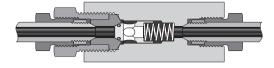
15CO Series (Ball Check Valves)

20C, 20CO Series Check Valves

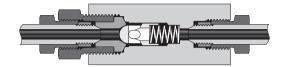
- © End connections: 1/4", 3/8", 9/16", 3/4" and 1" Female MP
- Orifice sizes: 0.125" (3.18mm), 0.218" (5.54mm), 0.359" (9.12mm), 0.516" (13.11mm) and 0.688" (17.48mm)
- O Working pressure up to: 20000 psig (1379 bar)
- Working temperature:

20C Series Check Valves (O-ring Check Valves):

- -50°F to 550°F (-45°C to 288°C)
- 20CO Series Check Valves (Ball Check Valves):
- -110°F to 1200°F (-79°C to 649°C)

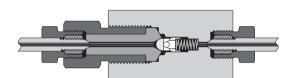


20C Series (O-ring Check Valves)



20CO Series (Ball Check Valves)

60C Series (O-ring Check Valves)



60CO Series (Ball Check Valves)

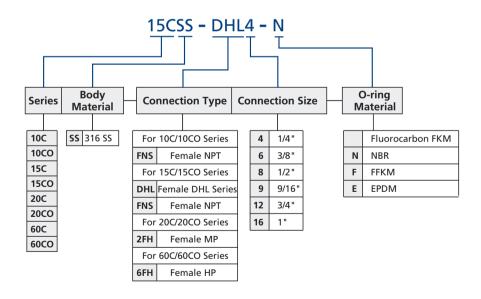
60C, 60CO Series Check Valves

- O End connections: 1/4", 3/8" and 9/16" Female HP
- Orifice sizes: 0.094" (2.39mm), 0.125" (3.18mm) and 0.187" (4.75mm)
- O Working pressure up to: 60000 psig (4137 bar)
- O Working temperature:

60C Series Check Valves (O-ring Check Valves):

- -50°F to 550°F (-45°C to 288°C)
- 60CO Series Check Valves (Ball Check Valves):
- -110°F to 1200°F (-79°C to 649°C)

Ordering Number Description



NOTES: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

	Code	O-ring Material	Working Temperature Range, °F (°C)
		Fluorocarbon FKM	0 to 400 (-17.8 to 204)
	N	NBR	-10 to 250 (-23 to 121)
	F	FFKM	-20 to 550 (-29 to 288)
	Е	EPDM	-50 to 300 (-45 to 148)

Metering Valves

- © Precisely tapered valve stem accurately controls flow for gases and liquids
- The design of Barrel and Thimble micrometer permits repeatable settings Each division of barrel equal to 0.025"
 - Thimble is divided into 25 divisions, each division of thimble equal to 0.001" stem travel One revolution equal to valve stem 0.025" travel
- Valve body made of high tensile 316 stainless steel for maximum wear and corrosion resistance
- Packing located under stem threads
- Reliable locking device for packing gland
- O Not intended as shut-off valves. Install a correlated shutoff valve when shut-off is required
- Minimum flow rate set at "0" position, and operation below "0" position not allowed



End connections:

15M series: 1/8" and 1/4" Female DHL Series

30M series: 1/4" Female HP

60M series: 1/4" and 3/8" Female HP

Body material: High tensile 316 SS

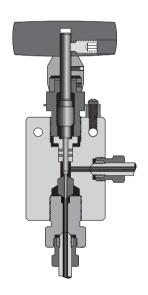
Orifice sizes: 0.062" (1.57mm)

Flow coefficient (Cv): 0.04

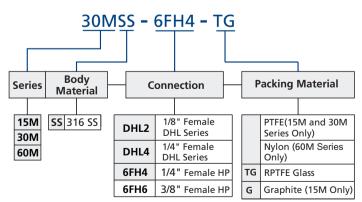
Working pressure up to:15M series: 15000 psig (1034 bar)

15M series: 15000 psig (1034 bar) 30M series: 30000 psig (2068 bar) 60M series: 60000 psig (4137 bar)

Working temperature: -100°F to 800°F (-73°C to 427°C)



Ordering Number Description



Code Packing Material World		Working Temperature Range, °F (°C)	
	PTFE	-100 to 450 (-73 to 232)	
TG RPTFE Glass -100 to 600 (-7		40 to 230 (4.4 to 110)	
		-100 to 600 (-73 to 316)	
		0 to 800 (-17.8 to 427)	

Relief Valves

- O Maximum back pressure: 500 psig (34.5 bar)
- O Liquid or gas service
- Mark the set pressure of HSR and HMR Series on the nameplate before delivery, specify the required set pressure when ordering
- O Set pressure of HAR Series can be self-adjusted
- O Lock wire the cap and body together to maintain relief setting
- Free assembly positions



HSR Series

- Inlet connection: 9/16" Female MP
- Outlet connection: 3/4" NPT thread
- O Body material: High tensile 316 SS
- Orifice sizes: 0.156" (3.96mm) to 0.312" (7.92mm)
- Soft seat relief valves
- Set pressure: 1,500 to 20,000 psig (103 to 1379 bar)
- Working temperature: 32°F to 400°F (0°C to 204°C)



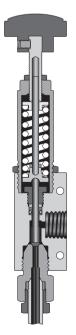
HMR Series

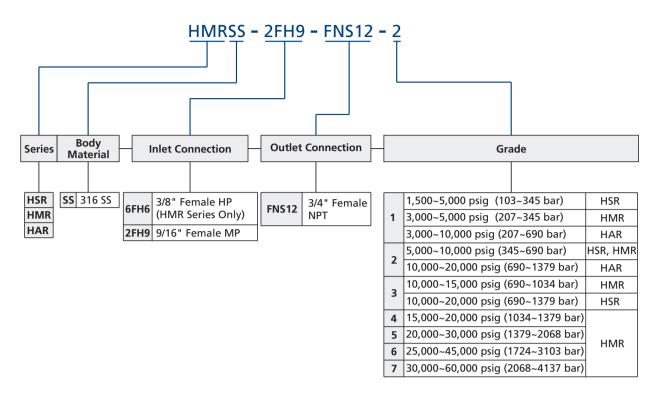
- Inlet connection:9/16" Female MP3/8" Female HP
- Outlet connection: 3/4" NPT thread
- O Body material: High tensile 316 SS
- Orifice sizes: 0.078" (1.98mm) to 0.312" (7.92mm)
- Metal seat relief valves
- Set pressure: 3,000 to 60,000 psig (207 to 4137 bar)
- Working temperature:-110°F to 400°F (-79°C to 204°C)



HAR Series

- Inlet connection: 9/16" Female MP
- Outlet connection: 3/4" NPT thread
- O Body material: High tensile 316 SS
- Orifice sizes: 0.093" (2.36mm) to 0.197" (5.00mm)
- Field adjustable and soft seat relief valves
- Set pressure: 3,000 to 20,000 psig (207 to 1379 bar)
- Working temperature:32°F to 400°F (0°C to 204°C)





NOTES: 1. Valves are factory-set, test, locked, and tagged with the set pressure. Please specify the required set pressure when ordering.

Bleed Valves and Block & Bleed Valves



Bleed Valves

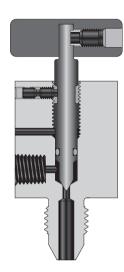
- One piece hex construction compact design allows easy installation
- O Working pressure up to: 30,000 psig (2068 bar)
- Fluorocarbon FKM O-ring for operation from 0°F to 400°F (-17.8°C to 204°C),
 other O-ring materials available
- O High tensile 316 stainless steel as body material
- © Easy to assemble and replace O-ring
- O Positive locking screw design prevents accidental removal of the stem
- O Tee handle for easy operation
- Orifice sizes: 0.094" (2.4mm)
- O Inlet connection:

3/8", 1/2", 9/16" tube stub with ferrules and nut

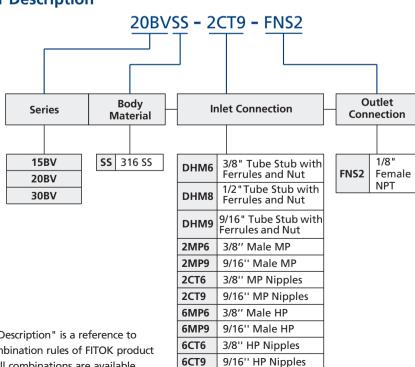
3/8", 9/16" male MP or MP nipples

3/8", 9/16" male HP or HP nipples

Outlet connection: 1/8" Female NPT

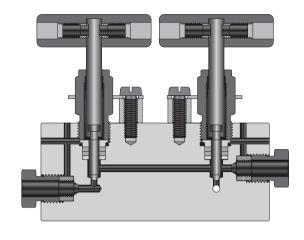


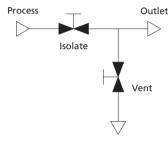
Ordering Number Description



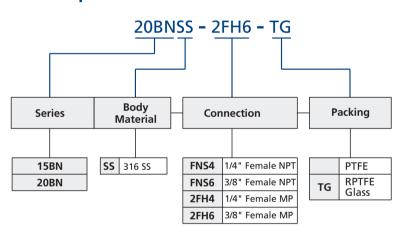
Block & Bleed Needle Valves

- O Working pressure up to: 20,000 psig (2068 bar)
- Working temperature range: -100°F to 600°F (-73°C to 316°C)
- Minimal space needed for installation and operation
- Non-rotating stem and bar stock body design
- Metal-to-metal seating achieves ideal shutoff, longer stem/seat service lifetime for abrasive flow, excellent corrosion resistance and greater durability for repeated on/off cycles
- High tensile 316 stainless steel as body material
 17-4PH Stainless Steel for lower stem
- O PTFE is the standard packing material, RPTFE glass also available
- Orifice sizes: 0.094" (2.4mm)
- O End connection: 1/4", 3/8" Female NPT and 1/4", 3/8" Female MP



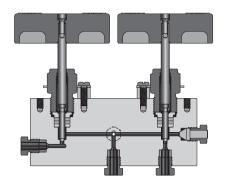


Ordering Number Description

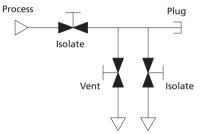


Double Block & Bleed Needle Valves

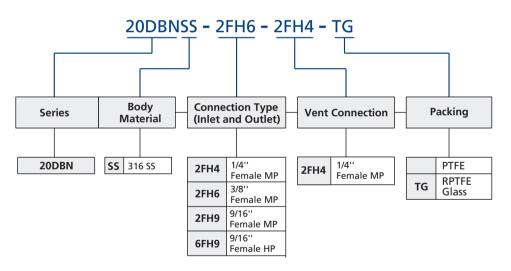
- O Working pressure: 20,000 psig (2068 bar)
- Working temperature range: -100°F to 600°F (-73°C to 316°C)
- O Compact design provides large valve performance in a small package
- Non-rotating stem and bar stock body design
- Metal-to-metal seating achieves ideal shutoff, longer stem/seat service lifetime for abrasive flow, excellent corrosion resistance and greater durability for repeated on/off cycles
- High tensile 316 stainless steel as body material
 17-4PH Stainless Steel for lower stem
- O PTFE is the standard packing material, RPTFE glass also available
- Orifice sizes: 0.094" (2.4mm)
- © End connection: 1/4", 3/8", 9/16" Female MP and 9/16" Female HP
- O Vent connection: 1/4" Female MP







Ordering Number Description



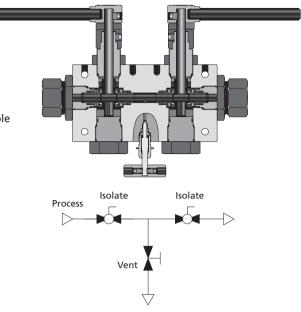
Double Block & Bleed Ball Valves

- One-piece, trunnion mounted stem design
- O Full-port flow path to minimize pressure drop
- Carbon filled PEEK seats to offer excellent resistance to chemicals, heat and abrasion
- O Working pressure: 15,000 psig (1034 bar)
- O High tensile 316 stainless steel as body material
- © Fluorocarbon FKM O-ring as standard, other O-ring materials available
- Orifice sizes: 0.20" to 0.33" (5.2mm to 8.3mm)
- O End connection:

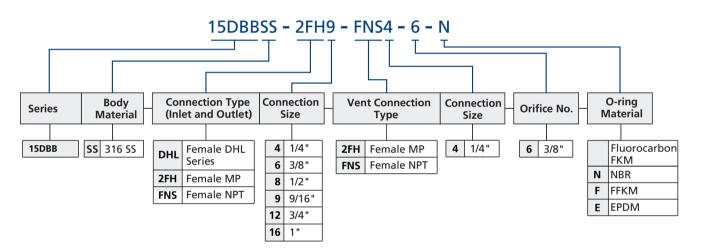
1/4", 3/8", 1/2", 9/16", 3/4", 1" tube fittings

1/4", 3/8", 1/2" Female NPT

O Vent connection: 1/4" Female MP or 1/4" Female NPT



Ordering Number Description



Code	O-ring Material	Working temperature Range, °F (°C)
	Fluorocarbon FKM	0 to 400 (-17.8 to 204)
N	NBR	-10 to 250 (-23 to 121)
F	FFKM	-20 to 500 (-29 to 260)
E	EPDM	-50 to 300 (-45 to 148)

Line Filters



Dual-disc Line Filters

- Dual-disc design allows the upstream filter element to trap the large particulate contaminants before they can reach and clog the smaller pore-size downstream element
- Downstream/upstream element nominal pore size: 5/10, 10/35 and 35/65 μm. Other element combinations available on request
- Easy to replace filter elements
- Pressure differential not to exceed 1000 psig (69 bar) in a flowing condition

Cup-type Line Filters

- Cup design to offer about six times the effective filter area as compared to disc-type units, and recommended in systems requiring both maximum filter surface area and high flow rates
- O Nominal pore sizes for filter elements: 5, 35 and 65 μm
- Easy to replace filter elements
- Pressure differential not to exceed 1000 psig (69 bar) in a flowing condition

10FD, 10FC Series

- Working pressure: 10000 psig (690 bar)
- Working temperature: -60°F to 400°F (-50°C to 204°C)
- © End connections: 3/4" NPT and 1" NPT
- O Body material: High tensile 316 Stainless Steel
- Orifice:

10FD Series: 0.36"(9.1mm) and 0.56"(14.3mm) 10FC Series: 0.52"(13.1mm) and 0.69"(17.5mm)

15FD, 15FC Series

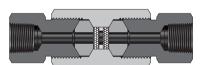
- O Working pressure: 15000 psig (1034 bar)
- O Working temperature:

Tube fittings: $-60^{\circ}F$ to $660^{\circ}F$ ($-50^{\circ}C$ to $350^{\circ}C$) NPT thread ends: $-60^{\circ}F$ to $400^{\circ}F$ ($-50^{\circ}C$ to $204^{\circ}C$)

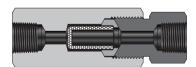
- End connections: 1/8", 1/4", 3/8", 1/2" Female MP and 1/8" NPT, 1/4" NPT, 3/8" NPT, 1/2" NPT
- O Body material: High tensile 316 Stainless Steel
- Orifice sizes:

15FD Series: 0.09"(2.4mm), 0.13"(3.2mm), 0.19"(4.8mm) and 0.31"(7.9mm)

15FC Series: 0.13"(3.2mm), 0.19"(4.8mm), 0.31"(7.9mm) and 0.44"(11.1mm)



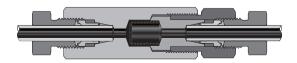
10FD Series (Dual-disc)



10FC Series (Cup-type)



15FD Series (Dual-disc)



15FC Series (Cup-type)

20FD, 20FC Series

- O Working pressure: 20000 psig (1379 bar)
- Working temperature: -60°F to 660°F (-50°C to 350°C)
- O End connections:

20FD Series: 9/16" Female MP

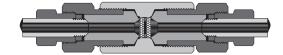
20FC Series: 1/4", 3/8", 9/16", 3/4" and 1" Female MP

- O Body material: 316 SS
- Orifice sizes:

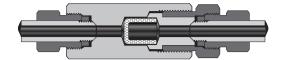
20FD Series: 0.31"(7.9mm)

20FC Series: 0.13"(3.2mm), 0.22"(5.5mm), 0.36"(9.1mm),

0.52"(13.1mm) and 0.69"(17.5mm)



20FD Series (Dual-disc)

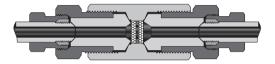


20FC Series (Cup-type)

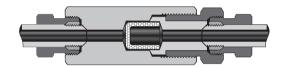
60FD, 60FC Series

- O Working pressure: 60000 psig (4137 bar)
- Working temperature: -60°F to 660°F (-50°C to 350°C)
- © End connections: 1/4", 3/8" and 9/16" Female HP
- O Body material: High tensile 316 Stainless Steel
- Orifice:

60FD Series: 0.09"(2.4mm), 0.13"(3.2mm) and 0.19"(4.8mm) 60FC Series: 0.09"(2.4mm), 0.13"(3.2mm) and 0.19"(4.8mm)

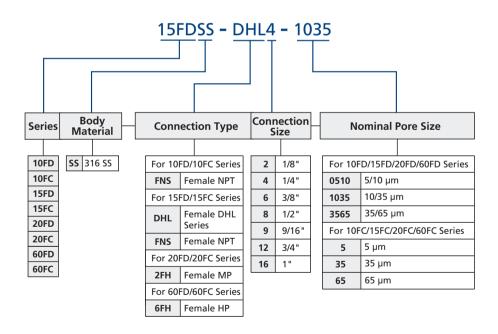


60FD Series (Dual-disc)



60FC Series (Cup-type)

Ordering Number Description



FITOK

Subsea Valves



Subsea Ball Valves

2-way Valves, 3-way Valves

- Maximum external pressure: 6,000 psig (414 bar)
- O High tensile 316 stainless steel as standard material for valve body
- O NBR O-ring as standard, other O-ring materials available
- O Available to NACE MR0175
- © Rapid quarter turn action to provide quick open/close action for easy ROV or diver operation
- © PEEK seats to offer excellent resistance against chemicals, heat and abrasion
- O Full-port flow path to minimize pressure drop
- O Maximum water depth: 13,800 ft. (4200 m)

10SB Series

- End connections: 3/4" and 1" Female MP 3/4" and 1" Female NPT
- Orifice sizes: 2-way: 0.5" (12.7mm)
- O Working pressure up to: 10000 psig (690 bar)

20SB Series

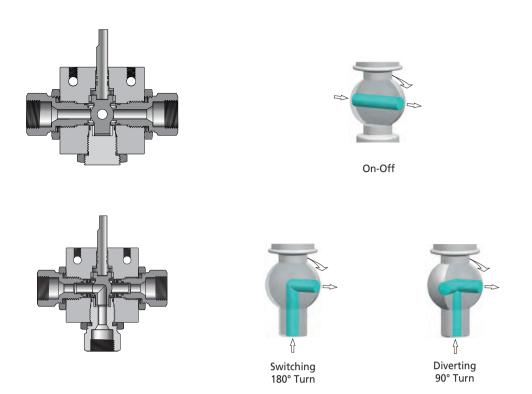
- End connections: 1/4", 3/8", 9/16" and 3/4" Female MP 1/4" and 3/8" Female HP
- Orifice sizes:

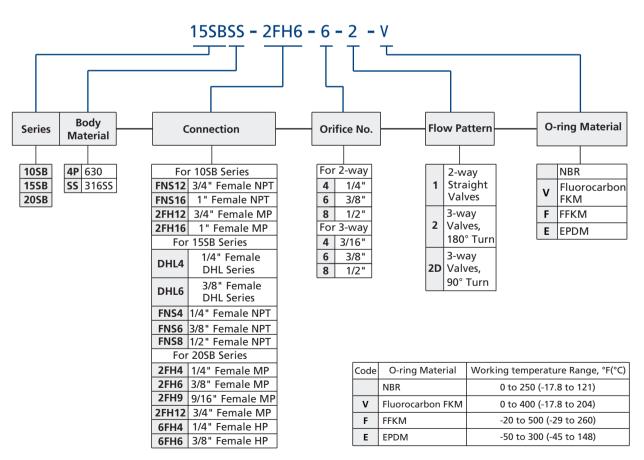
2-way: 0.25" (6.35mm) and 0.375" (9.52mm) 3-way: 0.188" (4.77mm)

O Working pressure up to: 20000 psig (1379 bar)

15SB Series

- End connections: 1/4" and 3/8" Female DHL series 1/4", 3/8" and 1/2" Female NPT
- Orifice sizes:2-way: 0.25" (6.35mm) and 0.375" (9.52mm)3-way: 0.188" (4.77mm)
- O Working pressure up to: 15000 psig (1034 bar)





Subsea Hydraulic Ball Valves

Features

- O Working pressure up to 20,000 psig (1379 bar)
- Maximum external pressure: 6,000 psig (414 bar)
- O Maximum drive pressure: 3,000 psig (207 bar)
- O Hydraulic actuated working temperature: 0°F to 200°F (-18°C to 93°C)
- O High tensile 316 stainless steel for valve body and 17-4 PH for hydraulic actuator
- Gear shaft and rack in the transmission mechanism with special heat treatment and surface hardening to ensure excellent abrasive resistance and long cycle life
- O Fluorocarbon FKM O-ring and PEEK seal to provide excellent resistance against chemicals, heat and abrasion
- O Three types of hydraulic actuators (HTO, HTC, DH) available
- O Maximum water depth: 13,800 ft. (4200 m)

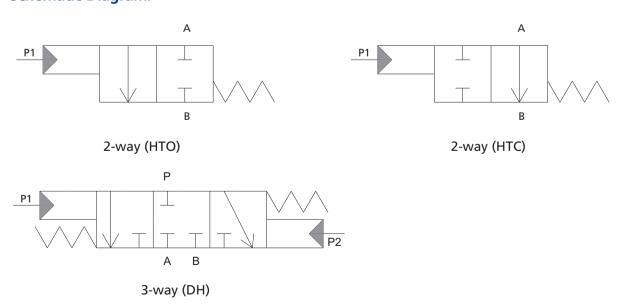




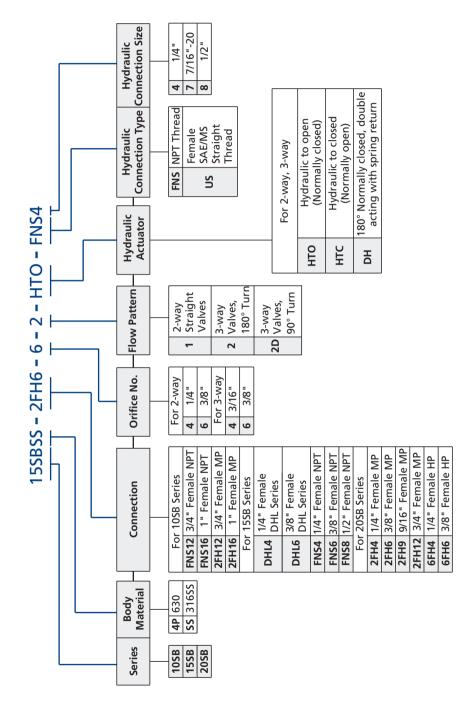
Subsea Hydraulic Ball Valves (2-way)

Subsea Hydraulic Ball Valves (3-way)

Schematic Diagram:



- HTO: Hydraulic to open, single acting with spring return (Normally Closed)
- O HTC: Hydraulic to close, single acting with spring return (Normally Open)
- O DH: Double acting with spring return



NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Subsea Check Valves

Features

- Maximum external pressure: 6,000 psig (414 bar)
- O Cracking pressure: 14 psig~26 psig (0.966 bar~1.794 bar)
- O High tensile 316 stainless steel for valve body
- O NBR O-ring as standard, other O-ring materials available
- O Available to NACE MR0175
- O-ring Check Valves provide unidirectional flow and tight shut-off for liquids and gases with high reliability.

 Ball Check Valves prevent reverse flow where leak-tight shut-off is not mandatory (Not for use as relief valve)
- Maximum water depth: 13,800 ft. (4200 m)



10SC/10SCO Series

- End connections: 3/4" and 1" Female NPT
- Orifice sizes: 0.52" (13.21mm) and 0.69" (17.53mm)
- O Working pressure up to: 10000 psig (690 bar)

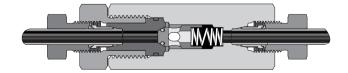
20SC/20SCO Series

- End connections: 1/4", 3/8", 9/16", 3/4" and 1" Female MP
- Orifice sizes: 0.125" (3.18mm), 0.218" (5.54mm), 0.359" (9.12mm), 0.516" (13.11mm) and 0.688" (17.48mm)
- O Working pressure up to: 20000 psig (1379 bar)

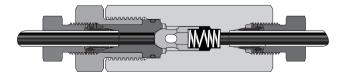
15SC/15SCO Series

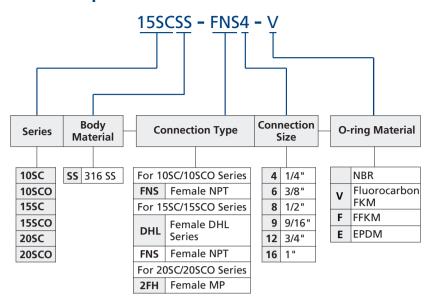
- End connections: 1/4", 3/8" and 1/2" Female DHL series 1/4", 3/8" and 1/2" Female NPT
- Orifice sizes: 0.188" (4.78mm), 0.25" (6.35mm), 0.375" (9.53mm), 0.12" (3.05mm), 0.22" (5.59mm) and 0.36" (9.12mm)
- O Working pressure up to: 15000 psig (1034 bar)

SC Series



SCO Series





	Code	O-ring Material	Working temperature Range, °F(°C)
		NBR	0 to 250 (-17.8 to 121)
	٧	Fluorocarbon FKM	0 to 400 (-17.8 to 204)
	F	FFKM	-20 to 500 (-29 to 260)
	E	EPDM	-50 to 300 (-45 to 148)

NOTES: 1. "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

^{2.} Please contact FITOK Group or our authorized distributors for more information on wetted materials (Eg: 2507 SD), seal materials and operational designs to fulfill your application requirements.

Subsea Needle Valves

Features

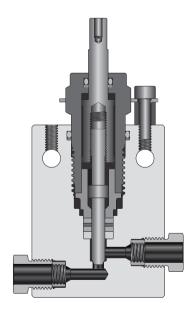
- Maximum external pressure: 6,000 psig (414 bar)
- O High tensile 316 stainless steel for valve body
- O Standard stem seal material: PTFE
- O NBR O-ring as standard, other O-ring materials available
- O Available to NACE MR0175
- Using a two-part spindle assembly with a non-rising upper stem, it is of great advantage when being used with ROVs
- O Non-rotating lower stem to ensure positive non-galling operation during shut-off
- O Packing located under stem threads
- Metal-to-metal seating to ensure ideal shut-off, longer stem/seat service lifetime for abrasive flow, excellent corrosion resistance and greater durability for repeated on/off cycles
- O Reliable locking device of packing gland
- © 2-way straight and 2-way angle available for flow pattern
- O Maximum water depth: 13,800 ft. (4200 m)

15SN Series

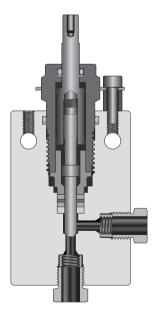
- © End connections: 1/4",3/8" and 1/2" Female DHL series 1/4",3/8" and 1/2" Female NPT
- Orifice sizes:0.203" (5.16mm)
- O Working pressure up to: 15000 psig (1034 bar)

20SN Series

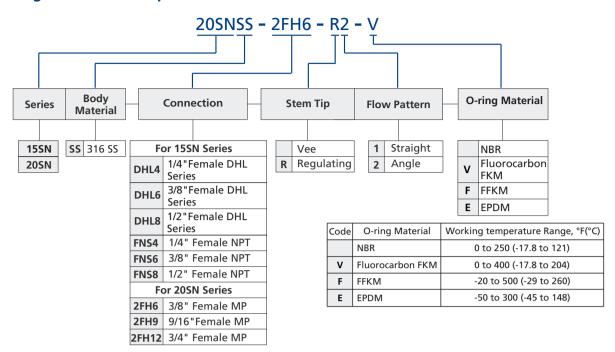
- © End connections: 3/8",9/16", 3/4" Female MP
- Orifice sizes:0.203" (5.16mm)
- O Working pressure up to: 20000 psig (1379 bar)



2-way straight



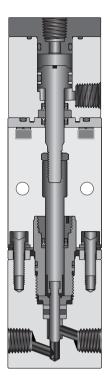
2-way angle



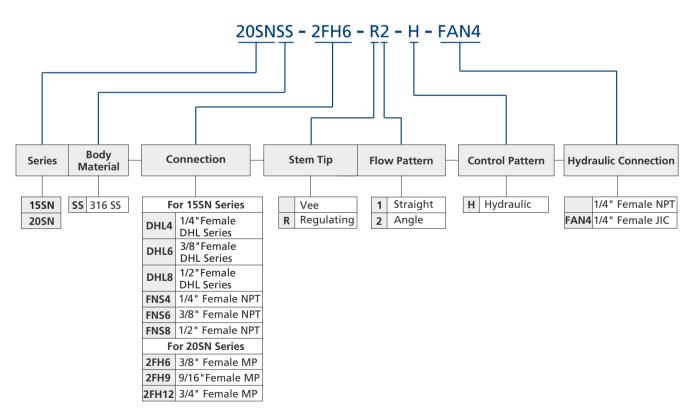
Subsea Hydraulic Needle Valves

Features

- O Working pressure up to 20,000 psig (1379 bar)
- Maximum external pressure: 6,000 psig (414 bar)
- O Maximum drive pressure: 3,000 psig (207 bar)
- Hydraulic actuated working temperature: 0°F to 175°F (-18°C to 80°C)
- O High tensile 316 stainless steel for valve body
- O Standard stem seal material: PTFE
- O Available to NACE MR0175
- Metal-to-metal seating to ensure ideal shut-off, longer stem/seat service lifetime for abrasive flow, excellent corrosion resistance and greater durability for repeated on/off cycles
- Wide selection of tube and pipe end fittings available
- O 2-way straight and 2-way angle available for flow pattern
- Orifice: 0.203" (5.16mm)
- O Rated Cv: 0.75
- O Maximum water depth: 13,800 ft. (4200 m)



Ordering Number Description



Subsea Hydraulic Directional Control Valves

Features

- O Pilot working pressure: 3,000 psig (207 bar)
- Maximum external pressure: 6,000 psig (414 bar)
- O High tensile 316 stainless steel for valve body
- O NBR O-ring as standard, other O-ring materials available
- © Easy to connect, switch off and reverse between different flow channels
- O Hydraulic remote control for easy operation
- O Bolt connection for easy disassembly and maintenance
- O Low impact performance to maximize cycle life
- Suitable for application with oil or water
- O Maximum water depth: 13,800 ft. (4200 m)

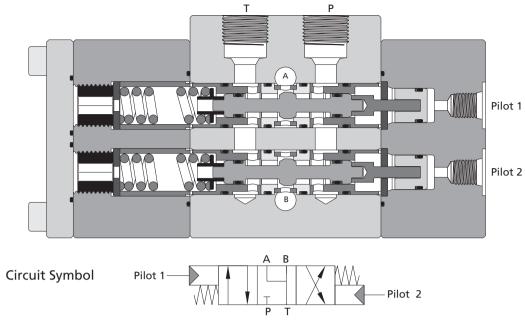


15SDC Series

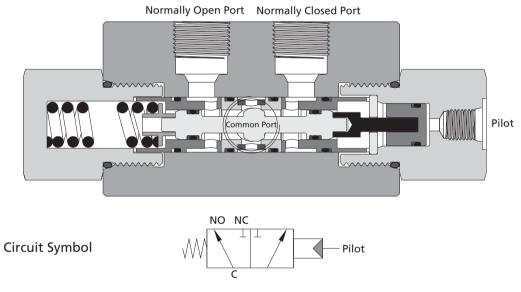
- End connections: 1/4",3/8" and 1/2" Female NPT
- Orifice sizes: 0.25" (6.35mm) and 0.375" (9.53mm)
- O Working pressure up to: 15000 psig (1034 bar)

20SDC Series

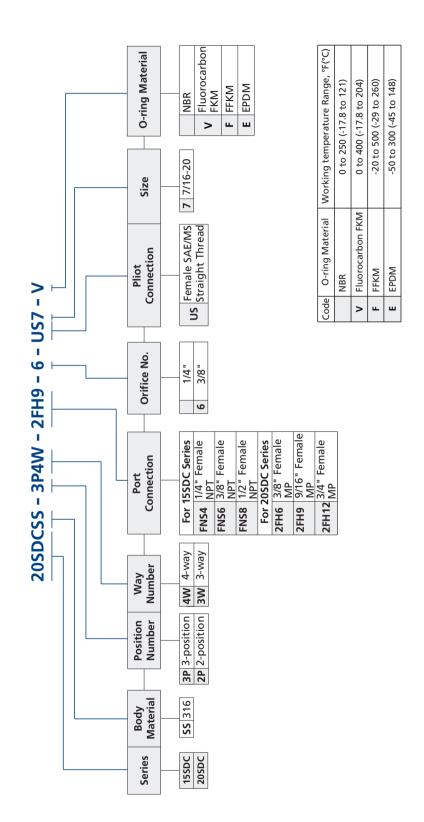
- © End connections: 3/8",9/16" and 3/4" Female MP
- Orifice sizes: 0.25" (6.35mm) and 0.375" (9.53mm)
- Working pressure up to: 20000 psig (1379 bar)



3-position, 4-way



2-position, 3-way



NOTE: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

Medium & High Pressure Tubing



DHL Series Tubing

- O Working pressure up to 15,000 psig (1034 bar)
- Working temperature range: -325°F to 800°F (-198°C to 427°C)
- © Cold-drawn 1/8-Hard and Heavy-wall annealed 316/316L Stainless Steel seamless tubing available
- © Examples of Ordering Number:
 - 1. Cold-drawn 316/316L SS tubing: SS-15T8H-109-10.
 - 2. Annealed 316/316L SS tubing: SS-15T12-240-3M.

Medium Pressure Tubing

- O Working pressure: 20,000 psig (1379 bar)
- Working temperature range: -423°F to 1200°F (-252°C to 649°C)
- O Cold-drawn 316/316L Stainless Steel seamless tubing
- O Coned and threaded nipples available
- © Examples of Ordering Number:
 - 1. Cold-drawn 316/316L SS tubing: SS-MT-2FH6-6M
 - 2. 316/316L coned and threaded nipple: SS-CTN-2FH9-6

High Pressure Tubing

- O Working pressure: 60,000 psig (4137 bar)
- Working temperature range: -423°F to 1200°F (-252°C to 649°C)
- O Cold-drawn 316/316L Stainless Steel seamless tubing
- O Coned and threaded nipples available
- \bigcirc Examples of Ordering Number:
 - 1. Cold-drawn 316/316L SS tubing: SS-HT-6FH6-3M
 - 2. 316/316L coned and threaded nipple: SS-CTN-6FH4-4

■ Medium & High Pressure Tools

Manual Presetting Tools

 \odot To preset double ferrules onto DHL Series tubing. Tubing sizes available in 1/8", 1/4", 3/8" and 1/2" O.D.

Ordering Number	Tube O.D., in.
PST-2D	1/8
PST-4D	1/4
PST-6D	3/8
PST-8D	1/2



Hydraulic Presetting Tools

 \odot To preset double ferrules onto DHL Series tubing. Tubing sizes available in 1/2", 9/16" and 3/4" O.D.

Ordering Number	Description
HPT-DHF	With full set of die heads
НРТ-Н	Without die heads The die heads can be ordered individually.



Die Heads

Ordering Number	Tube O.D., in.
HPT-H-DHL8	1/2
HPT-H-DHL9	9/16
HPT-H-DHL12	3/4



Cutting Oil

FUCHS RENOFORM MZAN 51 is offered by FITOK as cutting oil.
 Ordering Number: HT-CO

Manual Coning Tools

 Applied in medium and high pressure tubing for concentric cone processing

Tube O.D. x I.D. in.	Ordering Number
1/4 × 0.109	НСТ-М4
3/8 × 0.203	НСТ-М6
9/16 × 0.312	НСТ-М9
1/4 × 0.083	HCT-H4
3/8 × 0.125	НСТ-Н6
9/16 × 0.188	НСТ-Н9
	O.D. x I.D. in. 1/4 × 0.109 3/8 × 0.203 9/16 × 0.312 1/4 × 0.083 3/8 × 0.125



Manual Threading Tools

 Applied in medium and high pressure tubing for thread processing

Tube O.D. in.	Ordering Number	Thread Size (Left Hand)
1/4	HTT-4	1/4-28 UNF
3/8	HTT-6	3/8-24 UNF
9/16	HTT-9	9/16-18 UNF



Manual Reseating Tools

The tool is used for repairing the wearing cone seat of medium and high pressure fitting or valve

Connection	Ordering Number
2FH4	HRT-M4
2FH6	HRT-M6
2FH9	HRT-M9
2FH12	HRT-M12
2FH16	HRT-M16
6FH4	HRT-H4
6FH6	HRT-H6
6FH9	HRT-H9



High Purity & Ultra High Purity Products

Fittings

Butt Weld Fittings

M Series

- \bigcirc Sizes range from 1/8" to 1/2" and 6 mm to 12 mm
- 316, 316L, 316L VAR and 316L VIM/VAR stainless steel materials are available
- Butt weld connection allows for a smooth transition
- O Radius junction design for elbows provides smooth flow path
- © Standard wetted surface finish is average Ra 10 μin. (0.25μm)
- O Every fitting is marked with size, material, and heat number



Configuration	Fitting Type	Example
	Reducing Union	6LV-WU1-TB8-TB4
	90° Union Elbow	6LW-WL1-MTB10
	Reducing Union Elbow	6LW-WL1-MTB12-MTB6
	45° Union Elbow	6LW-WV1-TB4
500	Tribow	6LW-WB1-TB4
	Union Tee	6LW-WT1-MTB12
	Reducing Tee	6LW-WT1-TB8-TB8-TB4
	Union Cross	6LW-WC1-TB6

L Series

- Sizes range from 1/4" to 1" and 6 mm to 18 mm
- Butt weld connection allows for a smooth transition
- O Radius junction design for elbows provides smooth flow path
- \bigcirc Standard wetted surface finish is average Ra 10 $\mu in.$ (0.25 $\mu m)$
- © Every fitting is marked with size, material, and heat number



Configuration	Fitting Type	Example
	Reducing Union	6L-WU2-TB8-TB4
	Union Elbow	6L-WL2-MTB10
	Union Tee	6L-WT2-MTB10
	Reducing Tee	6L-WT2-TB8-TB8-TB4
	Union Cross	6L-WC2-TB8

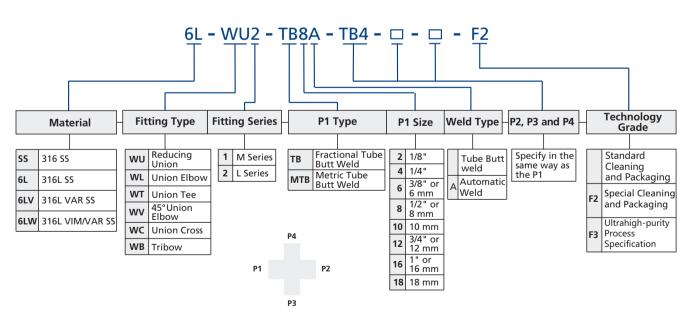
A Series

- $\, \bigcirc \,$ Sizes ranging from 1/4" to 1" and 6 mm to 18 mm
- O Integral filler ring aids in alignment
- O Radius junction design for elbows provides smooth flow path
- \bigcirc Standard wetted surface finish is average Ra 10 $\mu in.$ (0.25 $\mu m)$
- © Every fitting is marked with size, material, and heat number



Configuration	Fitting Type	Example
	Automatic reducing Union	6L-WU2-TB8A-TB4A
	Automatic Union Elbow	6L-WL2-TB4A
	Automatic Union Tee	6L-WL2-TB8A
	Automatic Reducing Tee	6L-WT2-TB8A-TB8A-TB4A
	Automatic Union Cross	6L-WC2-TB6A

Butt Weld Fitting Ordering Number Description



P1, P2, P3 and P4 shall be described in the following orders:

Describe in descending order as per size if the end connection types are the same

O Describe the end of P1 if all end connections are the same

Metal Gasket Face Seal Fittings

FR Series

- O Sizes range from 1/16" to 1" and 6 mm to 18 mm
- © 316, 316L, and 316L VAR stainless steel materials are available
- Metal-to-metal seal provides perfect leak-tight service from vacuum to high pressure
- \odot Standard wetted surface finish is average Ra 10 μ in. (0.25 μ m)
- O Glands and bodies are marked with size, material, and heat number
- O All seal faces and male threads are protected with plastic caps
- O FR female threads are silver plated



Configuration	Fitting Type	Example
	FR Gland to Short Tube Butt Weld	6LV-G-FR8-TB8-6S
	FR Gland to long Butt Weld	6LV-G-FR8-TB8-6
	FR Gland to Male Weld	6L-G-FR8-TB4
	FR Gland to Tube Socket Weld	SS-G-FR8-TS6
	FR Gland to Short Tube Socket Weld	SS-G-FR4-TS4-0.75
	FR Gland to Tube Port	SS-G-FR8-FT6
	Short Fractional Automatic Tube Butt Weld	SS-AG-FR4-TB4-12S
	Long Fractional Automatic Tube Butt Weld	SS-AG-FR4-TB4-12
	Blind Gland	SS-G-FR8-B
	FR Welded Gland to Male NPT	SS-WG-FR8-NS6
	FR Welded Gland to Female NPT	SS-WG-FR8-FNS6
	FR Welded Gland to Tube Fitting	SS-WG-FR8-FL8

Configuration	Fitting Type	Example
	FR Welded Gland Union	SS-WG-FR4
	Female Nut	SS-N-FR4
	Male Nut	SS-MN-FR8
	FR Body to Male NPT	SS-CM-FR8-NS4
	FR Body to Female NPT	SS-CF-FR8-NS4
	FR Body to Tube Fitting	SS-U-FR8-FL6
	FR Body to Bulkhead Tube Fitting Union	SS-UB-FR8-FL8
	FR Body to Bulkhead Male Connector	SS-CMB-FR8-NS4
	Union Body	SS-U-FR8
	Bulkhead Union Body	SS-BU-FR8
	FR Bulkhead Body to Tube Butt Weld	SS-BW-FR4-TB4
	Coupling	SS-BC-FR8
	Female Reducing Union	SS-RU-FR8-FR4
	Reducing Adapter	SS-RA-FR8-FR4

Configuration	Fitting Type	Example
	Reducing Bushing	SS-RB-FR8-FR4
	FR Body to Male NPT Elbow	SS-LM-FR8-NS6
	FR Body Union Elbow	SS-LU-FR8
	FR Body Union Tee	SS-TTT-FR8
	FR Body Union Cross	SS-C-FR8
	"H" Type Union Elbow	SS-LU-HFR4
	"H" Type Tube Butt Weld	SS-CW-HFR4-TB6
	"H" Type Tube Butt Weld	SS-G-HFR4-TB6-30.2
	Flow Restrictors	6LV-R-FR4-020
	Plug	SS-PG-FR4
	Сар	SS-CP-FR4
	Non-retained Gaskets	6L-GT-FR8
	Snubber Gasket	6L-GT-FR4-5M
	Knurled Gasket	6L-GT-FR4-KN-A-UP
	Gasket Retainer Assembly	NI-GT-FR8-A
	Side-load Retainer Gasket	NI-GT-FR4-AS-UP

O-ring Face Seal Fittings

FO Series

- Sizes range from 1/8" to 1"
- ◎ 316 and 316L stainless steel materials are available
- O-ring seal provides perfect leak-tight service from vacuum to high pressure
- O Glands and bodies are marked with size, material, and heat number
- O Fittings are easy to install and maintain
- O FO female threads are silver plated



Configuration	Fitting Type	Example	
	FO Gland to Tube Butt Weld	6L-G-FO8-TB6	
	FO Gland to Tube Socket Weld	6L-G-FO8-TS8	
	FO Gland to Tube Port	SS-G-FO8-FT8	
	FO Gland to Automatic Tube Weld	6L-G-FO4-TB4A	
	FO Welded Gland to Male NPT	SS-WG-FO4-NS4	
	FO Welded Gland to Female NPT	SS-WG-FO4-FNS4	
	FO Welded Gland to Tube Fitting	SS-WG-FO8-FL6	
	FO Welded Gland Union	SS-WG-FO4	
	Female Nut	SS-N-FO8	
	Blind Nut	SS-N-FO4-B	
	FO Body to Male NPT	SS-CM-FO8-NS8	
	FO Body to Female NPT	SS-CF-FO8-NS6	

Configuration	Fitting Type	Example	
	FO Body to Tube Fitting	SS-U-FO8-FL6	
	FO Body to Automatic Tube Weld	6L-CW-FO4-TB4A	
	FO Body to Bulkhead Tube Fitting Union	SS-UB-FO8-FL8	
	Blind Body	SS-BY-FO8	
	Union Body	SS-U-FO4	
	Bulkhead Union Body	SS-BU-FO8	
	FO Body to Tube Socket Weld	SS-CW-FO8-TS8	
	FO Body to Male NPT Elbow	SS-LM-FO8-NS6	
	FO Body to Tube Fitting Elbow	SS-LU-FO8-FL8	
	FO Body Union Elbow	SS-LU-FO8	
	FO Body Union Tee	SS-TTT-FO4	

L-ring Face Seal Fittings

TFO Series

- O Sizes range from 1/4" to 1"
- Materials:Body, gland: 316L stainless steelNut: 316 stainless steel
- Reduced internal entrapment
- O Lubricant-free L-ring seal
- Tube butt end connections
- O Controlled L-ring extrusion, no overtightening



Configuration	Fitting Type	Example
	Gland	6L-G-TFO8-TB8
	Tube Butt Weld Body	6L-CW-TFO8-TB8
	Nut	SS-N-TFO8
	L-ring Seal	T-GT-TFO8

Cylinder Connections



- 100% visual inspection of critical surfaces
- O Diverse material and configurations available
- O Silver-plated nut threads to reduce installation torque
- © Every fitting marked with size, material and heat number
- O Cleaned and packaged for Oxygen and Ultra High Purity Service available
- O Customized solutions available

DIN Series

- O DIN 477-1 compliant
- © Nipple with TB fitting electropolished with internal surface roughness finished to an average of Ra 9 μin. (0.23 μm)
- © Test with helium (maximum allowable leak rate: 1 x 10 9 mbar l/s)

Configurations	Fitting Type	Example	
	Complete Pigtail Connections (Including Nipples, Nuts, Gaskets and Blank Plugs)	6L-DIN8-TB4-A	

CGA Series

- O CGA V-1-2005 compliant
- \odot Nipple with TB or FR fitting electropolished with internal surface roughness finished to an average of Ra 9 μ in. (0.23 μ m)
- © Test with helium (maximum allowable leak rate: 1 x 10⁻⁹mbar l/s)

Configurations	Fitting Type	Example
	Cylinder Connections (Including Nipples, Nuts and Gaskets)	6L-C580-TB4
	Gaskets	K-C170-GT
	Female NPT	6L-C580-A-FNS4
	Male Face Seal	6L-C540-A-FR4
	Blank Caps	6L-C296-BC
	Blank Plugs	6L-C320-BP
	Valve Outlet Caps (Including Chains, Rings and Gaskets)	6L-C670-CP
	Valve Outlet Plugs (Including Chains and Rings)	6L-C510-PG
	Complete Pigtail Connections (Including Nipples, Nuts, Gaskets and Blank Plugs or Caps)	6L-C590-TB4-A

CGA DISS Series

- Non-rotating design
- © Nipple with TB or FR fitting electropolished with internal surface roughness finished to an average of Ra 9 μin. (0.23 μm)
- O Cleaned for Ultra High Purity Service; packaged in a Class 100 clean room
- © Test with helium (maximum allowable leak rate: 1 x 10⁻⁹mbar l/s)

Configurations	Fitting Type	Example
	Cylinder Connections (Including Nipples, Nuts and Gaskets)	6L-C634-TB4
5 <u> </u>	Gaskets	K-C630-GT
	Female NPT	6L-C634-A-FNS4
	Male Face Seal	6L-C712-A-FR4
	Blank Plugs	6L-C720-BP
	Valve Outlet Caps (Including Chains, Rings and Gaskets)	6L-C728-CP

Gas Connection Assignment Table[®]

Gas	Formula	UHP CGA	CGA	DIN	JIS
Ammonia	NH₃	720	705	DIN6	22-R
Argon	Ar	718	580	DIN6	22-R or 23-
Arsenic Pentafluoride	AsFs	642	-	_	_
Arsine	A₅H₃	632	350	_	22-L
Boron Trichloride	BCl₃	634	660	DIN8	_
Boron Trifluoride	BF₃	642	330	DIN8	22-L
Carbon Dioxide	CO ₂	716	320	DIN6	
Carbon Monoxide	CO	724	350	DIN5	22-L
Chlorine	Cl ₂	728	_	DIN8	26-R
Diborane	B₂H ₆	632	350	_	22-L
Dichlorosilane	SiH ₂ Cl ₂	636	678	DIN5	
Diethlyzinc	Zn(C ₂ H ₅) ₂	726	510	_	_
Diethyltelluride	(C₂H₅)₂Te	726	_	_	_
Dimethylzinc	(CH₃)₂Zn	726	_	_	_
Disilane	Si₂H ₆	632	_	_	_
Germane	GeH₄	632	350 or 660		
Halocarbon 11	CCl₃F	716	660	_	_
Halocarbon 115	CICF ₂ CF ₃	716	660	DIN6	_
Halocarbon 12	CCl ₂ F ₂	716	660	DIN6	
Halocarbon 13	CICF₃	716	660	DIN6	
Halocarbon 14	CF ₄	716	320 or 580	DIN6	
Halocarbon 23	CHF₃	716	660	DIN6	
Halocarbon 116	F₃CCF₃	716	660		
Helium	He	718	580	DIN6	22-R or 23-
Hydrogen	H ₂	724	350	DIN1	22-L
Hydrogen Bromide	HBr	634	330	DIN8	26-R
Hydrogen Chloride	HCl	634	330	DIN8	26-R
Hydrogen Fluoride	HF	638	660 or 670	_	26-R
Hydrogen Sulfide	H₂S	722	330	DIN5	_
Krypton	Kr	718	580	DIN6	22-R or 23-
Neon	Ne	718	580	DIN6	22-R or 23-
Nitrogen	N ₂	718	580	DIN10	22-R or 23-
Nitrogen Trifluoride	NF₃	640	330 or 670	DIN8	
Nitrous Oxide	N₂O	712	326	DIN8	
Oxygen	O ₂	714	540	DIN9	22-R or 23-
Perfluoropropane	CF₂(CF₃)	716	660	_	_
Phosphine	PH₃	632	350 or 660	DIN1	_
Phosphorus Pentafluoride	PF₅	642	330 or 660	_	_
Silane	SiH₄	632	350	_	_
Silicon Tetrachloride	SiCl ₄	636	_	_	_
Silicon Tetrafluoride	SiF ₄	642	330		22-L
Sulphur Hexafluoride	SF ₆	716	590	DIN6	26-R
Trichlorosilane	SiHCl₃	636	_		<u> </u>
Triethylaluminum	(C ₂ H ₅) ₃ Al	726	510		<u> </u>
Tungsten Hexafluoride	WF ₆	638	670	DIN8	_
Xenon	Xe	718	580	DIN6	22-R

Information in this table is for reference only.

Valves

Diaphragm Valves



DQ Series

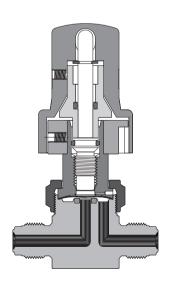
- O Suitable for ultra high purity applications
- O Low internal volume, fully swept flow path
- O Contained seat to provide excellent resistance to swelling and contamination
- Elgiloy diaphragm to provide high strength and corrosion resistance to ensure long cycle life
- O Different handle types and colors available
- Working temperature: PCTFE: -10~150°F (-23~+65°C)

PFA: -10~302°F (-23~+150°C)

© Leak rate (helium): Internal: $\leq 1.0 \times 10^{9}$ mbar l/s

External: ≤ 1.0 x 10⁻⁹ mbar l/s

- Orifice size: 0.16 in. (4.1 mm)
- O Flow coefficient: 0.27
- O Connections: 1/4" to 3/8" or 6 mm to 8 mm
- Flow patterns: straight type, branch type, 2-valve 3-way block type,
 3-valve 4-way block type



DP Series

- O Suitable for ultra high purity applications
- O Low internal volume, fully swept flow path
- O Contained seat to provide excellent resistance to swelling and contamination
- Elgiloy diaphragm to provide high strength and corrosion resistance to ensure long cycle life
- O Pneumatic actuator: Long cycle life with high speed actuation
- O Pneumatic actuator operating pressure: 60 to 90 psig (4.2 to 6.2 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

PFA: -10~302°F (-23~150°C)

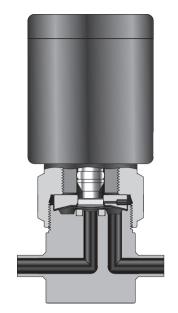
© Leak rate (helium): Internal: $\leq 1.0 \times 10^9$ mbar l/s External: $\leq 1.0 \times 10^9$ mbar l/s

Orifice size: 0.16 in. (4.1 mm)

O Flow coefficient: 0.27

O Connections: 1/4" to 3/8" or 6 mm to 8 mm

Flow patterns: straight type, branch type, 2-valve 3-way block type, 3-valve 4-way block type



DH Series

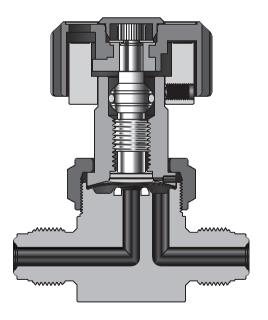
- Fully contained PCTFE seat to provide excellent resistance to swelling and contamination
- Elgiloy diaphragm to provide high strength and corrosion resistance to ensure long cycle life
- Manual and pneumatic actuators available
- O Max. working pressure: 3000 psig (206 bar)
- O Pneumatic actuator operating pressure: 60 to 90 psig (4.2 to 6.2 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C):
- © Leak rate (helium): Internal: $\leq 1.0 \times 10^{9}$ mbar l/s External: $\leq 1.0 \times 10^{9}$ mbar l/s

Orifice size: 0.16 in. (4.1 mm)

O Flow coefficient: 0.20

O Connections: 1/4" to 3/8" or 6 mm to 8 mm

O Flow patterns: straight type, branch type



DM Series

- O Fully functional under vacuum conditions
- O Repetitive shutoff with fully contained soft-seat stem tip
- O Manual (position indicator ring for lever handle) and pneumatic actuators available
- O Different handle types and colors available
- Max. working pressure: 3500 psig (241 bar)
- O Pneumatic actuator operating pressure: 60 to 90 psig (4.2 to 6.2 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

Vespel: -10~+250°F (-23~121°C)

 \bigcirc Leak rate (helium): Internal: $\leq 4.0 \text{ x } 10^{-9} \text{ mbar l/s}$

External: ≤ 4.0 x 10⁻⁹ mbar l/s

 \bigcirc Orifice size: 0.16 in. (4.1 mm)

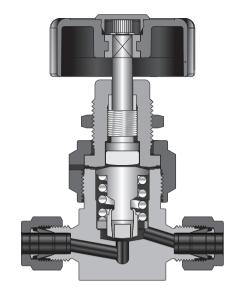
O Flow coefficient: Lever handle 0.14

Round handle 0.30

Pneumatic actuator 0.20

O Connections: 1/4" to 3/8" or 6 mm to 8 mm

O Flow patterns: straight type, angle type, branch type



DS Series

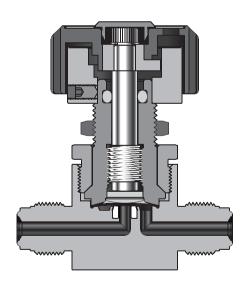
- O Suitable for ultra high purity applications
- Fully contained PCTFE seat to provide excellent resistance to swelling and contamination
- Elgiloy diaphragm to provide high strength and corrosion resistance to ensure long cycle life
- Max. working pressure: 4500 psig (310 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

Vespel: -10~+250°F (-23~+121°C)

© Leak rate (helium): Internal: ≤ 1.0 x 10⁻⁹ mbar l/s

External: ≤ 1.0 x 10⁻⁹ mbar l/s

- Orifice size: 0.12 in. (3.0 mm)
- O Flow coefficient: 0.17
- O Connections: 1/4" to 3/8" or 6 mm to 8 mm
- O Flow patterns: straight type, 2-valve 3-way block type



DR Series

- Fully contained seat to provide excellent resistance to swelling and contamination
- Elgiloy diaphragm to provide high strength and corrosion resistance to ensure long cycle life
- Manual (position indicator for handle) and pneumatic actuators available
- O Pneumatic actuator operating pressure: 60 to 90 psig (4.2 to 6.2 bar)
- Max. working pressure: 145 psig (10 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

PFA: -10~+302°F (-23~+150°C)

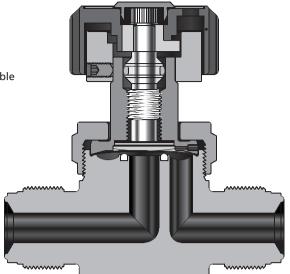
© Leak rate (helium): Internal: $\leq 1.0 \times 10^9$ mbar l/s External: $\leq 1.0 \times 10^9$ mbar l/s

Orifice size: 0.31 in. (7.9 mm)

O Flow coefficient: 0.70

O Connections: 3/8" to 1/2" or 10 mm to 12 mm

Flow patterns: straight type, branch type, 2-valve
 3-way block type, 3-valve 4-way block type

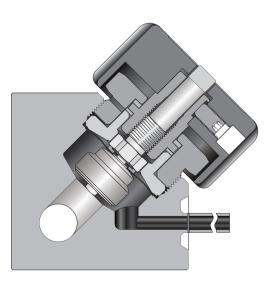


DV Series

- O Contoured flow passages allow high flow
- O Metal-to-metal diaphragm seal
- O No springs or threads in wetted areas enable cleaner operation
- O Repetitive shutoff with fully contained soft-seat stem tip
- O Position indicator ring for lever handle
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

Vespel: -10~+250°F (-23~+121°C)

- © Leak rate (helium): Internal: $\leq 1.0 \times 10^{-9}$ mbar l/s External: $\leq 1.0 \times 10^{-9}$ mbar l/s
- Orifice size: 0.5 in. (12.7 mm)
- O Flow coefficient: 2.8
- O Connections: 1/2" to 1" or 12 mm to 18 mm
- Flow patterns: straight type, branch type, 2-valve 3-way block type, 2-valve 4-way block type



DL Series

- O Contoured flow passages allow high flow
- O Metal-to-metal diaphragm seal
- O No springs or threads in wetted areas enable cleaner operation
- O Repetitive shutoff with fully contained soft-seat stem tip
- O Position indicator ring for lever handle
- Max. working pressure: 300 psig (20.6 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

Vespel: -10~+250°F (-23~+121°C)

 \bigcirc Leak rate (helium): Internal: $\leq 1.0 \text{ x } 10^{-9} \text{ mbar l/s}$

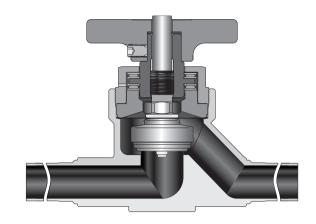
External: ≤ 1.0 x 10⁻⁹ mbar l/s

Orifice size: 1.125 in. (28.6 mm)

O Flow coefficient: 13

O Connections: 3/4" to 1" or 23 mm to 25 mm

O Flow patterns: straight type, straight type with purge port



DF Series

- O Fully functional under vacuum conditions
- O Repetitive shutoff with fully contained soft-seat stem tip
- O Manual (with position indicator ring) and pneumatic actuators available
- Max. working pressure: Manual: 3500 psig (241 bar)

Pneumatic: 3000 psig (206 bar)

- O Pneumatic actuator operating pressure: 60 to 90 psig (4.2 to 6.2 bar)
- Working temperature: PCTFE: -10~+150°F (-23~+65°C)

Vespel: -10~+250°F (-23~+121°C)

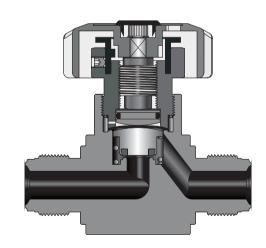
© Leak rate (helium): Internal: ≤ 4.0 x 10⁻⁹ mbar l/s

External: $\leq 4.0 \times 10^{-9}$ mbar l/s

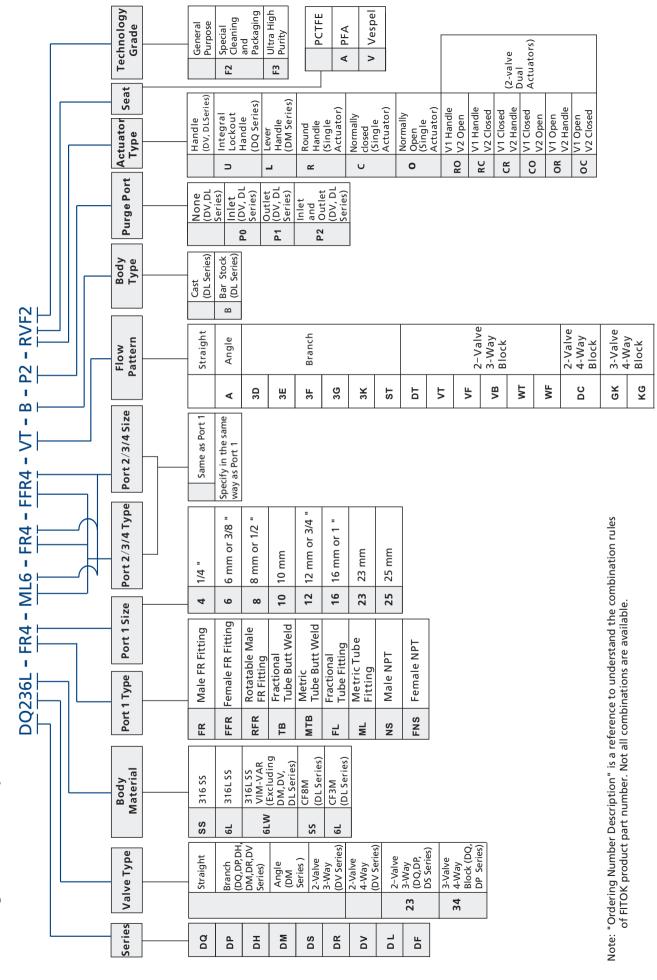
- Orifice size: 0.31 in. (8.0 mm)
- O Flow coefficient: 0.80

O Connections: 3/8" to 1/2" or 8 mm to 12 mm

O Flow pattern: straight type



Ordering Number Description



Cylinder Pressure Regulators

FCR-1 Series

- Single-stage regulator
- O Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~250, 0~500 psig
- O Material of the internal components:

Seat: PCTFE

Diaphragm: Hastelloy

Filter: 316L

- Working temperature: -40°F~+165°F (-40°C~+74°C)
- O Leak rates:

Internal $\leq 1x10^{-7}$ mbar l/s helium

External ≤ 1x10⁻⁹ mbar l/s helium

- O Flow coefficient (Cv): 0.06
- Weight (regulator only): ≈ 1.98 lbs (0.9 kg)
- Metal-to-metal diaphragm seal
- O Convoluted diaphragm design to improve regulation precision and cycle life
- Applicable to corrosive or toxic gases
- With special cleaning and packaging, applicable to oxygen-enriched environments
- O Adjustable relief pressure
- 20 µm filter installed at inlet

FCR-1S Series

- O Single-stage regulator
- Outlet pressure range: 0~25, 0~50, 0~100, 0~150, 0~200 psig
- Material of the internal components:

Seat: PCTFE Diaphragm: 316L Filter: 316L

- Working temperature: -40°F~+165°F (-40°C~+74°C)
- O Leak rates:

Internal ≤ 1x10⁻⁷ mbar l/s helium

External ≤ 1x10⁻⁹ mbar l/s helium

- O Flow coefficient (Cv): 0.06
- Weight (regulator only): ≈ 2.87 lbs (1.3 kg)
- © Large diameter convoluted diaphragm to increase pressure sensitivity and minimize pressure drop
- Metal-to-metal diaphragm seal
- 316L SS and Brass available for valve
- $\ igotimes$ With special cleaning and packaging, applicable to oxygen-enriched environments
- 20 µm filter installed at inlet





FCR-2 Series

- Single-stage regulator
- Maximum inlet pressure: 4500 or 6000 psig
- Outlet pressure range: 0~750, 0~1500, 0~2500 psig
- Material of the internal components:

Seat: PCTFE Piston: 316L

O-ring: Viton or Kalrez Filter: 316L

- Working temperature: -15°F~+165°F (-26°C~+74°C)
- Calculate Leak rates:

Internal: bubble-tight External: bubble-tight

 \bigcirc Flow coefficient (Cv):

Without vent: 0.06 With vent: 0.1

- Weight (regulator only): ≈ 1.98 lbs (0.9 kg)
- O Robust piston-sensed design to ensure safety and reliability
- 316L SS or Nickel-plated Brass body optional
- For non-corrosive gases (due to seal limit)
- With special cleaning and packaging, applicable to oxygen-enriched environments
- Venting model available
- 20 μm filter installed at inlet

FCR-1D Series

- O Dual-stage pressure reducing construction to provide accurate and stable pressure
- O Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~150, 0~250 psig
- Material of the internal components:

Seat: PCTFE Diaphragm: Hastelloy Filter: 316L

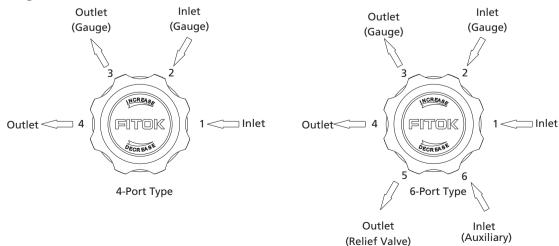
- Working temperature: -40°F~+165°F (-40°C~+74°C)
- Contract Contract

Internal ≤ 1x10⁻⁷ mbar l/s helium

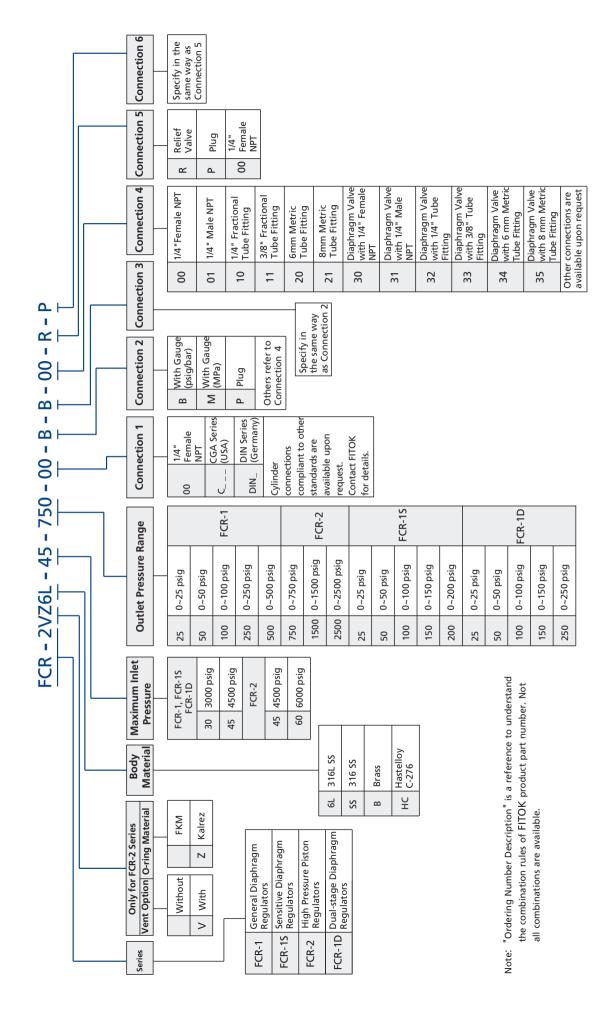
External ≤ 1x10⁻⁹ mbar l/s helium

- O Flow coefficient (Cv): 0.05
- Weight (regulator only): ≈ 3.3 lbs (1.5 kg)
- With special cleaning and packaging, applicable to oxygen-enriched environments
- 20 μm filter installed at inlet

Port Configuration







Line Pressure Regulators

FLR-1 Series

- Single-stage regulator
- O Maximum inlet pressure: 500 or 1500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~250 psig
- Material of the internal components:

Seat: PCTFE

Diaphragm: Hastelloy

Filter: 316L

- Working temperature: -40°F~+165°F (-40°C~+74°C)
- O Leak rates:

Internal $\leq 1x10^{-7}$ mbar l/s helium External $\leq 1x10^{-9}$ mbar l/s helium

- O Flow coefficient (Cv): 0.14
- Weight (regulator only): ≈1.98 lbs (0.9 kg)
- Metal-to-metal diaphragm seal
- Similar to FCR-1 Series Regulators with larger orifice to provide higher flow capacity
- © 316L SS body for corrosive or toxic gases, Nickel-plated Brass body for non-corrosive gases
- With special cleaning and packaging, applicable to oxygen-enriched environments
- O Configuration with filter installed at inlet as standard
- O Panel mounted or installed with screw at the bottom



- Single-stage regulator
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~250, 0~500, 0~750, 0~1000 psig
- Material of the internal components:

Seat: PCTFE Piston: 316L

O-ring: Viton or Kalrez

Filter: 316L

- Working temperature: -15°F~+165°F (-26°C~+74°C)
- Calculate Leak rates:

Internal: Bubble-tight
External: Bubble-tight

Flow coefficient (Cv):
Without vent: 0.06

With vent: 0.1

- Weight (regulator only): ≈1.98 lbs (0.9 kg)
- Applicable to non-corrosive gases or low-viscosity liquids
- Easy to assemble and disassemble, convenient replacement of springs with different output ranges
- O Robust piston-sensed design to provide safety and reliability
- $\ igotimes$ With special cleaning and packaging, applicable to oxygen-enriched environments
- O Panel mounted or installed with screw at the bottom



FLR-3 Series

- Single-stage regulator
- Maximum inlet pressure: 500 or 3000 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~150, 0~200 psig
- Material of the internal components:

Seat: PCTFE Diaphragm: 316L

- Working temperature: -40°F~+140°F (-40°C~+60°C)
- O Leak rates:

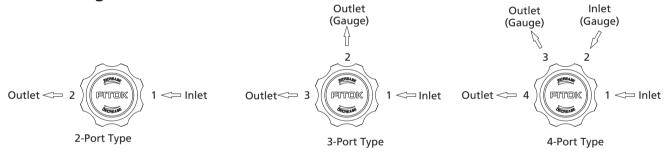
Internal: Bubble-tight

External: ≤ 1x10⁻⁹ mbar l/s helium

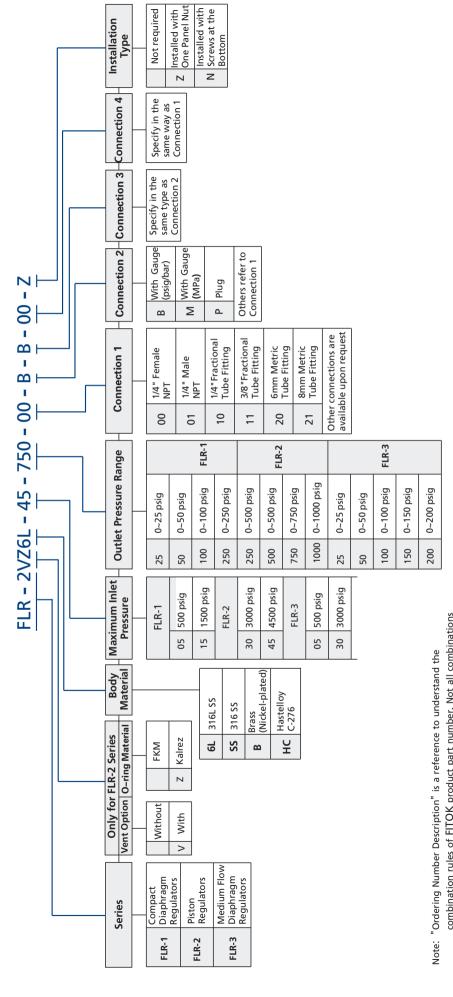
- O Flow coefficient (Cv): 1.0
- Weight (regulator only): ≈ 3.53 lbs (1.6 kg)
- Balanced poppet
- With large orifice to minimize outlet pressure change when inlet pressure reduces
- Large diameter convoluted diaphragm to increase pressure sensitivity.
- ◎ 316L SS body for corrosive or toxic gases, Brass body for non-corrosive gases
- With special cleaning and packaging, applicable to oxygen-enriched environments
- O Panel mounted or installed with screw at the bottom



Port Configuration



Ordering Number Description



combination rules of FITOK product part number. Not all combinations are available

Back Pressure Regulators

BPR-1 Series

O Maximum control pressure: 250 psig

© Pressure control range: 0~25, 0~50, 0~100 or 0~250 psig

Material of the main components:

Seat: PCTFE

Diaphragm: Hastelloy

○ Working temperature: -40°F~+140°F (-40°C~+60°C)

Calculate Leak rates:

Internal: Bubble-tight

External ≤ 1x10⁻⁹ mbar l/s helium

O Flow coefficient (Cv): 0.3

○ Weight (regulator only): ≈ 1.98 lbs (0.9 kg)

Metal-to-metal seal with convoluted diaphragm

O Close pressure differential between crack and reseat O Panel mounting available

BPR-2 Series

O Maximum control pressure: 1000 psig

Pressure control range: 10~300, 10~500 or 10~1000 psig

O Material of the main components:

Seat: PCTFE Piston: 316L

O-ring: Viton or Kalrez

○ Working temperature: -15°F~+165°F (-26°C~+74°C)

O Leak rates:

Internal: Bubble-tight External: Bubble-tight O Flow coefficient (Cv): 0.3

○ Weight (regulator only): ≈ 1.98 lbs (0.9 kg)

O Durable piston-sensed design

Bubble-tight shutoff at all reseating pressure

O Low operating torque

O Panel mounting available

With special cleaning and packaging, applicable to oxygen-enriched environments

BPR-3 Series

Maximum control pressure: Stainless steel: 10000 psig

Brass: 6000 psig

O Pressure control ranges: 5~500, 5~800, 10~1500, 15~2500,

25~4000, 50~6000, 200~10000 psig

O Material of the main components:

Seat: PEEK Piston: 316L

O-rings: Viton or Kalrez

○ Working Temperature: -15°F~+165°F (-26°C~+74°C)

O Leak rates:

Internal: Bubble-tight External: Bubble-tight O Flow coefficient (Cv): 0.25

○ Weight (regulator only): ≈5.7 lbs (2.6 Kg)

Safe and reliable piston sensing

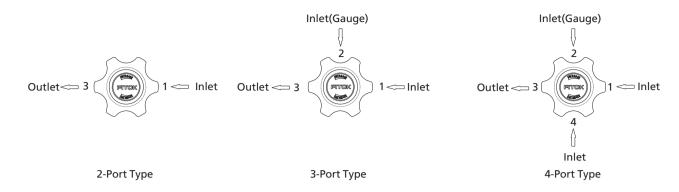
Panel mounting available



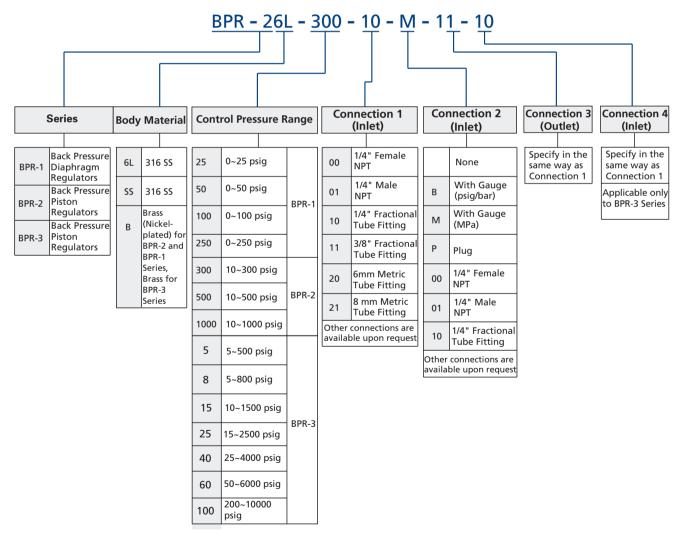




Port Configuration



Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available

Point-of-use Panels



FPR-1 Series

- With a FLR-1 Series Regulator
- O Maximum inlet pressure: 1500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~250 or 0~500 psig
- Material of the main components:
 Seat: PCTFE (regulator and diaphragm valve)
 Diaphragm: Hastelloy (regulator), Elgiloy (diaphragm valve)
 Filter: 316L
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- © Leak rates: Internal ≤ $1x10^{-7}$ mbar l/s helium External ≤ $1x10^{-9}$ mbar l/s helium
- O Flow coefficient (Cv): 0.14
- With metal diaphragm regulators
- Shutoff valves with window to visually indicate open and closed states
- O Anodized Aluminium panel, easy to install
- Three port configurations available



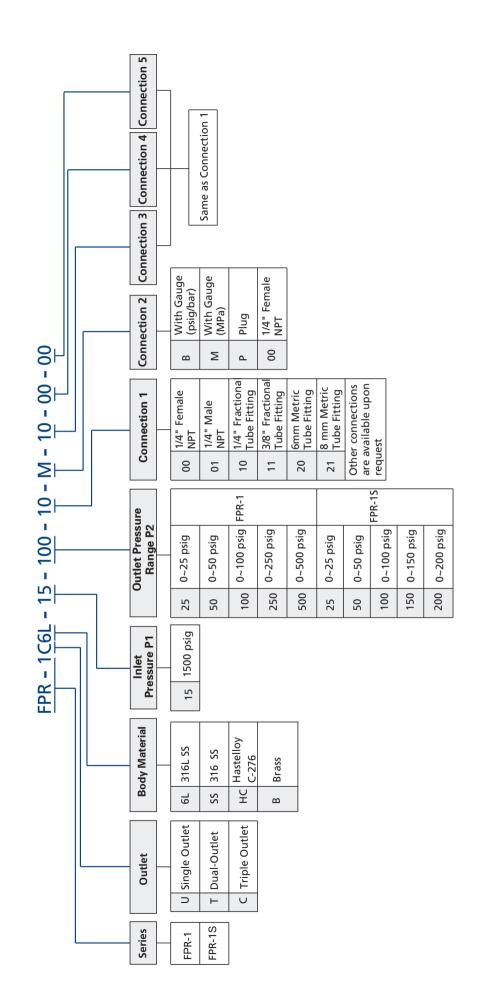
FPR-1S Series

- With a FCR-15 Series Regulator of large diameter metal diaphragm to provide accurate pressure control
- Maximum inlet pressure: 1500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~150 or 0~200 psig
- Material of the main components:
 Seat: PCTFE (regulator and diaphragm valve)
 Diaphragm: 316L (regulator), Elgiloy (diaphragm valve)
 Filter: 316L
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- © Leak rates: Internal ≤ $1x10^{-7}$ mbar l/s helium

O Flow coefficient (Cv): 0.06

- External $\leq 1x10^{-9}$ mbar l/s helium
- Shutoff valves with window to visually indicate open and closed states
- Anodized Aluminium panel, easy to install
- 3 port configurations available

Ordering Number Description



the combination rules of FITOK product part number. Not all NOTE: "Ordering Number Description" is a reference to understand combinations are available.

Pressure Control Panels



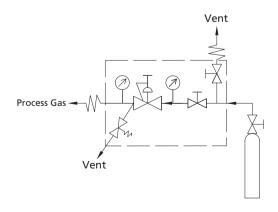


FSR-1 Series

- With a FCR-1 Series Regulator
- O Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~250 or 0~500 psig
- Material of the main components:
 Seat: PCTFE (regulator and diaphragm valve)
 Diaphragm: Hastelloy (regulator), Elgiloy (diaphragm valve)
 Filter: 316L
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- O Leak rates:

Internal: $\leq 1 \times 10^{-7}$ mbar l/s helium External: $\leq 1 \times 10^{-9}$ mbar l/s helium

- O Flow coefficient (regulator Cv): 0.06
- Maximum inlet pressure up to 4500 psig
- With vent valves to relieve residual pressure quickly, easy and safe to remove and replace gas source
- Anodized Aluminium panel
- Bracket mounting as standard



FSR-2 Series

- With a FCR-2 Series Regulator
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~750, 0~1500 or 0~2500 psig
- Material of the main components:

Seat: PCTFE (regulator and diaphragm valve)

Piston: 316L

Diaphragm: Elgiloy (diaphragm valve)

O-ring: Viton or Kalrez

Filter: 316L

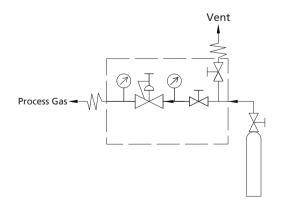
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- O Leak rates:

Internal: Bubble-tight External: Bubble-tight

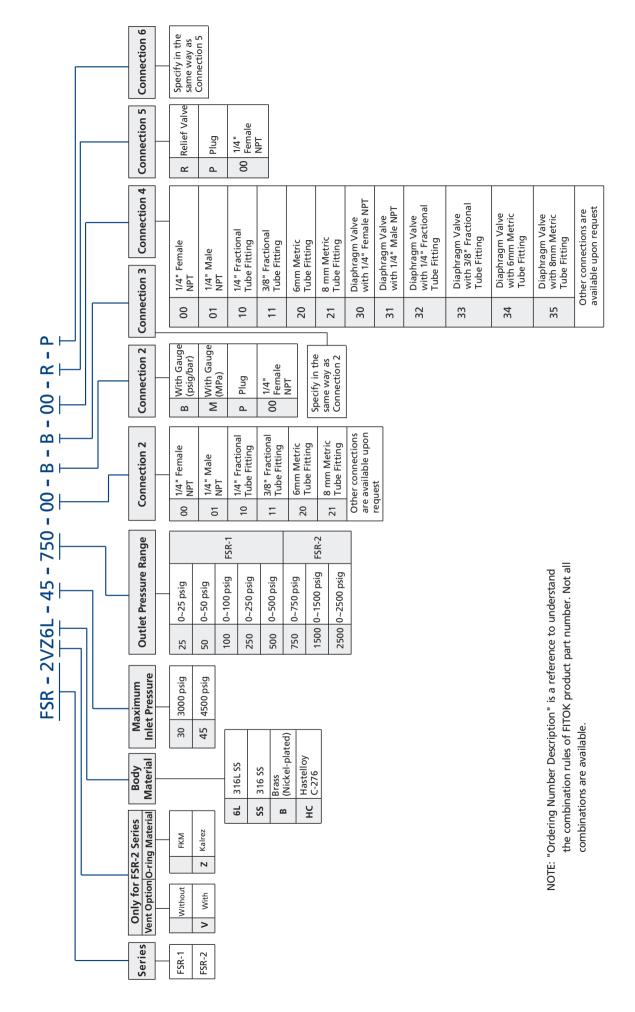
Flow coefficient (regulator Cv):

Without vent: 0.06 With vent: 0.1

- O Applicable to non-corrosive gases or low-viscosity liquids
- With diaphragm valves to relieve residual pressure quickly, easy and safe to remove and replace gas source
- Venting model available
- Anodized Aluminium panel
- Bracket mounting as standard



Ordering Number Description



Changeover Systems





CEPR Series

- O Maximum inlet pressure: 3000 psig
- Outlet pressure ranges: 85~115, 135~165, 185~215, 235~265 psig
- O Flow coefficient (Cv): 0.06
- Working Temperature: -40°F~+165°F (-40°C~+74°C)
- O Leak rate:

Internal: Bubble-tight

External: $\leq 2x10^{-8}$ mbar l/s helium

Mounting bracket standard

DPPR Series

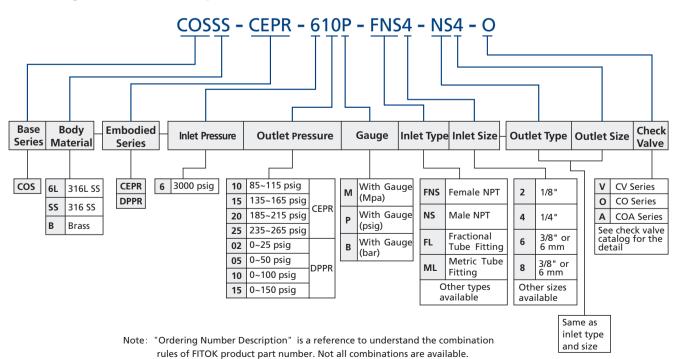
- Maximum inlet pressure: 3000 psig
- Outlet pressure ranges: 0~25, 0~50, 0~100, 0~150 psig
- Flow coefficient (Cv): 0.06
- Working temperature: -40°F~+165°F (-40°C~+74°C)
- C Leak rate:

Internal: Bubble-tight

External: ≤ 2x10⁻⁸ mbar l/s helium

Mounting bracket standard

Ordering Number Description



FITOK

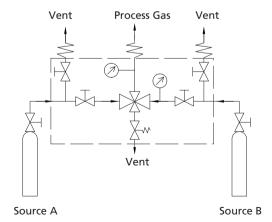


FDR-1 Series

- A small manual changeover system with a regulator similar to FCR-1 Series Regulators
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~25, 0~50, 0~100, 0~250 or 0~500 psiq
- Material of the main components:
 Seat: PCTFE (regulator and diaphragm valve)
 Diaphragm: Hastelloy (regulator), Elgiloy (diaphragm valve)

O-ring: Viton

- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- Leak rates: Internal ≤ 1x10⁻⁷ mbar l/s helium External ≤ 1x10⁻⁹ mbar l/s helium
- O Flow coefficient (regulator Cv): 0.06
- Connecting with two independent gas sources at a time, gas source selected through diaphragm valves
- Applicable to corrosive or toxic gases
- With vent valves to relieve residual pressure quickly, easy and safe to remove and replace gas source
- Anodized Aluminium panel





FDR-2 Series

- A small manual changeover system with a regulator similar to FCR-2 Series Regulators
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~750, 0~1500 or 0~2500 psig
- Material of the main components:

Seat: PCTFE (regulator and diaphragm valve)

Piston: 316L

Diaphragm: Elgiloy (diaphragm valve)

Filter: 316L

O-ring: Viton or Kalrez

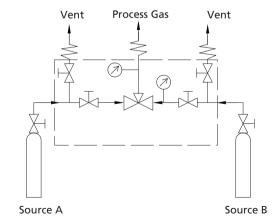
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- O Leak rates:

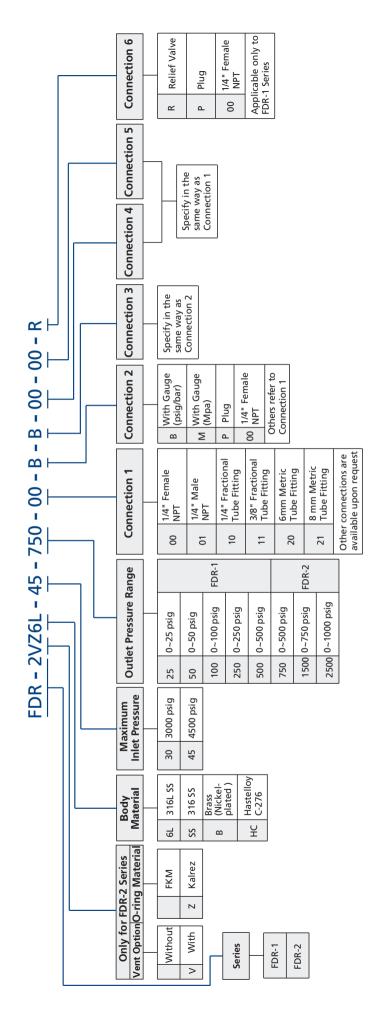
Internal: Bubble-tight External: Bubble-tight

Flow coefficient (regulator Cv):

Without vent: 0.06 With vent: 0.1

- Connecting with two independent gas sources at a time, gas source selected through diaphragm valves
- O Applicable to non-corrosive gases
- Venting model available
- Anodized Aluminium panel





Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



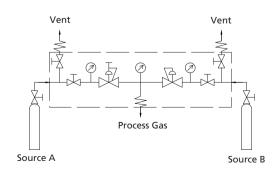


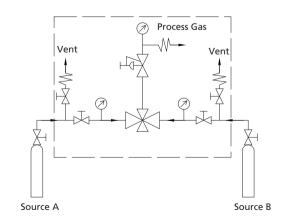
FDR-1L Series

- With 2 regulators similar to FCR-1 Series Regulators
- O Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 85~115, 135~165, 185~215 or 235~265 psig
- Material of the main components: Seat: PCTFE (regulator and diaphragm valve) Diaphragm: Hastelloy (regulator), Elgiloy (diaphragm valve)
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- O Leak rates:
 - Internal ≤ 1x10⁻⁷ mbar l/s helium External ≤ 1x10⁻⁹ mbar l/s helium
- O Flow coefficient (regulator Cv): 0.06
- Weight: ≈ 12.1 lbs (5.5 kg)
- With vent valves to relieve residual pressure quickly, easy and safe to remove and replace gas source
- Automatic switching of gas source to ensure continuous gas supply
- O Four fixed outlet pressure ranges available
- With special cleaning and packaging, applicable to oxygen-enriched environments
- Anodized Aluminium box with clearly marked panel

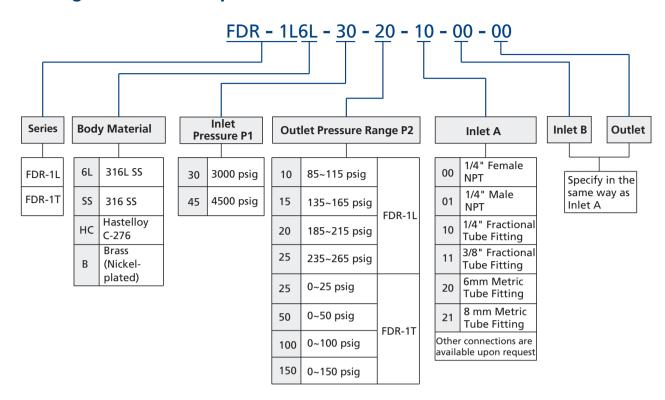
FDR-1T Series

- With a FCR-1 Series Regulator and a FLR-1 Series Regulator to enable outlet pressure adjustment
- Maximum inlet pressure: 3000 or 4500 psig
- Outlet pressure range: 0~25, 0~50, 0~100 or 0-150 psig
- Material of the main components: Seat: PCTFE (regulator and diaphragm valve) Diaphragm: Hastelloy (regulator), Elgiloy (diaphragm valve)
 - Body: 316L
- Working temperature: -10°F ~+150°F (-23 °C ~+65°C)
- Calculate Leak rates:
 - Internal ≤ 1x10⁻⁷ mbar l/s helium
 - External ≤ 1x10⁻⁹ mbar l/s helium
- O Flow coefficient (regulator Cv): 0.05
- Weight: ≈ 19.6 lbs (8.9 kg)
- With diaphragm valves to relieve residual pressure guickly, easy and safe to remove and replace gas source
- Automatic switching of gas source to ensure continuous gas supply
- With special cleaning and packaging, applicable to oxygen-enriched environments
- Anodized Aluminium box with clearly marked panel





Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

FITOK

Sampling Systems





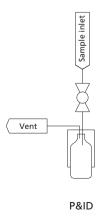
- O Two kinds of optional sampling containers: Bottles and Cylinders
- System main body materials: 316 SS, 316L SS, 304L SS, etc. (Can be customized)
- Connection: 1/4" Tube fitting, 1/2" NPT Thread or NPS 1/2" Flange (Can be customized)
- Working temperature and pressure range: can be customized according to customers' requirements
- Applicable process conditions: High-temperature, high-pressure, high-viscosity, corrosive, high-toxicity or environmentally hazardous liquids
- O Various mounting types

BL - Bottle Configuration Sampling Systems for Liquids

A Series

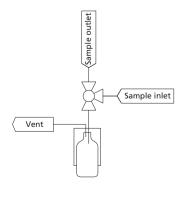
BLA1 - On-off Type

Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)



BLA2 - System Purge Type

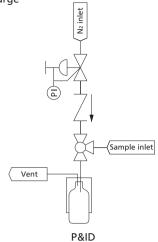
- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- System purge



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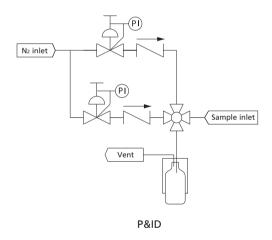
BLA3 - Back Purge Type

- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- O Back purge



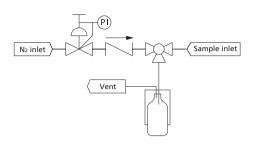
BLA5 - Back and Needle Purge Type

- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- O Back purge and needle purge



BLA4 - Needle Purge Type

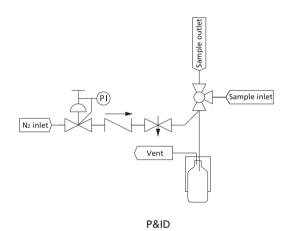
- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- O Needle purge



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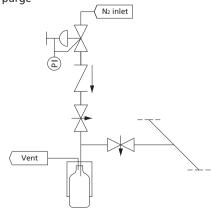
BLA6 - System Purge and Continuous Needle Purge Type

- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- OSystem purge and continuous needle purge



BLA7 - In-line and Needle Purge Type

- © Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- In-line sampling valve to save sampling time
- Needle purge

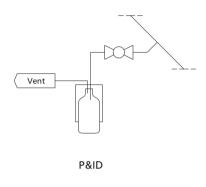


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B Series

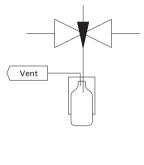
BLB1 - On-off Type with In-line Ball Valve

- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- In-line sampling
- O Fire safe and antistatic ball valve



BLB2 - On-off Type with In-line Needle Valve

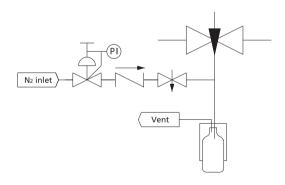
- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- In-line sampling



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BLB3 - In-line and Continuous Needle Purge Type

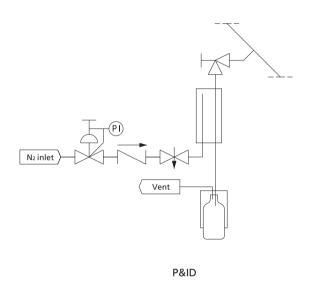
- Sampling from low pressure devices or process lines: 0-145 psig (0-10 bar)
- In-line sampling
- Sampling for viscous liquids
- O Needle purge



C Series

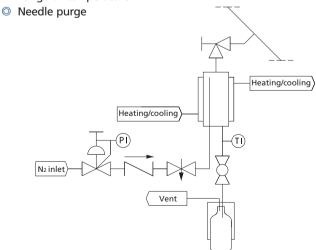
BLC1 - Purge Type

- Sampling from vacuum, low or high pressure devices or process lines
- Sampling with a piston valve to ensure zero dead volume
- Sampling for highly viscous liquids
- Needle purge



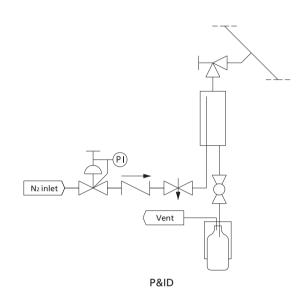
BLC3 - Fixed Volume Type with Heating/Cooling Jacket

- Sampling from vacuum, low or high pressure devices or process lines
- Fixed volume sampling
- O Sampling with a piston valve to ensure zero dead volume
- Sampling for highly viscous liquids
- Heating/cooling jacket to ensure sampling within a certain range of temperature



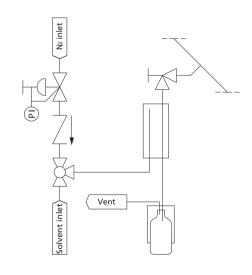
BLC2 - Fixed Volume and Purge Type

- Sampling from vacuum, low or high pressure devices or process lines
- Fixed volume sampling
- Sampling with a piston valve to ensure zero dead volume
- Sampling for highly viscous liquids
- Needle purge



BLC4 - Solvent Purge Type

- Sampling from vacuum, low or high pressure devices or process lines
- Sampling with a piston valve to ensure zero dead volume
- Sampling for highly viscous liquids
- Needle purge and solvent purge

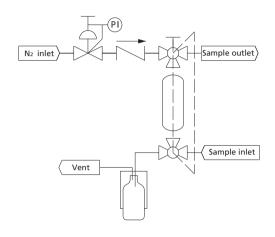


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D Series

BLD1 - Threaded Connection Type

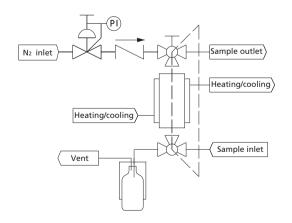
- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- System purge and needle purge
- © Easy operation with a single handle by linkage valve



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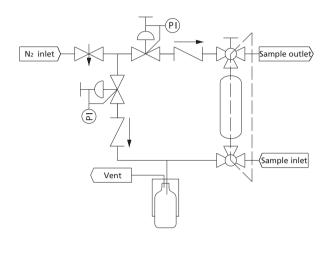
BLD3 - Heating/Cooling Type

- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- O System purge and needle purge
- Heating/cooling jacket to ensure sampling within a certain range of temperature
- © Easy operation with a single handle by linkage valve



BLD2 - Continuous Needle Purge Type

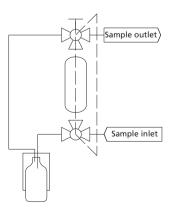
- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- O Continuous needle purge and system purge
- O Easy operation with a single handle by linkage valve



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BLD4 - Sampling by Gravity Type

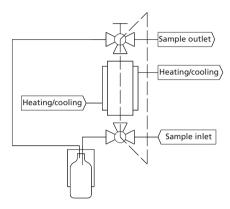
- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- System purge
- Sampling by gravity without Nitrogen purge
- © Easy operation with a single handle by linkage valve



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BLD5- Sampling by Gravity Type with Heating/Cooling Jacket

- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- System purge
- Sampling by gravity without Nitrogen purge
- Heating/cooling jacket to ensure sampling within a certain range of temperature
- © Easy operation with a single handle by linkage valve



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E Series

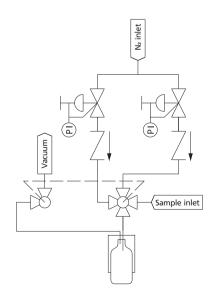
BLE1 - Back Purge Type with Vacuum Connection

- Sampling from process lines at atmospheric pressure or vacuum condition
- O Back purge
- Easy operation with a single handle by linkage valve

Sample inlet

BLE2 - Back and Needle Purge Type with Vacuum Connection

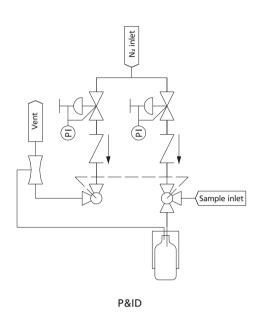
- Sampling from process lines at atmospheric pressure or vacuum condition
- O Back purge and needle purge
- © Easy operation with a single handle by linkage valve



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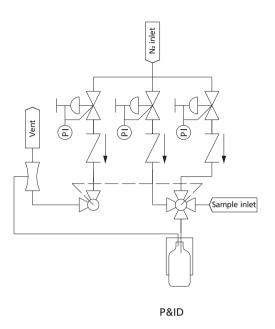
BLE3 - Back Purge Type with Venturi Unit

- Sampling from process lines at atmospheric pressure or vacuum condition
- O Back purge
- © Easy operation with a single handle by linkage valve



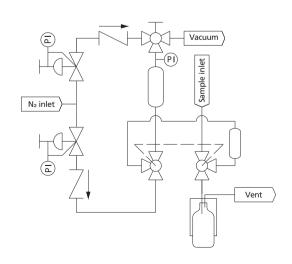
BLE4 - Back and Needle Purge Type with Venturi Unit

- Sampling from process lines at atmospheric pressure or vacuum condition
- Back purge and needle purge
- $\ensuremath{{\odot}}$ Easy operation with a single handle by linkage valve



BLE5 - Overflow Type with Vacuum Connection

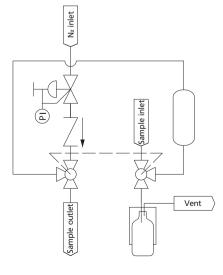
- Sampling from process lines at atmospheric pressure or vacuum condition
- Fixed volume sampling
- Overflow sampling and back purge
- © Easy operation with a single handle by linkage valve



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BLE6 - Fixed Volume Type

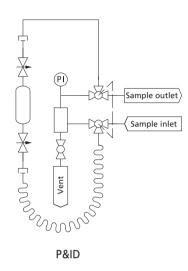
- Sampling from medium or high pressure devices or process lines
- Fixed volume sampling
- O System purge and needle purge
- © Easy operation with a single handle by linkage valve



CS - Cylinder Configuration Sampling Systems for Liquefied Gases

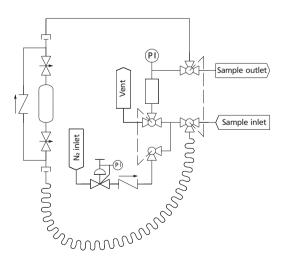
CSF1 - System Purge Type with Expansion Chamber

- Sampling from devices or process lines
- System purge
- Predefined sampling volume controlled by an expansion chamber to ensure safe sampling
- © Easy operation with a single handle by linkage valve



CSF3 - Bypass Purge Type with Expansion Chamber

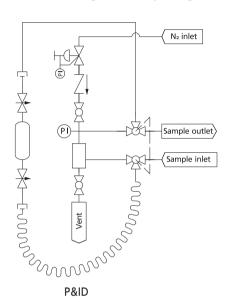
- Sampling from devices or process lines
- System purge and bypass purge
- Predefined sampling volume controlled by an expansion chamber to ensure safe sampling
- © Easy operation with a single handle by linkage valve



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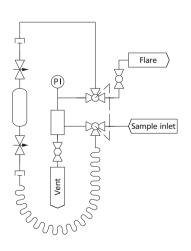
CSF2 - Expansion Chamber Purge Type

- Sampling from devices or process lines
- System purge and expansion chamber purge
- Predefined sampling volume controlled by an expansion chamber to ensure safe sampling
- © Easy operation with a single handle by linkage valve



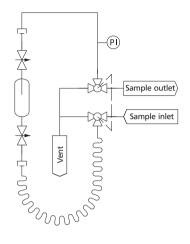
CSF4 - Vent to Flare Type with Expansion Chamber

- Sampling from devices or process lines
- System purge to flare (no circulation loop)
- Predefined sampling volume controlled by an expansion chamber to ensure safe sampling
- © Easy operation with a single handle by linkage valve



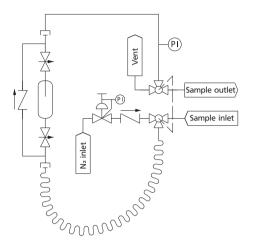
CSF5 - Outage Tube Type

- Sampling from devices or process lines
- System purge
- Predefined sampling volume controlled by an outage tube to ensure safe sampling
- © Easy operation with a single handle by linkage valve



CSF6 - Bypass Purge Type with Outage Tube

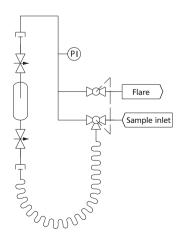
- Sampling from devices or process lines
- System purge and bypass purge
- Predefined sampling volume controlled by an outage tube to ensure safe sampling
- © Easy operation with a single handle by linkage valve



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CSF7 - Vent to Flare Type with Outage Tube

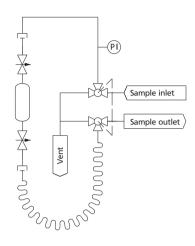
- Sampling from devices or process lines
- O System purge to flare (no circulation loop)
- Predefined sampling volume controlled by an outage tube to ensure safe sampling
- © Easy operation with a single handle by linkage valve



CG - Cylinder Configuration Sampling Systems for Gases

CGG1 - System Purge Type

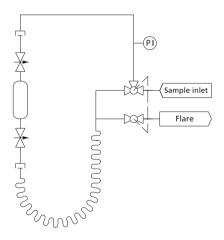
- Sampling from devices or process lines
- System purge
- © Easy operation with a single handle by linkage valve



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CGG3 - Vent to Flare Type

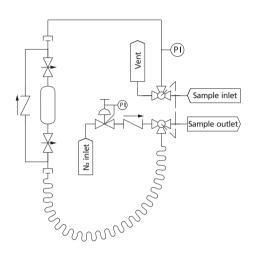
- Sampling from devices or process lines
- O System purge to flare (no circulation loop)
- © Easy operation with a single handle by linkage valve



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CGG2 - Bypass and System Purge Type

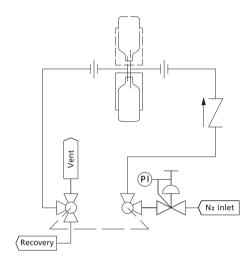
- Sampling from devices or process lines
- System purge
- © Easy operation with a single handle by linkage valve



SR - Sample Handling Systems

SRB - Sample Recovery System for Bottle

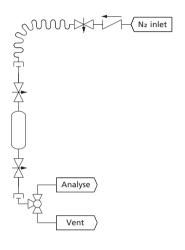
- Recover the sample from the sample bottle and purge the bottle
- Closed recovery without spillage
- © Easy operation with a single handle by linkage valve

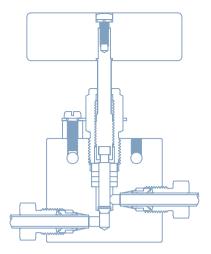


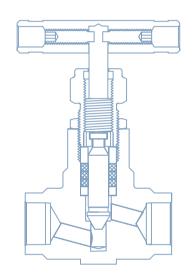
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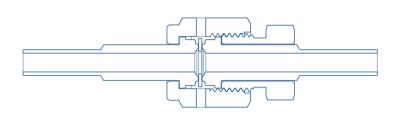
SRC - Sample Emptying System for Cylinder

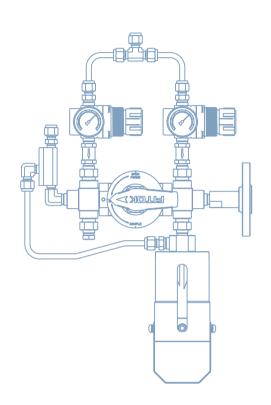
- Analyse the sample from the sample cylinder and empty the cylinder for application in the laboratory
- O Closed emptying without spillage
- Depressurization of quick-connects











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